Mechanics of Materials

(http://bernoulli.iam.ntu.edu.tw/)

Chapter 4

Material Properties and Stress-Strain Relationships

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Material Properties and Stress-Strain Relationships

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4-1 Introduction

- Deformation or Strain
  – due to applied loads or reactions
  – temperature changes, i.e., thermal expansions
- Decouple the effects caused by loads and temperature changes
  – Superposition for linear problem
  – Compute separately and add together for total deformation

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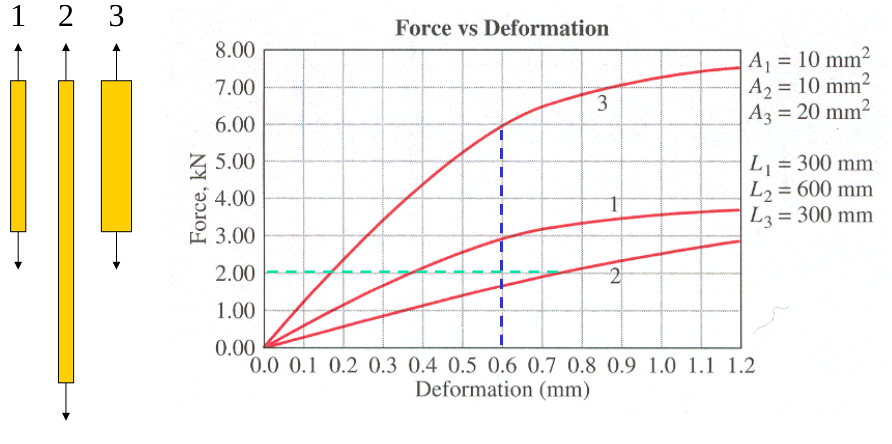
4-2 Stress-Strain Diagrams



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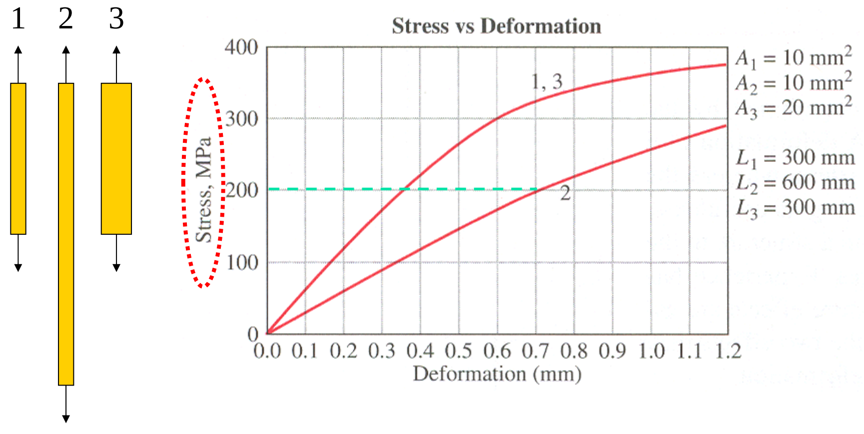
4-2 Stress-Strain Diagrams



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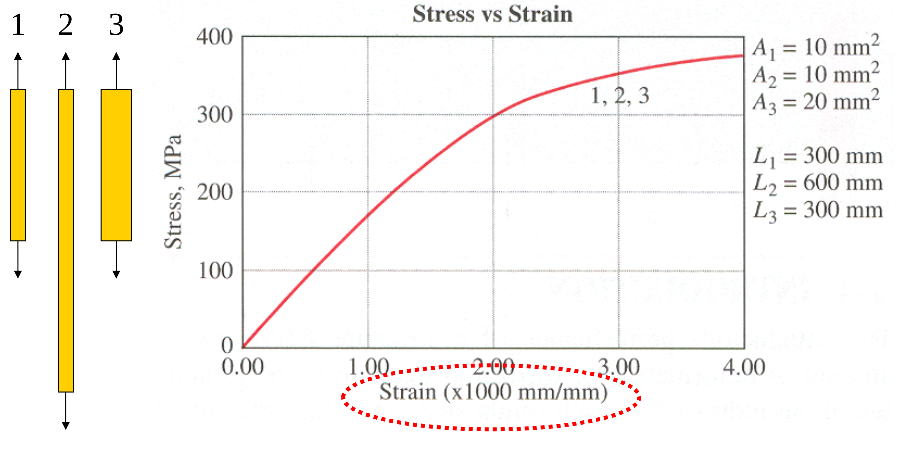
4-2 Stress-Strain Diagrams



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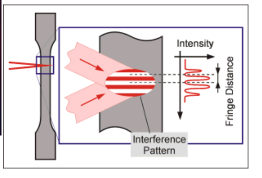
Tensile Test

- Stress = load / initial area
  (most commonly used)
- True stress = load / actual area
- Strain Measurement
  - measured by strain gages or extensometers (or compressometers)
  - In engineering structures, usually $\varepsilon < 0.001$



Laser Doppler Extensometer

(From www.fiedler-oe.de/ images/diaz.gif)

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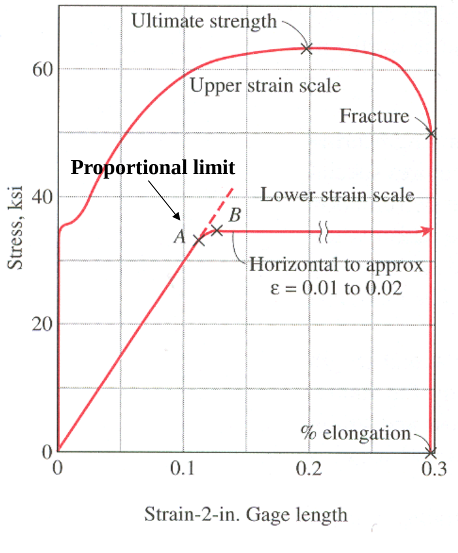
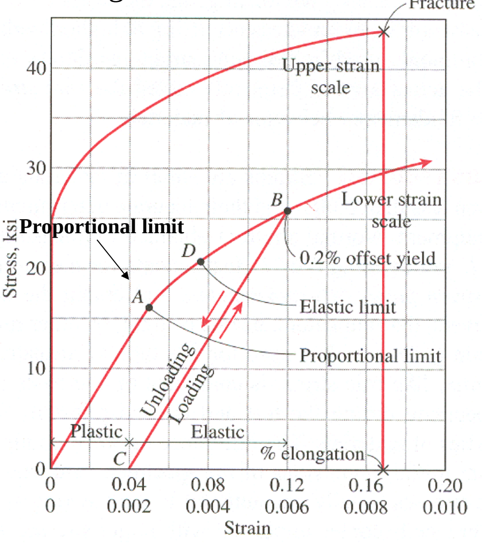
Example Stress–Strain Diagrams

Low carbon steel



Magnesium



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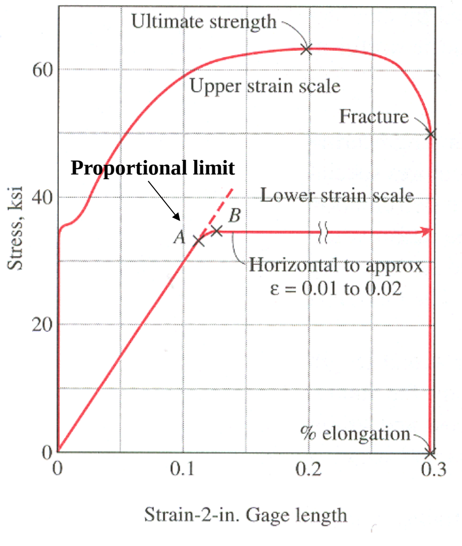
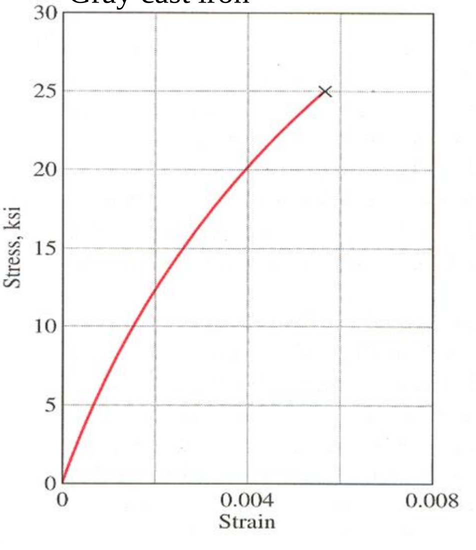
Example Stress–Strain Diagrams

Low carbon steel



Gray cast iron



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Modulus of Elasticity

- Hooke's law (1678 by Robert Hooke)

  $$\sigma = E\varepsilon$$

- Young's modulus or **modulus of elasticity** (1807 by Thomas Young) or "***stiffness***"

  $E = \sigma / \varepsilon$ (normal stress-strain)

- Shear modulus **(modulus of rigidity)**

  $G = \tau / \gamma$ (shear stress-strain)

- Proportional limit

  max stress for which stress and strain are proportional

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Elastic Limit

- **Elastic**

  the strain resulting from loading **disappears** when the load is removed.

- Elastic limit

  the max stress for which the material acts elastically.

  If σ > elastic limit ⇒ **plastic** deformation

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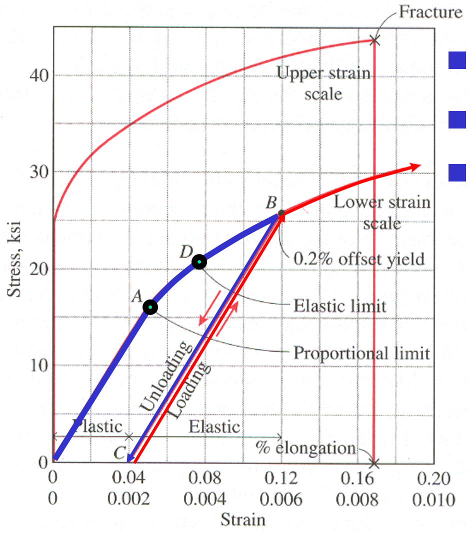
Elastic/Plastic deformation: Elastic Limit



- loading/unloading
- strain/work hardening
- plastic deformation
  - **(Crystals) Slip:**

    depends on load, independent of time
  - **Creep（潛變）：**

    continues to increase under **long-term** constant load (**time-dependent** permanent deformation)

    often occurs at high T

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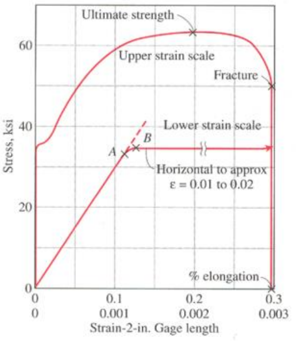
Yield Point（降伏點）

- The stress at which there is an **appreciable** increase in strain with **no** increase in stress.

  ⇒ the load of the testing machine ceases to rise

  If straining is continued, the stress will again increase.

  ⇒ kink or knee in the σ–ε diagram.
- Used as the proportional limit
- Example: low-carbon steel



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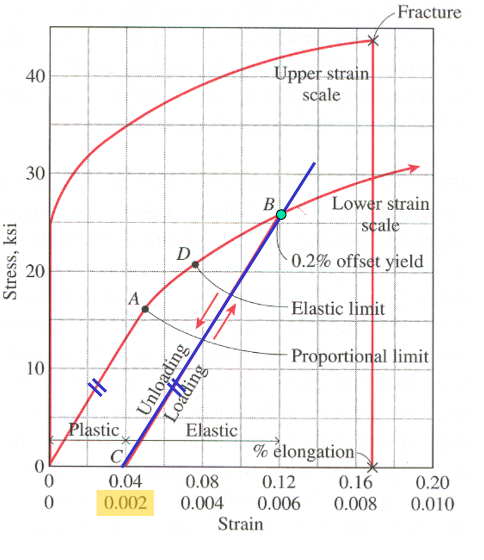
Yield Strength (降伏強度)

- The stress that will induce a specified permanent set usually 0.05 to 0.3% **(0.2% is most commonly used)**
- Used as the proportional limit



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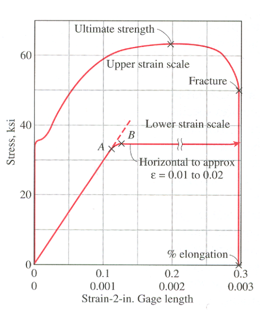
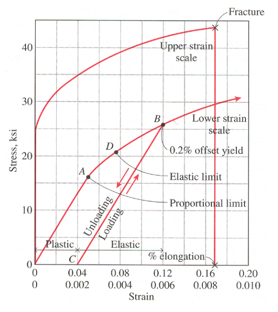
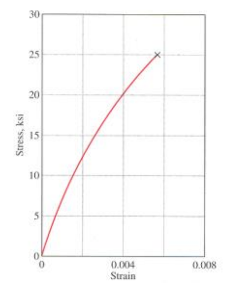
Ultimate Strength (I)

- The maximum stress (nominal stress) developed in a material before rupture. (may be tensile, compressive or shearing strength)
- **Ductile materials** undergo considerable plastic deformation before rupture.







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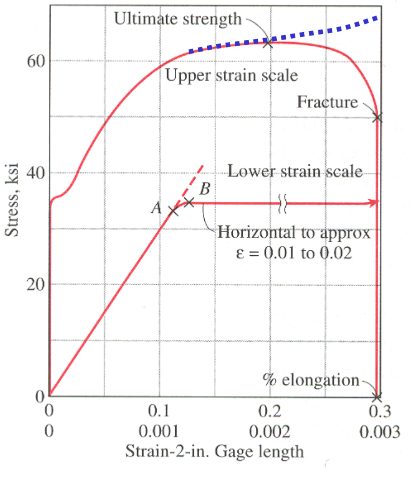
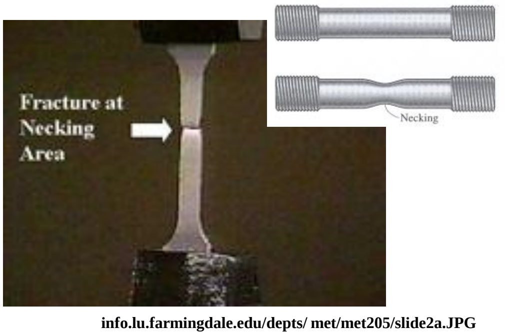
Ultimate Strength (II)



- Necking phenomenon (ductile material) nominal stress ↓ beyond the ultimate strength, but true stress continues ↑ until rupture.



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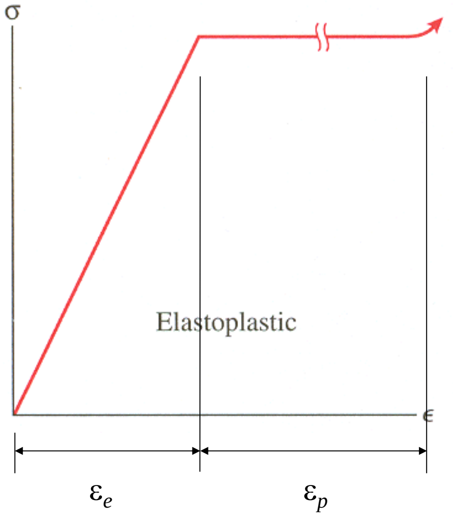
Elasto-Plastic Materials



- mild steel

  $\varepsilon_p \cong 16 \sim 20\, \varepsilon_e$

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Ductility (延展性)

- Capacity of plastic deformation in tension or shear
- Indices:
  - ultimate **elongation** (expressed as a percent elongation of the gage length at rupture)
  - the **reduction** (in %) **of cross-sectional area** at the section where rupture occurs.

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Creep Limit

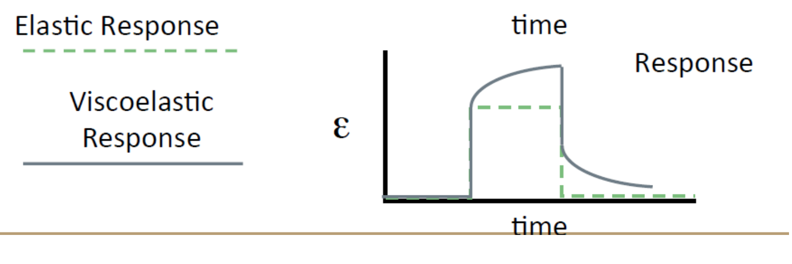
- **Creep Limit**: The maximum stress for which the plastic strain will not exceed a specified amount during a specified time interval at a specified temperature.
- The resistance of a material to failure by creep
- Lead, rubber and some plastics may creep at ordinary temperature
- Important for polymeric materials or metal parts subjected to high temperatures (35~50% of melting temperature).
- **Creep strength**: the stress which, at a given temperature, will result in a creep rate of **1% deformation within a specified time** (e.g. 1000 ~ 100,000 hours).

Viscoelasic Behavior -Creep

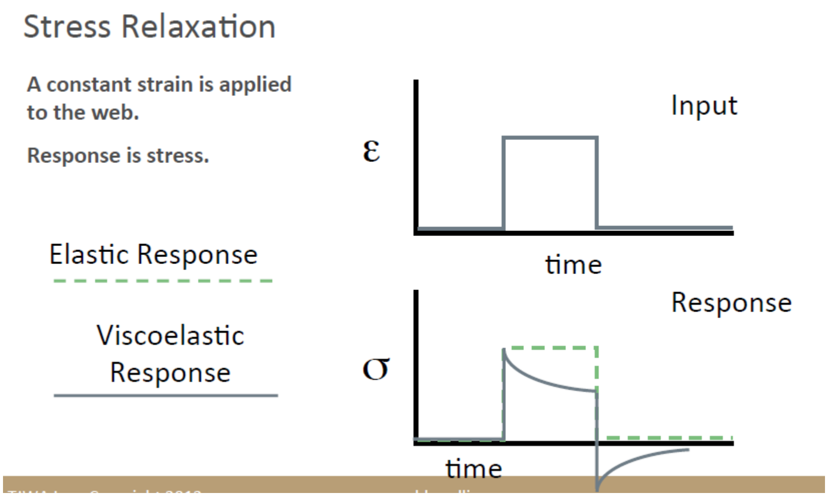
Creep Test

A constant stress is applied to the web.

Response is strain.



Viscoelasic Behavior – Stress Relaxation



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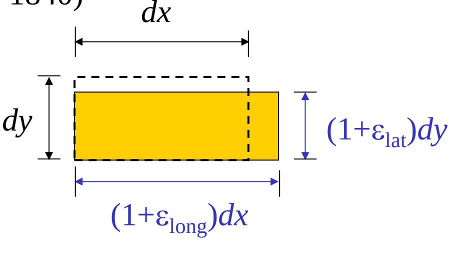
Poisson's Ratio

- Simeon D. Poisson, 1811 (French mathematician (1781-1840)



$$\nu = -\frac{\varepsilon_{\text{lat}}}{\varepsilon_{\text{long}}} = -\frac{\varepsilon_t}{\varepsilon_n}$$

- $E = 2(1+\nu)G$ (shown in section 4-3)
- **ν = constant for σ < proportional limit**
- **ν = 1/4 ~ 1/3 for most metals**

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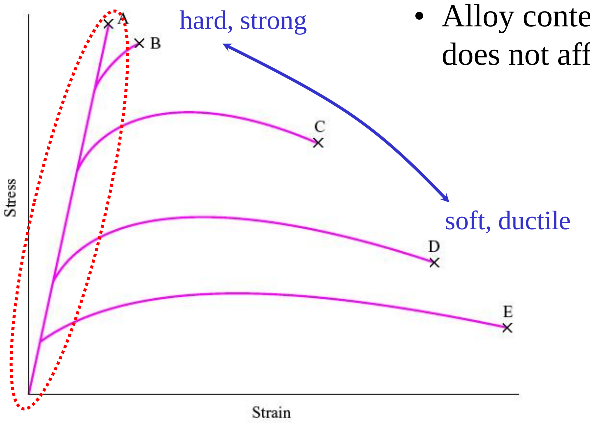
Effect of Composition

- Various alloy contents for steels



- Alloy content does not affect E

Figure 4-7

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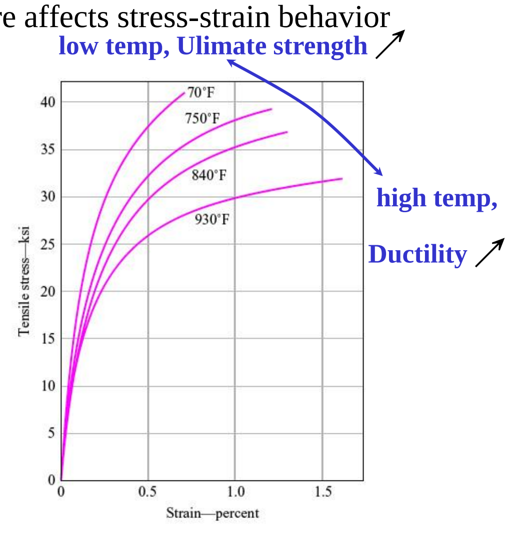
Effect of Temperature

- Temperature affects stress-strain behavior



Gray iron (class 40)

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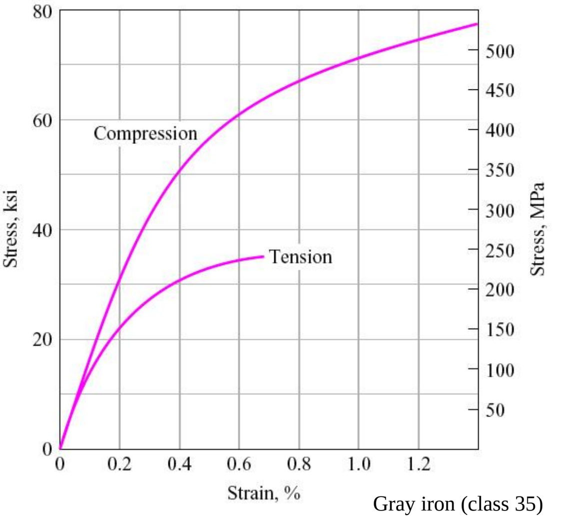
Effect of Tension or Compression

- For ***ductile material***, the tension and compression behavior are usually assumed to be ***the same***.
- ***Brittle*** materials , e.g., gray iron, behave differently on load conditions
- Material properties: Appendix B (A42/43)



Gray iron (class 35)

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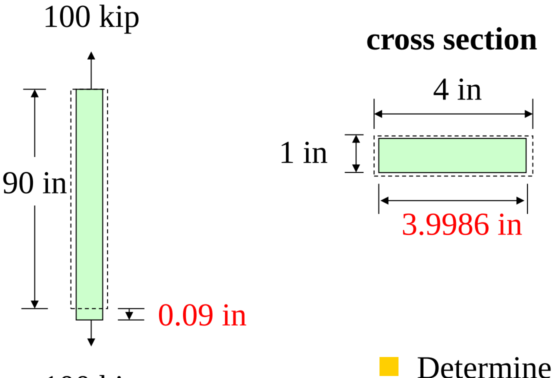
Example Problem 4-1



- Determine
  ν, E, G = ?

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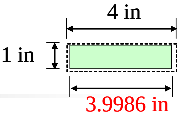
Example Problem 4-1



$$\delta_{lat} = 3.9986 - 4 = -0.0014 \text{ in} \qquad \varepsilon_{lat} = \frac{\delta_{lat}}{L} = \frac{-0.0014}{4} = -0.00035$$

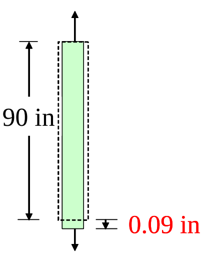
$$\varepsilon_{long} = \frac{\delta_{long}}{L} = \frac{0.09}{90} = 0.00100$$

$$\nu = -\frac{\varepsilon_{lat}}{\varepsilon_{long}} = -\frac{0.00035}{0.00100} = 0.35$$

$$\sigma = \frac{P}{A} = \frac{100}{4(1)} = 25 \text{ ksi}$$

$$E = \frac{\sigma}{\varepsilon} = \frac{25}{0.00100} = 25,000 \text{ ksi}$$

$$G = \frac{E}{2(1+\nu)} = \frac{25,000}{2(1+0.35)} = 9260 \text{ ksi}$$



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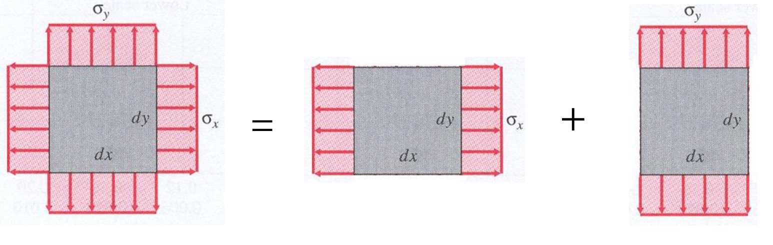
4-3 Generalized Hooke's Law

Principle of **superposition**



- Valid under conditions of
  - $\sigma \sim \varepsilon$ linear ($\sigma <$ proportional limit)
  - effect of σ_x does not significantly change the effect of σ_y (if ε small $\rightarrow \Delta A$ small)

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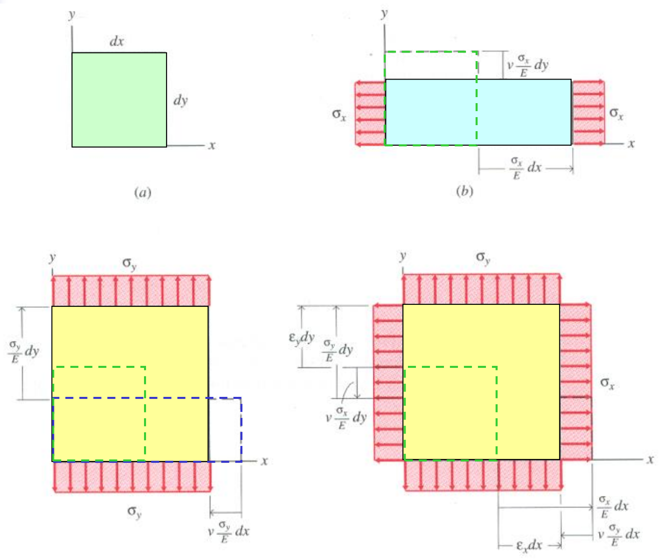
4-3 Generalized Hooke's Law



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$\sigma_z = 0$

Generalized Hooke's Law – Biaxial Stress

- Isotropic material: material properties **independent of direction**

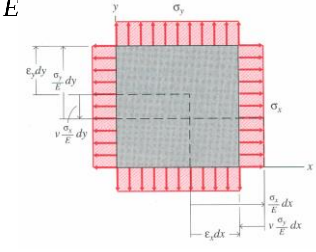
$$d\delta_x = \varepsilon_x dx = \frac{\sigma_x}{E}dx - \nu\frac{\sigma_y}{E}dx \qquad \varepsilon_x = \frac{1}{E}\left(\sigma_x - \nu\sigma_y\right)$$

$$d\delta_y = \varepsilon_y dx = \frac{\sigma_y}{E}dx - \nu\frac{\sigma_x}{E}dx \quad \Rightarrow \quad \varepsilon_y = \frac{1}{E}\left(\sigma_y - \nu\sigma_x\right)$$

$$d\delta_z = \varepsilon_z dx = -\nu\frac{\sigma_x}{E}dx - \nu\frac{\sigma_y}{E}dx \qquad \varepsilon_z = -\frac{\nu}{E}\left(\sigma_x + \sigma_y\right)$$

$$\Rightarrow \quad \sigma_x = \frac{E}{1-\nu^2}\left(\varepsilon_x + \nu\varepsilon_y\right)$$

$$\sigma_y = \frac{E}{1-\nu^2}\left(\varepsilon_y + \nu\varepsilon_x\right)$$



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Generalized Hooke's Law – **Triaxial** Stress

For $\sigma_z = 0$, $\varepsilon_x = \frac{1}{E}(\sigma_x - \nu\sigma_y)$ $\sigma_x = \frac{E}{1-\nu^2}(\varepsilon_x + \nu\varepsilon_y)$

third component

$$\varepsilon_x = \frac{1}{E}[\sigma_x - \nu(\sigma_y + \sigma_z)]$$

$$\varepsilon_y = \frac{1}{E}[\sigma_y - \nu(\sigma_z + \sigma_x)]$$

$$\varepsilon_z = \frac{1}{E}[\sigma_z - \nu(\sigma_x + \sigma_y)]$$

⇨

$$\sigma_x = \frac{E}{(1+\nu)(1-2\nu)}[(1-\nu)\varepsilon_x + \nu(\varepsilon_y + \varepsilon_z)]$$

$$\sigma_y = \frac{E}{(1+\nu)(1-2\nu)}[(1-\nu)\varepsilon_y + \nu(\varepsilon_z + \varepsilon_x)]$$

$$\sigma_z = \frac{E}{(1+\nu)(1-2\nu)}[(1-\nu)\varepsilon_z + \nu(\varepsilon_x + \varepsilon_y)]$$

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Hooke's Law for **Shear Stress**

$$\tau = G\gamma$$

$$\tau_{xy} = G\gamma_{xy}$$

$$\tau_{yz} = G\gamma_{yz}$$

$$\tau_{zx} = G\gamma_{zx}$$

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Relationship between E, ν, and G

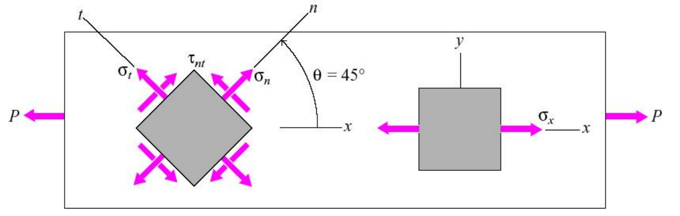

Figure 4-12

(from Eq. 2-13a)

$$\tau_{nt} = -(\sigma_x - \sigma_y)\sin\theta\cos\theta + \tau_{xy}(\cos^2\theta - \sin^2\theta)$$
$$= -(\sigma_x - 0)\sin(45°)\cos(45°) + 0$$
$$= -\frac{\sigma_x}{2}$$

(from Eq. 3-8a)

$$\gamma_{nt} = -2(\varepsilon_x - \varepsilon_y)\sin\theta\cos\theta + \gamma_{xy}(\cos^2\theta - \sin^2\theta)$$
$$= -2(\varepsilon_x - \varepsilon_y)\sin(45°)\cos(45°) + 0$$
$$= -(\varepsilon_x - \varepsilon_y)$$

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ε_z in Plane Stress ($\sigma_z = 0$)

$$\varepsilon_z = -\frac{\nu}{E}(\sigma_x + \sigma_y)$$

$$\sigma_x = \frac{E}{1-\nu^2}(\varepsilon_x + \nu\varepsilon_y) \qquad \sigma_y = \frac{E}{1-\nu^2}(\varepsilon_y + \nu\varepsilon_x)$$

$$\varepsilon_z = -\frac{\nu}{E}\left[\frac{E}{1-\nu^2}(\varepsilon_x + \nu\varepsilon_y) + \frac{E}{1-\nu^2}(\varepsilon_y + \nu\varepsilon_x)\right]$$
$$= -\frac{\nu}{E}\left(\frac{E}{1-\nu^2}\right)\left[(\varepsilon_x + \nu\varepsilon_y) + (\varepsilon_y + \nu\varepsilon_x)\right]$$
$$= -\frac{\nu}{1-\nu}(\varepsilon_x + \varepsilon_y)$$

see Chapter 3 Eq 3-13.

For $\nu = 1/3 \rightarrow \nu/(1-\nu) = 1/2$, ε_z is simply the average of ε_x and ε_y.

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Relationship between E, ν, and G

For the element subjected to an axial load,

$$\nu = \frac{-\varepsilon_t}{\varepsilon_a} = \frac{-\varepsilon_y}{\varepsilon_x} \quad \Rightarrow \quad \varepsilon_y = -\nu\varepsilon_x$$

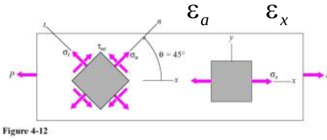

Figure 4-12

$$\gamma_{nt} = -(\varepsilon_x - \varepsilon_y) \quad \Rightarrow \quad \gamma_{nt} = -\varepsilon_x(1+\nu)$$

$$\tau_{nt} = G\gamma_{nt} = -G\varepsilon_x(1+\nu)$$

$$= -G\frac{\sigma_x}{E}(1+\nu) \quad \Rightarrow \quad \boxed{G = \frac{E}{2(1+\nu)}}$$

$$(\because \tau_{nt} = -\frac{\sigma_x}{2})$$

$$= -G\frac{-2\tau_{nt}}{E}(1+\nu)$$

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Relationship between E, ν, and G

$$\Rightarrow \quad \tau_{xy} = G\gamma_{xy} = \frac{E}{2(1+\nu)}\gamma_{xy}$$

$$\tau_{yz} = G\gamma_{yz} = \frac{E}{2(1+\nu)}\gamma_{yz}$$

$$\tau_{zx} = G\gamma_{zx} = \frac{E}{2(1+\nu)}\gamma_{zx}$$

Biaxial Stress for isotropic materials

$$\varepsilon_x = \frac{1}{E}(\sigma_x - \nu\sigma_y)$$
$$\varepsilon_y = \frac{1}{E}(\sigma_y - \nu\sigma_x)$$
$$\varepsilon_z = -\frac{\nu}{E}(\sigma_x + \sigma_y) = -\frac{\nu}{1-\nu}(\varepsilon_x + \varepsilon_y)$$

$$\sigma_x = \frac{E}{1-\nu^2}(\varepsilon_x + \nu\varepsilon_y)$$
$$\sigma_y = \frac{E}{1-\nu^2}(\varepsilon_y + \nu\varepsilon_x)$$
$$\sigma_z = 0$$

$$\tau_{xy} = G\gamma_{xy} = \frac{E}{2(1+\nu)}\gamma_{xy}$$
$$\tau_{yz} = G\gamma_{yz} = \frac{E}{2(1+\nu)}\gamma_{yz}$$
$$\tau_{zx} = G\gamma_{zx} = \frac{E}{2(1+\nu)}\gamma_{zx}$$

$$G = \frac{E}{2(1+\nu)}$$

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Example Problem 4-2 (I)

- Biaxial stress
  - E = 210 GPa, ν = 0.30
  - ε_x = +1394 μm/m

    ε_y = –660 μm/m

    γ_{xy} = 2054 μrad

Determine

- σ_x , σ_y , τ_{xy} = ?
- σ_p , τ_{max} = ?

$$\sigma_x = \frac{E}{1-\nu^2}(\varepsilon_x + \nu\varepsilon_y) = \frac{210(10^9)}{1-0.3^2}[1394 + 0.3(-660)](10^{-6})$$
$$= +276.0(10^6)\text{ N/m}^2 \cong 276\text{ MPa (T)}$$

$$\sigma_y = \frac{E}{1-\nu^2}(\varepsilon_y + \nu\varepsilon_x) = \frac{210(10^9)}{1-0.3^2}[-660 + 0.3(1394)](10^{-6})$$
$$= -55.80(10^6)\text{ N/m}^2 \cong 55.8\text{ MPa (C)}$$

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Example Problem 4-2 (II)

$$\tau_{xy} = \frac{E}{2(1+\nu)}\gamma_{xy} = \frac{210(10^9)}{2(1+0.30)}(2054)(10^{-6}) = 165.90(10^6)\ \text{N/m}^2 \cong 165.9\ \text{MPa}$$

$$\sigma_{p1,p2} = \frac{\sigma_x+\sigma_y}{2} \pm \sqrt{\left(\frac{\sigma_x-\sigma_y}{2}\right)^2 + \tau_{xy}^2} = \frac{276.0-55.80}{2} \pm \sqrt{\left(\frac{276.0+55.80}{2}\right)^2 + 165.90^2}$$

$$\sigma_{p1} = 110.10 + 234.62 = 344.72\ \text{MPa} \cong 345\ \text{MPa (T)}$$

$$\sigma_{p2} = 110.10 - 234.62 = -124.52\ \text{MPa} \cong 124.5\ \text{MPa (C)}$$

$$\sigma_{p3} = \sigma_z = 0$$

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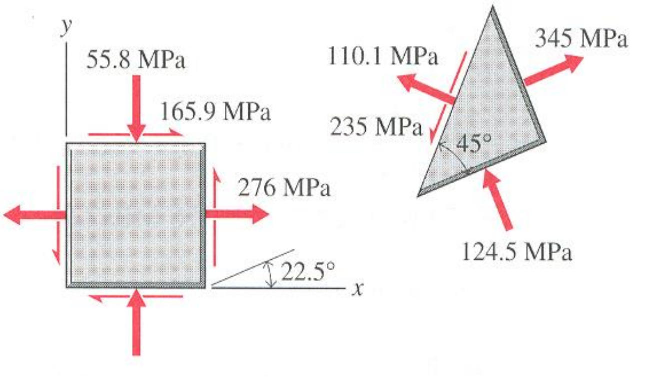
Example Problem 4-2 (III)

$$\tan 2\theta_p = \frac{2\tau_{xy}}{\sigma_x - \sigma_y} = \frac{2(165.90)}{276.0+55.80} = 1.000$$

$$2\theta_p = 45.00° \qquad \theta_p = 22.5°$$



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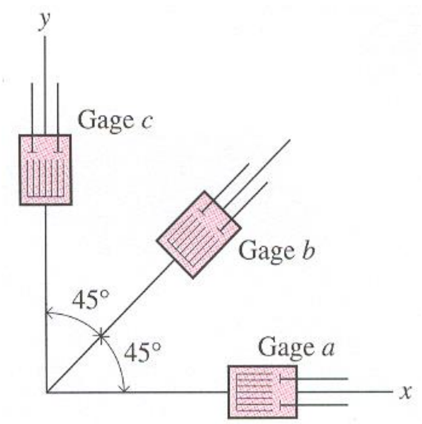
Example Problem 4-3 (I)



- Plane stress
  - E = 30,000 ksi
    ν = 0.30
  - ε_a = +650 μin/in
    ε_b = +475 μin/in
    ε_c = –250 μin/in

Determine

- σ_x , σ_y , τ_{xy} = ?
- ε_p , γ_{max} = ?
- σ_p , τ_{max} = ?

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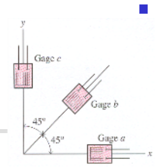
Example Problem 4-3 (II)



- Plane stress
  - E = 30,000 ksi
    ν = 0.30
  - ε_a = +650 μin/in
    ε_b = +475 μin/in
    ε_c = –250 μin/in

$\varepsilon_a = \varepsilon_x = +650\mu$ (measured) $\qquad \varepsilon_c = \varepsilon_y = -250\mu$ (measured)

$$\varepsilon_b = \varepsilon_x \cos^2\theta_b + \varepsilon_y \sin^2\theta_b + \gamma_{xy}\sin\theta_b\cos\theta_b$$

$$= 650\mu\cos^2 45° - 250\mu\sin^2 45° + \gamma_{xy}\sin 45°\cos 45° = +475\mu$$

$\Rightarrow \quad \gamma_{xy} = 550\mu$

$$\sigma_x = \frac{E}{1-\nu^2}\left(\varepsilon_x + \nu\varepsilon_y\right) = \frac{30{,}000}{1-0.3^2}\left[650 + 0.3(-250)\right]\left(10^{-6}\right)$$

$$= +18.956\,\text{ksi} \cong 18.96\,\text{ksi (T)}$$

$$\sigma_y = \frac{E}{1-\nu^2}\left(\varepsilon_y + \nu\varepsilon_x\right) = \frac{30{,}000}{1-0.3^2}\left[-250 + 0.3(650)\right]\left(10^{-6}\right)$$

$$= -1.8132\,\text{ksi} \cong 1.813\,\text{ksi (C)}$$

$$\tau_{xy} = \frac{E}{2(1+\nu)}\gamma_{xy} = \frac{30{,}000}{2(1+0.30)}(550)\left(10^{-6}\right) = 6.346\,\text{ksi} \cong 6.35\,\text{ksi}$$

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Example Problem 4-3 (III)

$$\varepsilon_{p1}, \varepsilon_{p2} = \frac{\varepsilon_x + \varepsilon_y}{2} \pm \sqrt{\left(\frac{\varepsilon_x - \varepsilon_y}{2}\right)^2 + \left(\frac{\gamma_{xy}}{2}\right)^2}$$

$$= \frac{650\mu - 250\mu}{2} \pm \sqrt{\left(\frac{650\mu + 250\mu}{2}\right)^2 + \left(\frac{550\mu}{2}\right)^2}$$

$$= 200\mu \pm 527.4\mu$$

$$\varepsilon_{p1} \cong 727\mu \quad \varepsilon_{p2} \cong -327\mu$$

$$\varepsilon_{p3} = -\frac{\nu}{1-\nu}\left(\varepsilon_x + \varepsilon_y\right) = -\frac{0.3}{1-0.3}\left(650\mu - 250\mu\right) = -171.4\mu$$

$$\gamma_{max} = \gamma_p = \varepsilon_{p1} - \varepsilon_{p2} = 724.4\mu + 327.4\mu \cong 1055\mu$$

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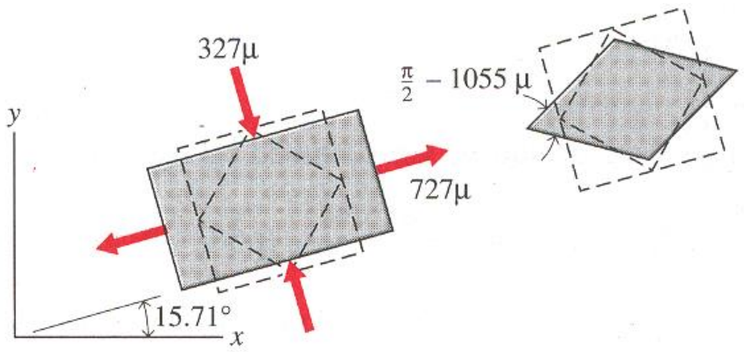
Example Problem 4-3 (IV)

$$\tan 2\theta_p = \frac{\gamma_{xy}}{\varepsilon_x - \varepsilon_y} = \frac{550\mu}{650\mu + 250\mu} = 0.61111$$

$$2\theta_p = 31.429° \qquad \theta_p \cong 15.71°$$



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Example Problem 4-3 (V)

$$\sigma_{p1} = \frac{E}{1-\nu^2}\left(\varepsilon_{p1} + \nu\varepsilon_{p2}\right) = \frac{30{,}000}{1-0.3^2}\left[727.4 + 0.3(-327.4)\right]\left(10^{-6}\right)$$
$$= +20.742\,\text{ksi} \cong 20.76\,\text{ksi (T)}$$

$$\sigma_{p2} = \frac{E}{1-\nu^2}\left(\varepsilon_{p2} + \nu\varepsilon_{p1}\right) = \frac{30{,}000}{1-0.3^2}\left[-327.4 + 0.3(727.4)\right]\left(10^{-6}\right)$$
$$= -3.599\,\text{ksi} \cong 3.60\,\text{ksi (C)}$$

$$\sigma_{p3} = \sigma_z = 0$$

$$\tau_{max} = \frac{E}{2(1+\nu)}\gamma_{max} = \frac{30{,}000}{2(1+0.30)}(1054.8)\left(10^{-6}\right) = 12.171\,\text{ksi} \cong 12.17\,\text{ksi}$$

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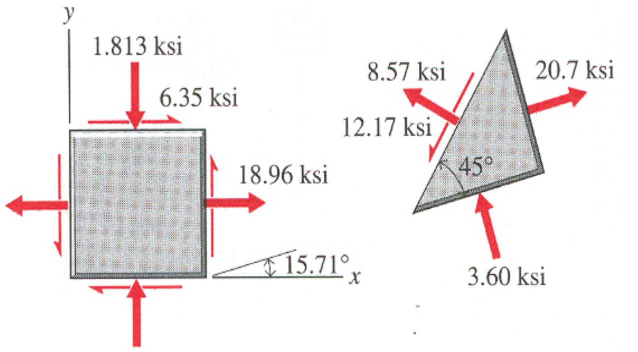
Example Problem 4-3 (VI)



- Note:

  The principal directions for stress and strain are the same for isotropic material.

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4-4 Thermal Strain

$\varepsilon_T = \alpha \Delta T$ α: coefficient of thermal expansion

↖ **normal strain**

$$\varepsilon_{\text{total}} = \varepsilon_\sigma + \varepsilon_T = \frac{\sigma}{E} + \alpha \Delta T$$

- Homogeneous, isotropic materials expand uniformly in all directions when heated. NO **shear strain**.
- α is constant for a large range of temperature.

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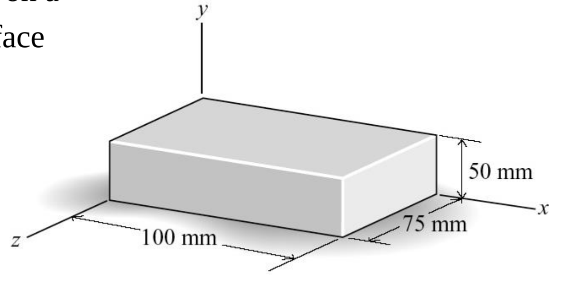
Example Problem 4-6

- Aluminum block rests on a smooth horizontal surface
  - E = 70 GPa

    $\alpha = 22.5\times10^{-6}$ /℃



Find:

(a) ε_{Tx}, ε_{Ty} =? for $\Delta T = +20$℃

(b) δ_x, δ_y, δ_z = ?

(c) γ_{xy} = ?

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Example Problem 4-6

Sol: (a) Thermal strain $\varepsilon_T = \alpha\,\Delta T$

$$\varepsilon_T = \varepsilon_{Tx} = \varepsilon_{Ty} = \varepsilon_{Tz} = \alpha\Delta T$$

$$= 22.5\cdot 10^{-6}\cdot 20$$

$$= 450\cdot 10^{-6}\ \text{m/m} = 450\ \mu\text{m/m}$$

(b) Deformation $\delta = \varepsilon_T L = \alpha\cdot\Delta T\cdot L$

$$\delta_x = \varepsilon_{Tx} L_x = 450\cdot 10^{-6}\cdot 0.1 = 45\cdot 10^{-6}\ \text{m}$$

$$\delta_y = \varepsilon_{Ty} L_y = 450\cdot 10^{-6}\cdot 0.05 = 22.5\cdot 10^{-6}\ \text{m}$$

$$\delta_z = \varepsilon_{Tz} L_z = 450\cdot 10^{-6}\cdot 0.075 = 33.8\cdot 10^{-6}\ \text{m}$$

(c) Shearing strain $\gamma_{xy} = 0$, since the block remains a rectangular parallelepiped when unconstrained.

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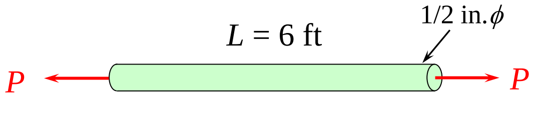
Example Problem 4-7

Given:



steel: E = 30,000 ksi, $\alpha = 6.5(10^{-6})/°\text{F}$

P = 5000 lb, $\Delta T = -50$ °F

Find $\delta = ?$

Sol: $\varepsilon = \dfrac{\delta}{L} = \dfrac{\sigma}{E} + \alpha\Delta T = \dfrac{P}{EA} + \alpha\Delta T$

$$\delta = \left(\frac{P}{EA} + \alpha\Delta T\right)L = \left[\frac{5000}{30(10^6)(\pi/4)(1/2)^2} + 6.5(10^{-6})(-50)\right](6)$$

$$= 0.003143\ \text{ft} \cong 0.0377\ \text{in}$$

$\delta = 0.0845$ in for $\Delta T = +50$°F

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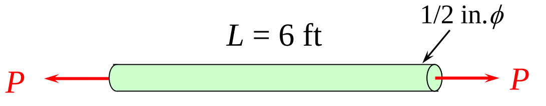
Example Problem 4-7

Given:



steel: E = 30,000 ksi, $\alpha = 6.5(10^{-6})/°F$

P = 5000 lb, $\Delta T = -50$ °F

Find: δ_d = ? (change in diameter)

Sol: $\varepsilon_{dP} = -\nu\varepsilon_P;\ \delta_{dP} = -\nu\delta_P$

$$\delta_d = \delta_{dP} + \delta_{dT} = -\nu\frac{Pd}{AE} + \alpha d\Delta T$$

Note: multiply by d

$$= -\frac{0.3 \cdot 5000 \cdot 0.5}{(\pi 0.5^2/4) \cdot 30 \cdot 10^6} + 6.5 \cdot 10^{-6} \cdot 0.5 \cdot (-50)$$

$$= -0.000290\, in$$

8 Exercises

4-5,	**4-6,**	**4-7,**	**4-18,**
4-20,	**4-32,**	**4-49,**	**4-53**