

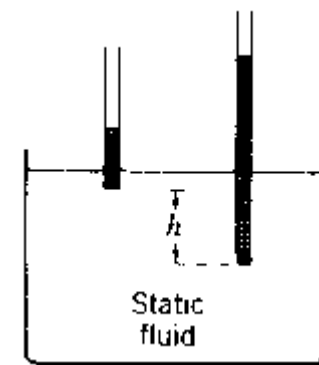
Chapter 4 Pressure Measurement

Contents

- Introduction
- Absolute pressure, Gauge pressure & differential pressure
- Pressure calibration
- Examples of pressure transducers
- Pressure measurement in fluid mechanics

What is pressure?

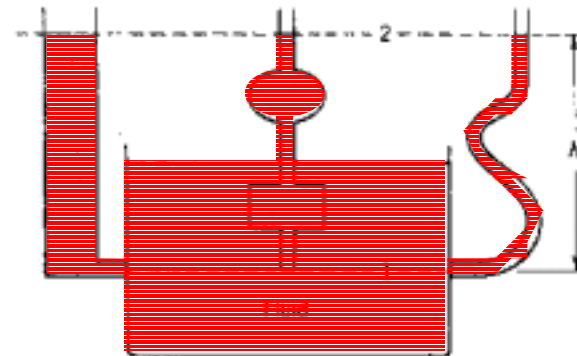
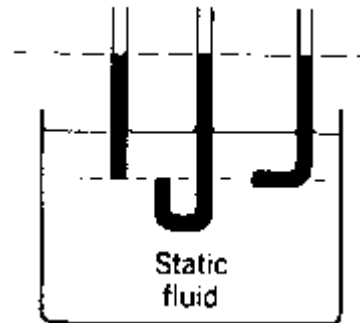
- In mechanics, pressure is force per unit area, i.e., $P = dF/dA$ (in a general sense, it is a type of compressive stress.)
- In hydraulics, pressure is specific weight times height, i.e., $\Delta P = \rho g \Delta h$.
(Pressure is a local flow property and is position-dependent)
- In kinetics, pressure is molecular kinetic energy per unit volume, i.e., $P = 2 KE / 3 V$
- In thermodynamics, pressure is the work per unit volume, i.e., $P = (\delta Work + \delta Loss) / dV$



Phenomena observations

For fluid at rest,

- Pressure measurements are usually expressed in indirect means, e.g., a column of fluid.
- Pressure is the same in all directions at a given point
- Pressure is unaffected by the shape of the confining boundaries. (\Rightarrow a great variety of pressure transducers)
- Pressure is transferred undiminished throughout the confined fluid.



Units of pressure

- Commonly used units of pressure:

$$1 \text{ Torr} = 1 \text{ mmHg}$$

$$1 \text{ Pa (pascal)} = 1 \text{ N/m}^2 = 10 \text{ dyne/cm}^2 (=1.4504 \times 10^{-4} \text{ lb}_f/\text{in}^2)$$

$$1 \text{ psi} = 1 \text{ lb}_f/\text{in}^2$$

- $1 \text{ atm} = 14.69595 \text{ psi} = 760 \text{ Torr} = 101,325 \text{ N/m}^2$
 $= 29.9213 \text{ in. Hg} = 760 \text{ mmHg} = 1.01325 \text{ bar}$

- $1 \text{ bar} = 10^5 \text{ Pa} = 14.5053 \text{ psi}$

- $1 \text{ mmH}_2\text{O} = 9.80665 \text{ Pa}$

(standard atmosphere 1atm: 15°C, sea level)

Absolute & gauge pressure

There are customarily three ways to describe the pressure:

1. **Absolute pressure:** (P_{abs})

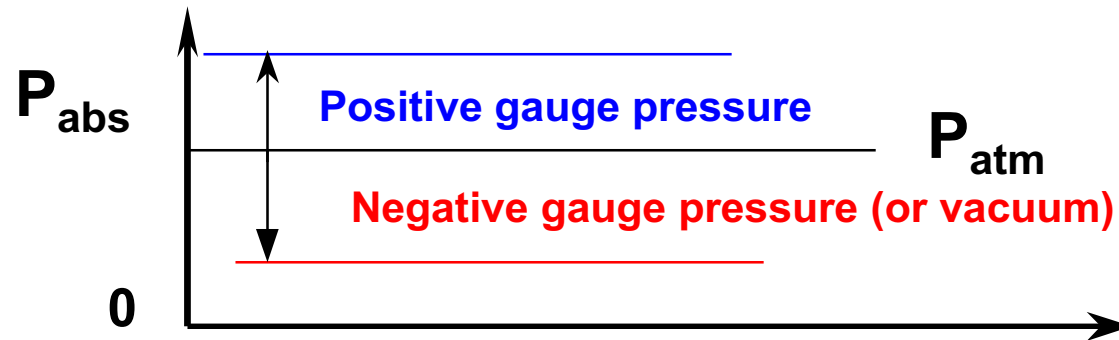
output pressure measured by an ideal vacuum pressure gauges.

2. **Gauge Pressure :** (P_g)

absolute pressure minus local atmospheric pressure

3. **Differential Pressure :**

absolute pressure minus any known pressure



Pressure measuring instruments

Three major types of pressure measuring instruments:

(a) manometer: low range,

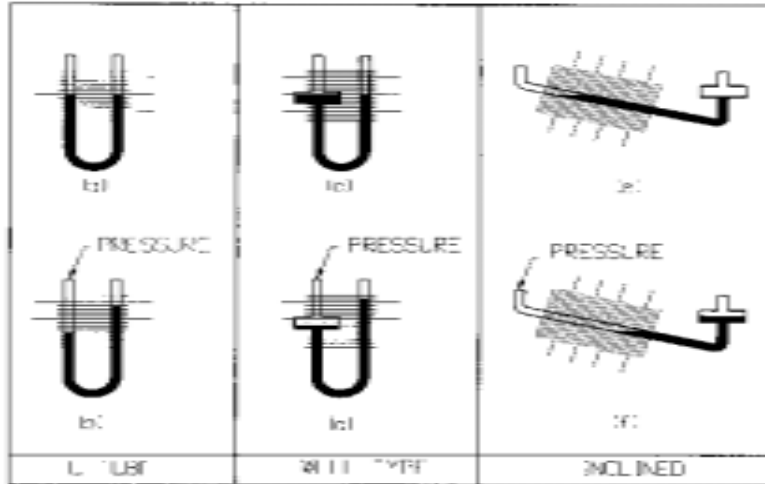
(b) dial gage: middle range,

(c) electronic transducers: remote, automatic recording

Pender (1997)

Characteristic	Manometer	Dial gage	Electronic transducer
Pressure range	62 Pa–339 kPa (0.25 in. H ₂ O–100 in. Hg)	62 Pa–700 MPa (0.01–100,000 psi)	25 Pa–700 MPa (0.004–100,000 psi)
Accuracy range	0.25 Pa (0.001 in. H ₂ O) to 2% full scale	0.066%–5% full scale	0.003%–3% full scale
Frequency response	< 10 Hz	< 10 Hz	DC to 1 MHz
Electronic output	No	No	Yes
Temperature range	–62°C to +66°C	–32°C to +54°C	–271°C to +400°C
Media compatibility	Gas	Gas or liquid	Gas or liquid
Cost (U.S.)	\$100–\$2000	\$10–\$3000	\$50–\$10,000

Manometer



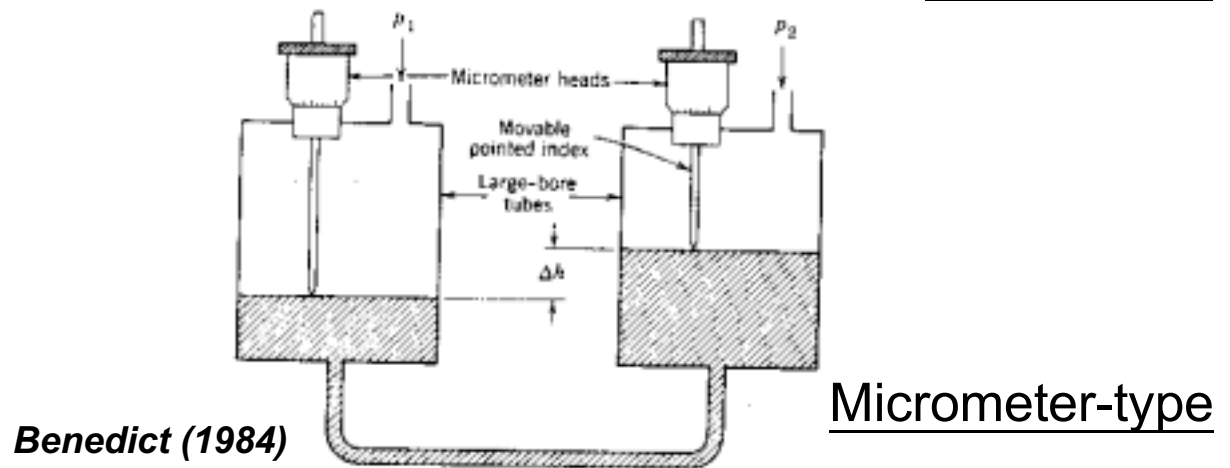
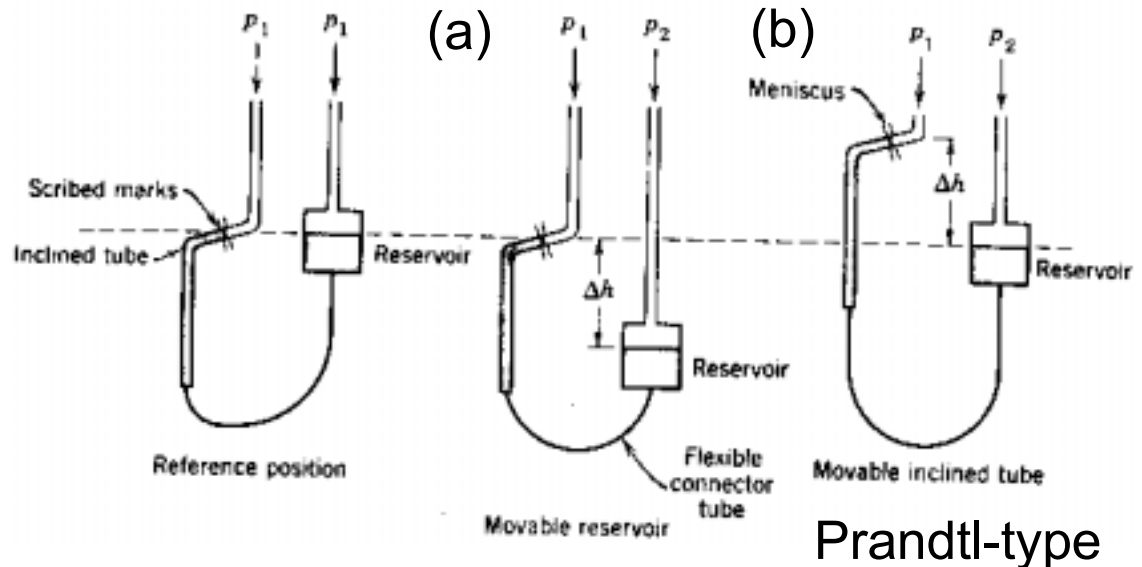
Pender (1997)

- Measuring range:
62 Pa ~ 339kPa
- Accuracy:
0.025% ~ 2% of full scale
- Disadvantages:
result is ρ and g -dependent,
lack of recording and limited
frequency response

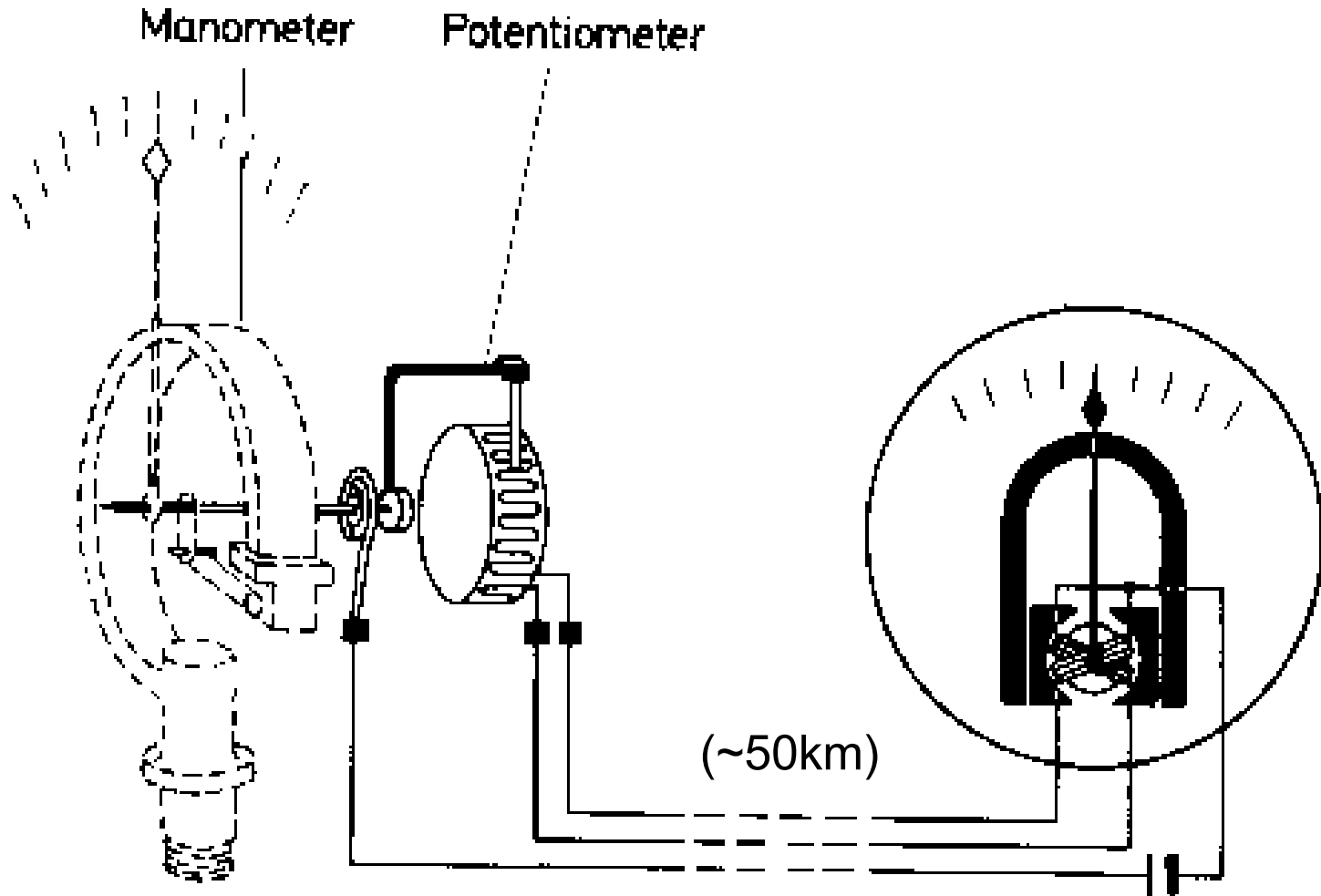
Type	Full scale range	Accuracy range
U-tube	500 Pa–339 kPa (2 in. H ₂ O–100 in. Hg)	0.25 Pa (0.001 in. H ₂ O)– 2% of full scale
Well	1 kPa–339 kPa (4 in. H ₂ O–100 in. Hg)	0.01% of full scale–2% of full scale
Inclined	62 Pa–5 kPa (0.25 in. H ₂ O–20 in. H ₂ O)	0.025% of full Scale–1% of full scale

Micromanometer

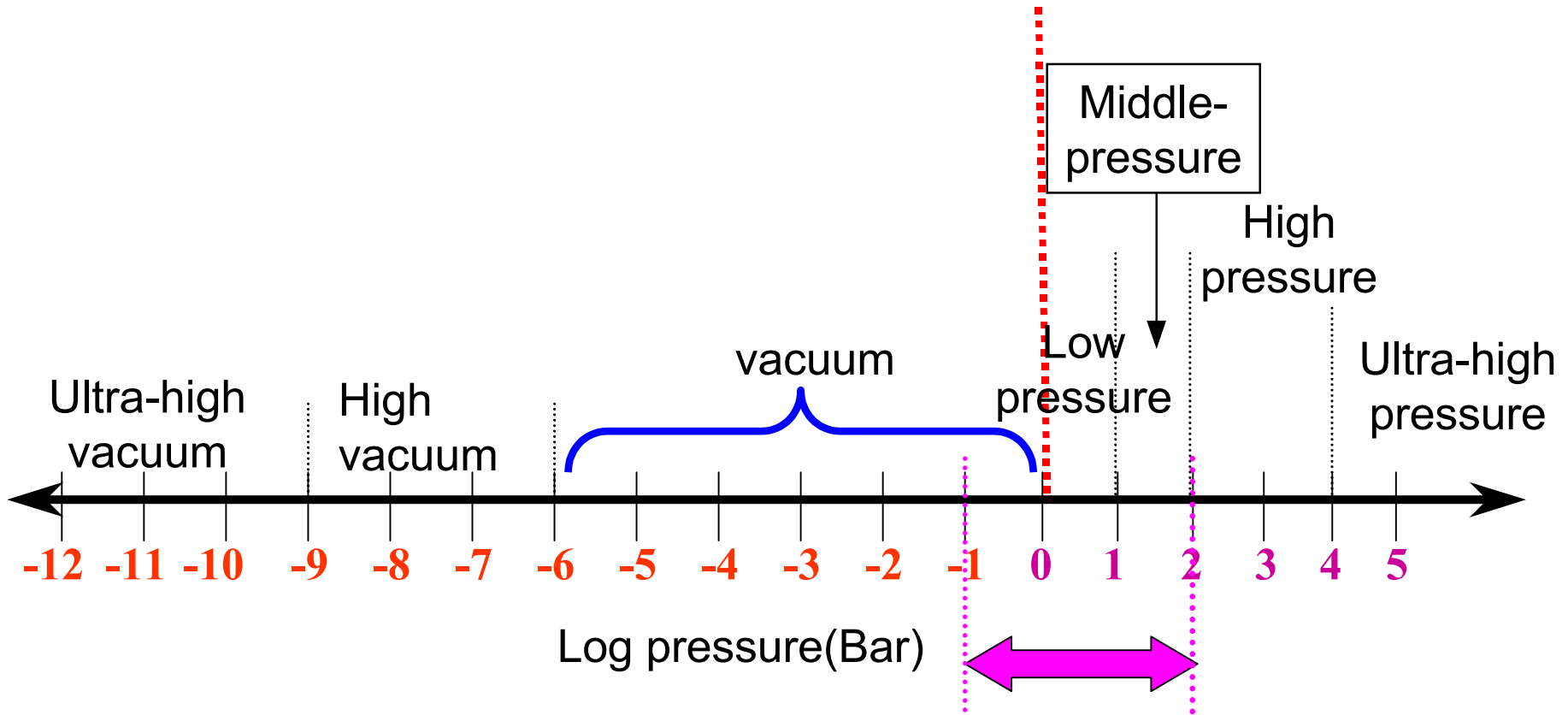
- Measuring range:
up to 20" H₂O
- Accuracy:
0.0005"
- Simple
- Disadvantages:
sensing by eyes



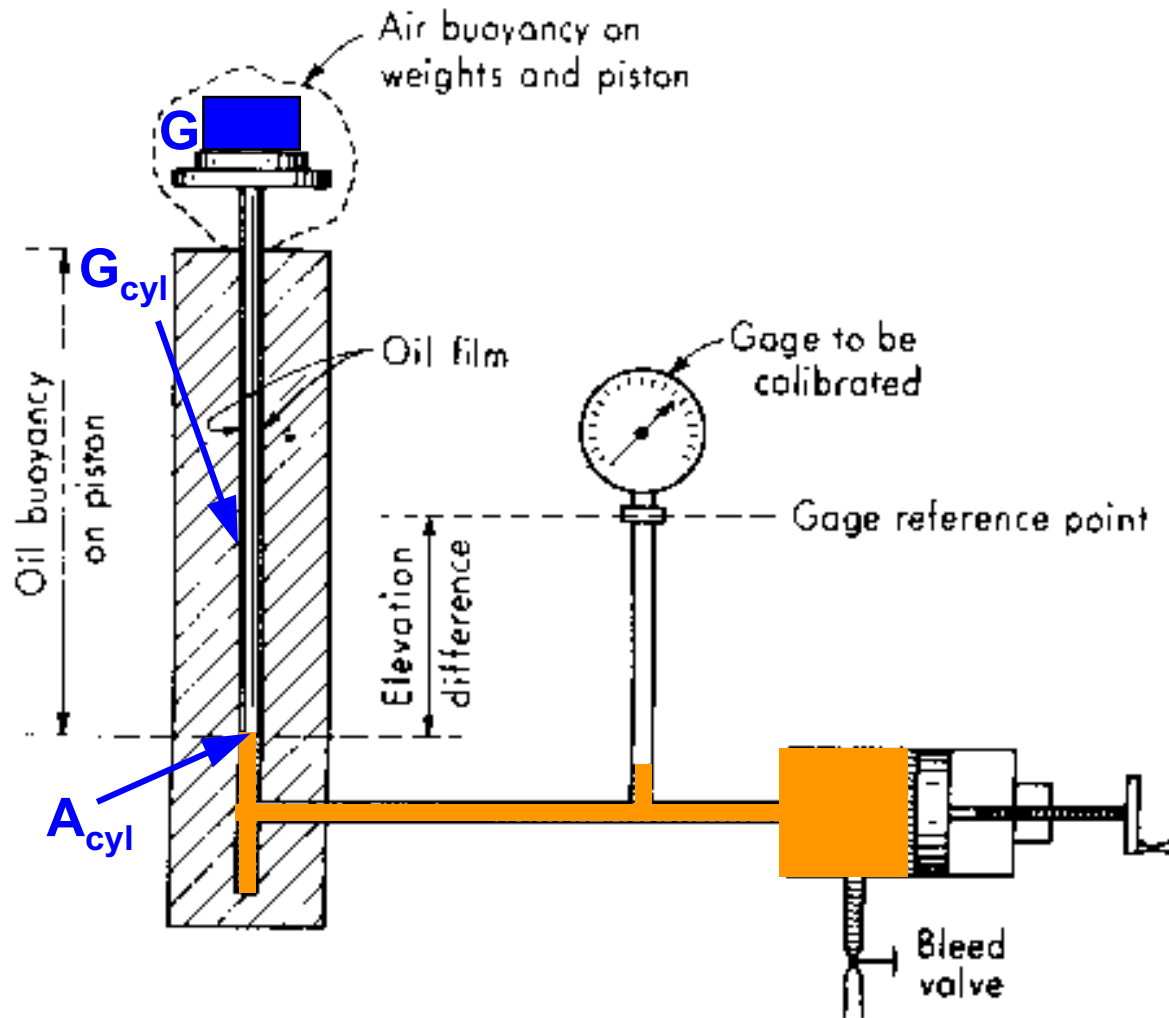
Manometer for remote use



Range of pressure measurement



Deadweight gauge calibrator



$$P = (G_{cyl} + G)/A_{cyl}$$

Main error come from the friction
calibration uncertainty
0.01 ~ 0.05% of reading

Doebelin (1990)

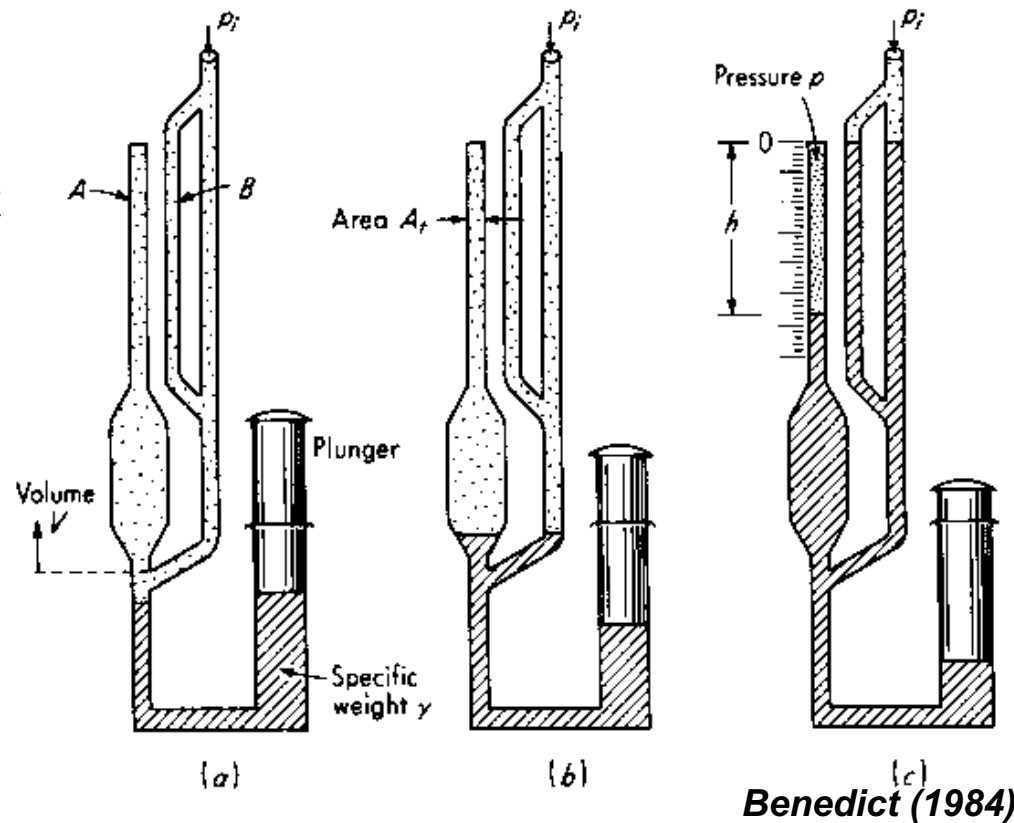
Low Pressure measurement

- For pressure from 1 to 10^{-5} mmHg, McLeod vacuum gage is commonly used.
- Uncertainty:
3~0.5% of reading
- lack of continuous out
- Based on Boyle's law

$$p_i V = p A_t h$$

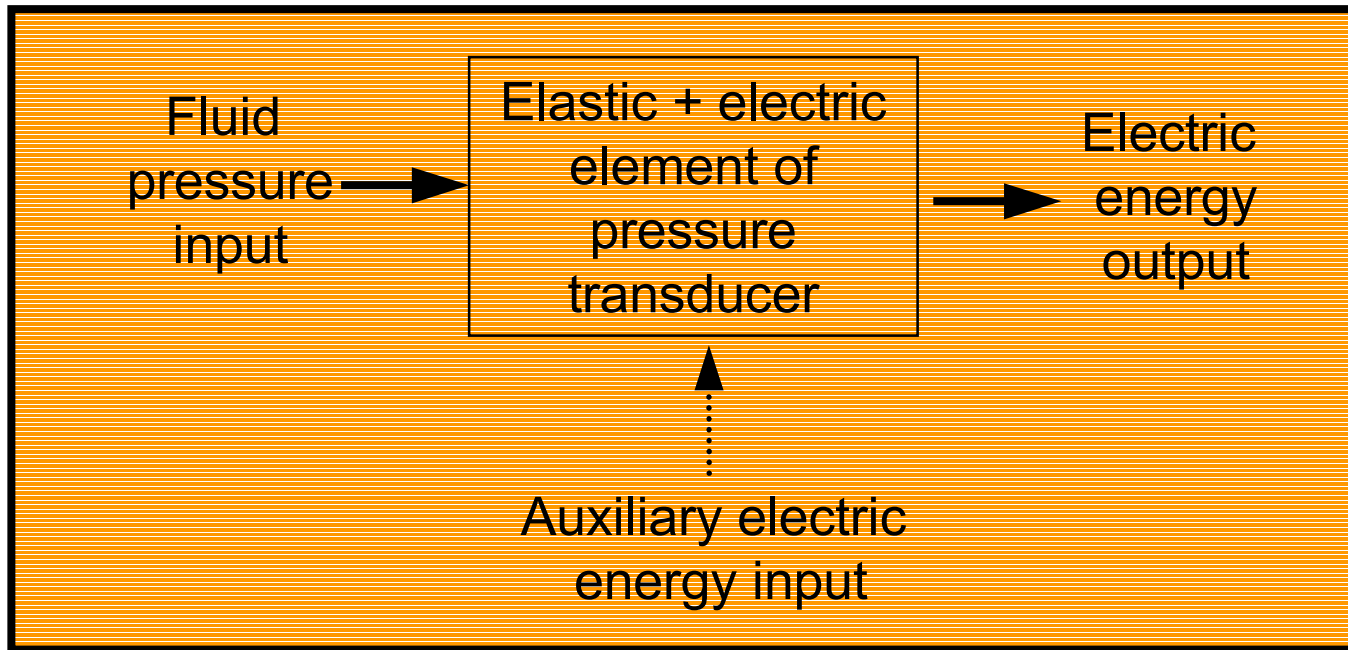
$$= (p_i + \gamma h) A_t h$$

$$p_i = \frac{\gamma A_t h^2}{V - A_t h} \approx \frac{\gamma A_t h^2}{V}$$



What is pressure transducer ?

Pressure transducers are devices those convert an applied pressure into a sensible signal (electric signal or others) through a sensor (displacement, strain, piezoelectric response...etc.).

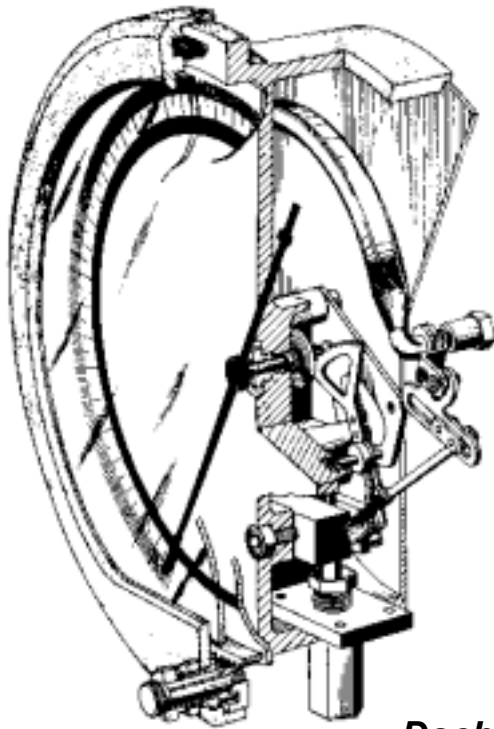


Choose a Pressure transducer

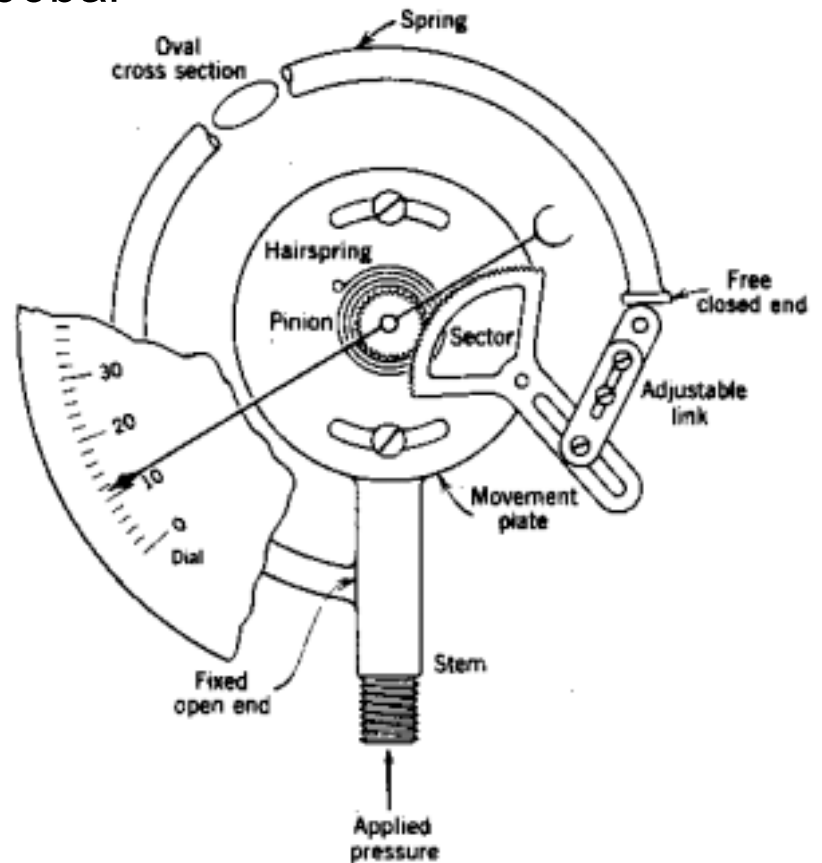
- Common classifications :
 - (a) displacement type (includes diaphragm type)
 - (b) piezoelectric type
 - (c) piezoresistive type
 - (d) capacitance type
 - (e) reluctance type
- The choice of transducer varies greatly depending on many factor like: pressure range, dynamic response, pressure media, dimensional restrictions, budget...etc.

Bourdon gage

- Simple & robust
- Max. measuring range: 0.6 ~ 10,000bar
- Min. resolution: ~10 Torr
- accuracy: 1~1.6% of F.S.

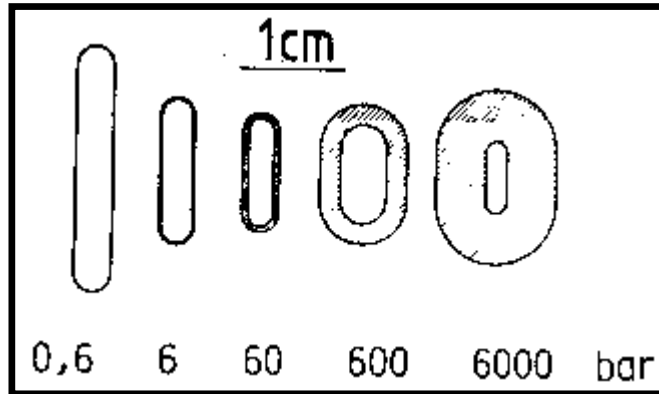


Doebelin (1990)

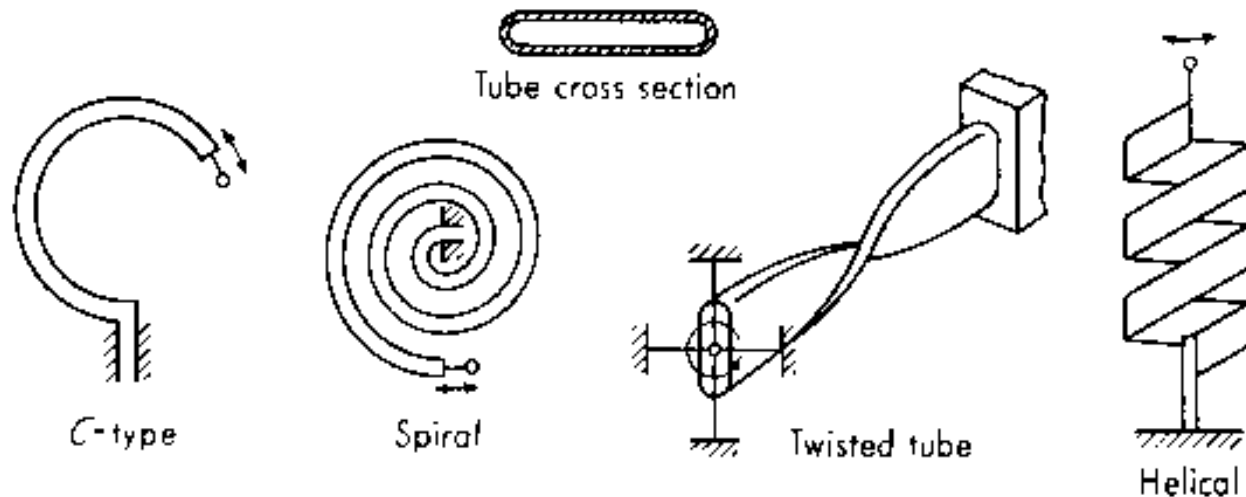


Benedict (1984)

Elastic element of pressure transducer



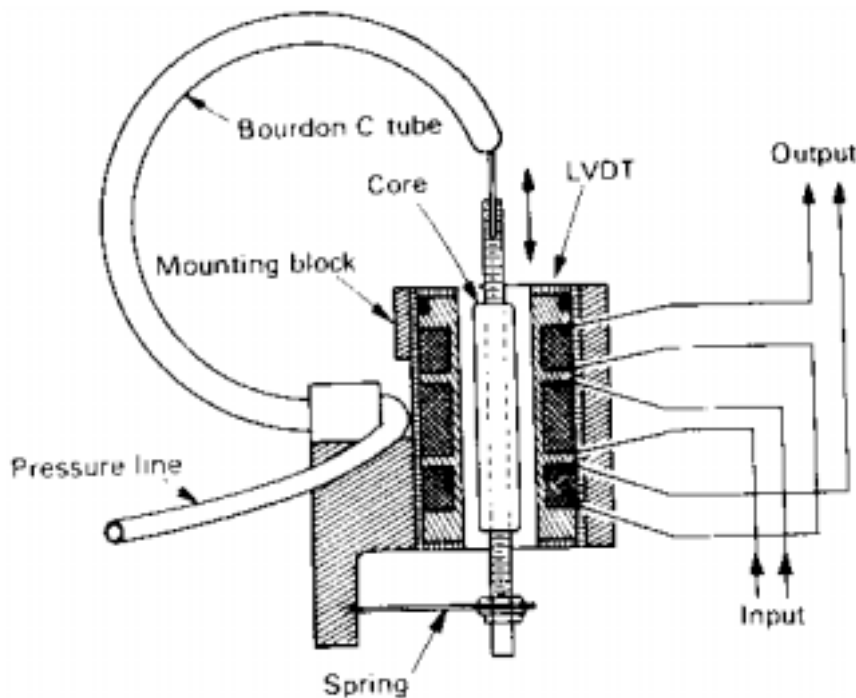
Ewald (1990)



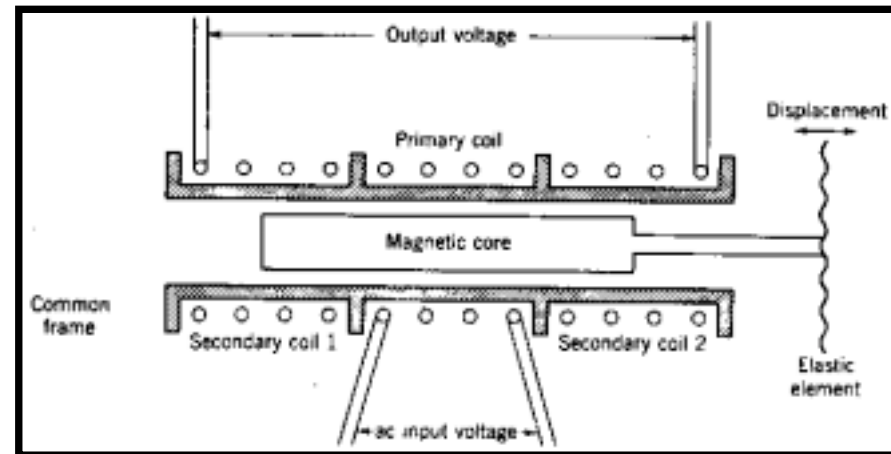
Doebelin (1990)

LVDT pressure transducer

- LVDT: Linear Variable Differential Transformer
- Limit frequency response $\sim 10\text{Hz}$



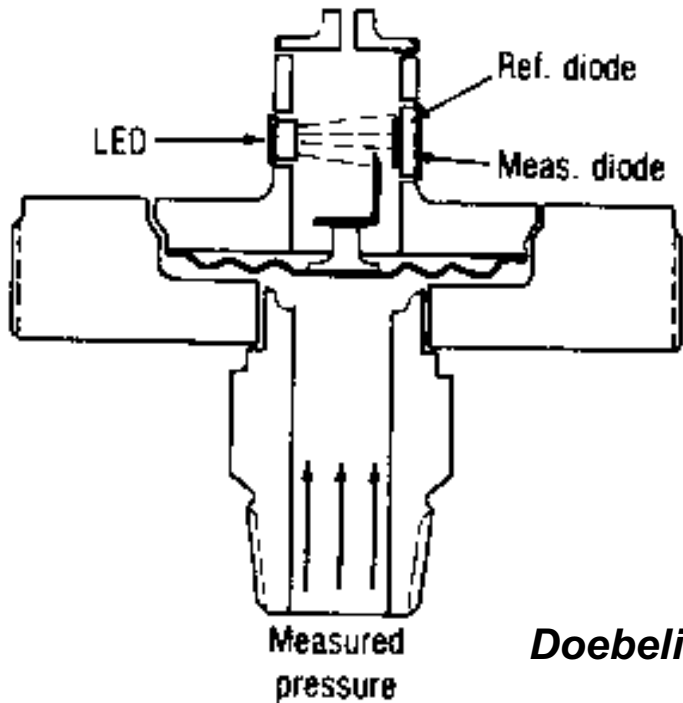
Doebelin (1990)



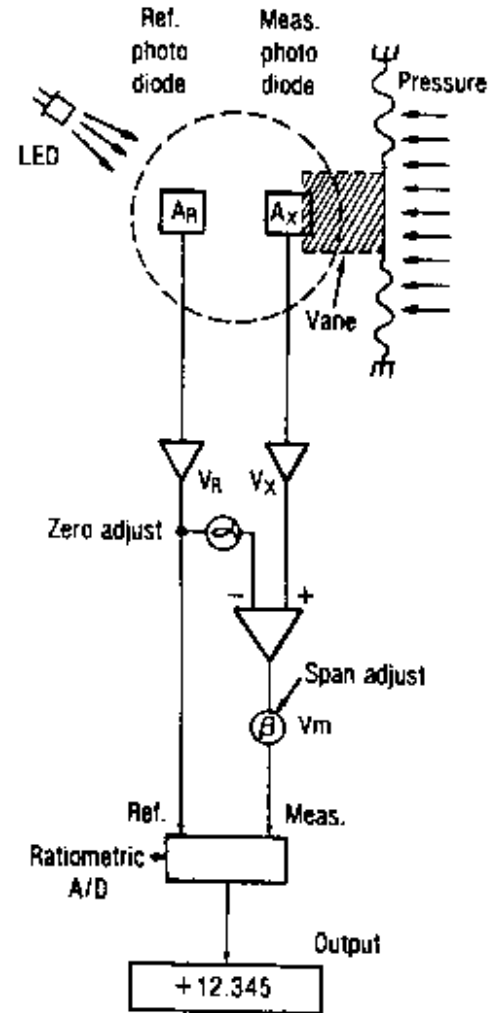
Benedict (1984)

Electro-optic transducer

- Infrared LED
- The reference and measurement photodiodes are equally affected by temperature change

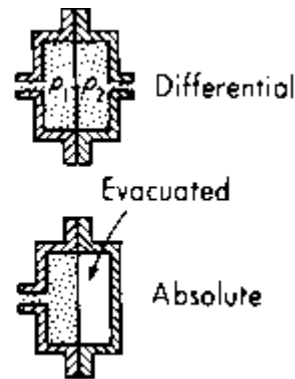
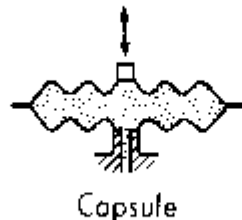
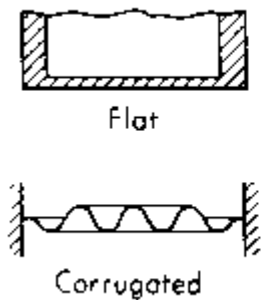


Doebelin (1990)

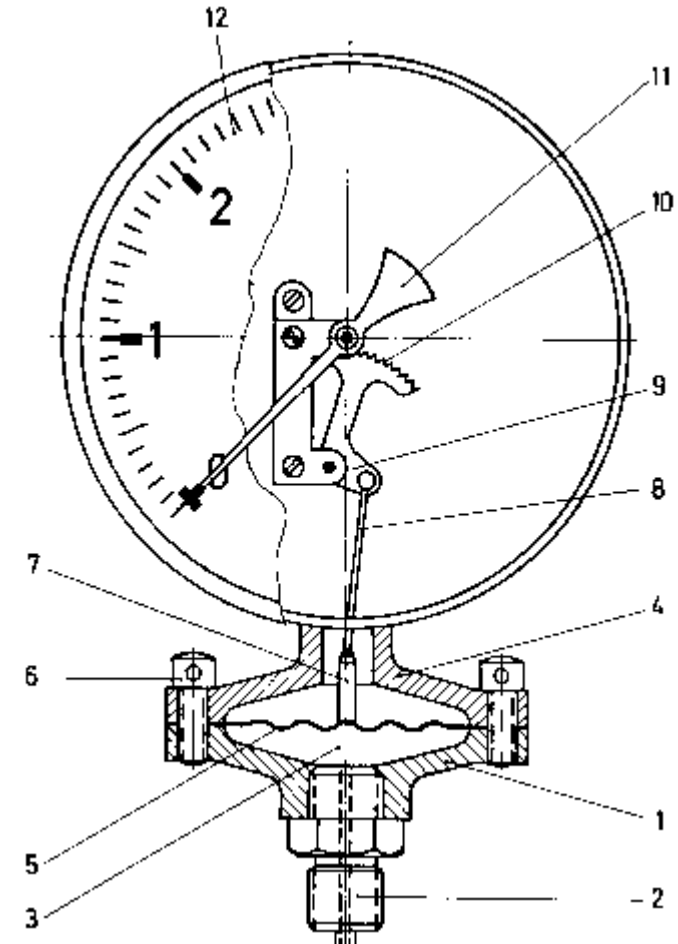


Diaphragm gage

- For low- and middle-pressure measuring range: 0.01 ~ 25bar
- min. resolution: $\sim 10^{-3}$ Torr
- accuracy: $< \sim 1.6\%$ of F.S.

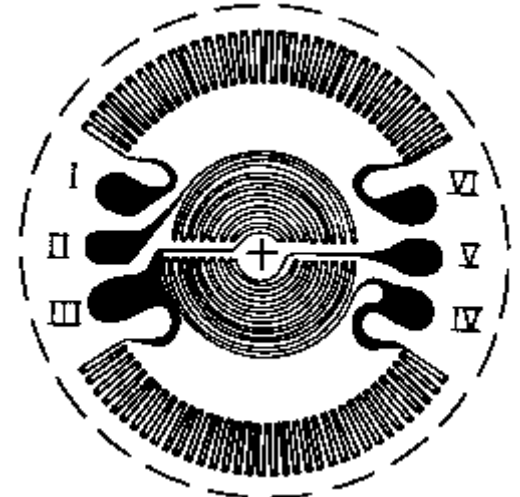
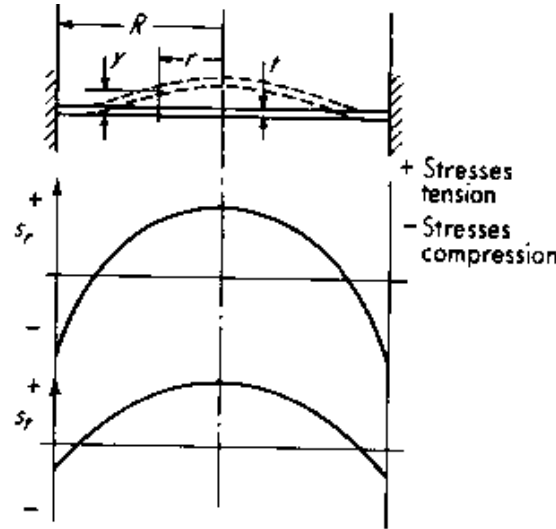
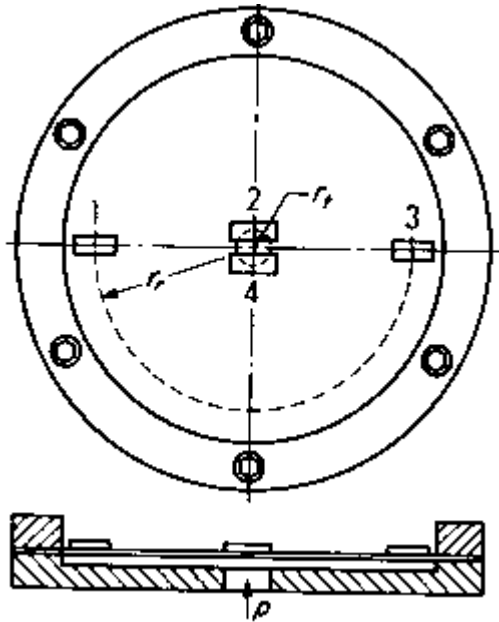


Doebelin (1990)

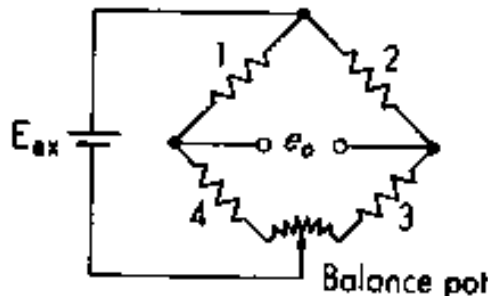


Bohl (1991)

Diaphragm type strain-gage pickup

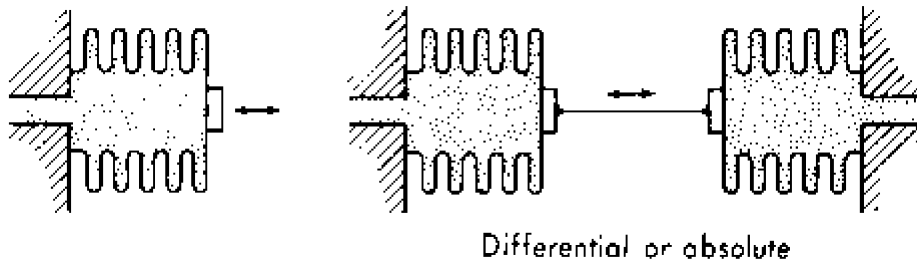


$$p = \frac{16Et^4}{3R^4(1-\nu^2)} \left[\frac{y_c}{t} + 0.488 \left(\frac{y_c}{t} \right)^3 \right]$$



- For $y_c/t < 0.25$, linearity within 0.3%
- Measuring range: 0 - 10 ~ 3,000 bar.
- Dynamic frequency: DC ~ 10kHz
- Accuracy: ~ 0.1%

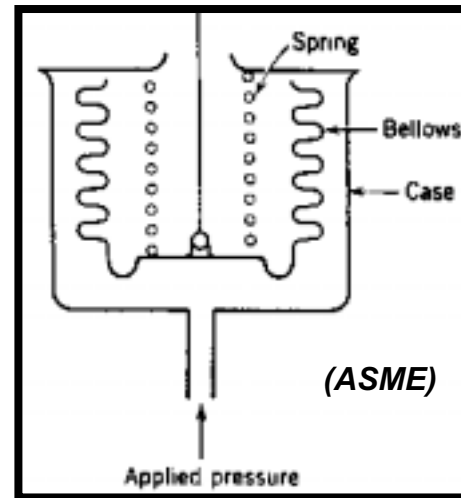
Bellow pressure transducer



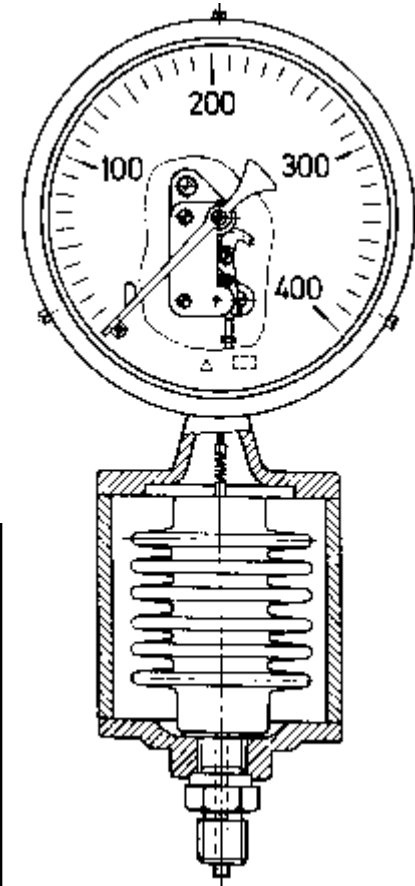
Differential or absolute

Doebelin (1990)

- Advantage: good linearity
- Measuring range:
6 ~ 100 mbar
- Min. resolution: ~ 0.1 Torr

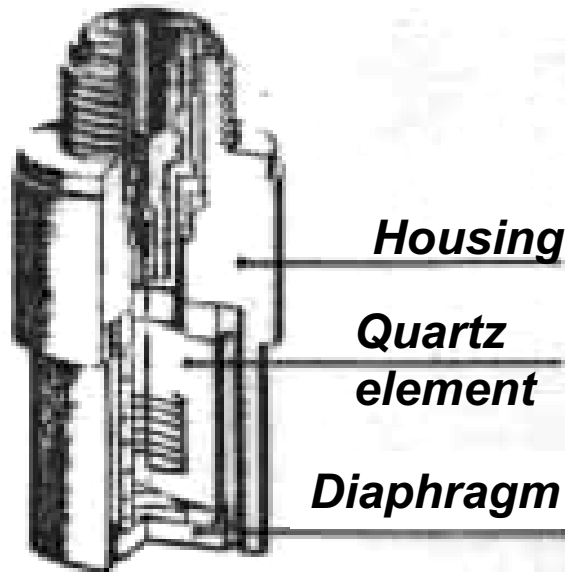
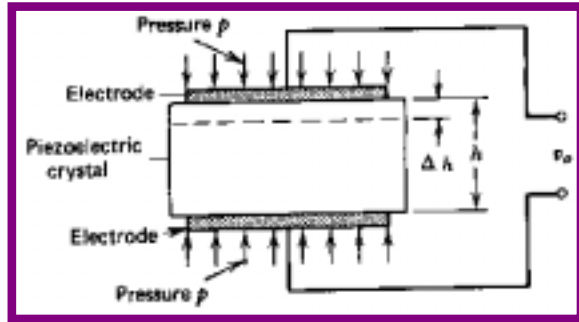


(ASME)



Bohl (1991)

Piezoelectric transducer

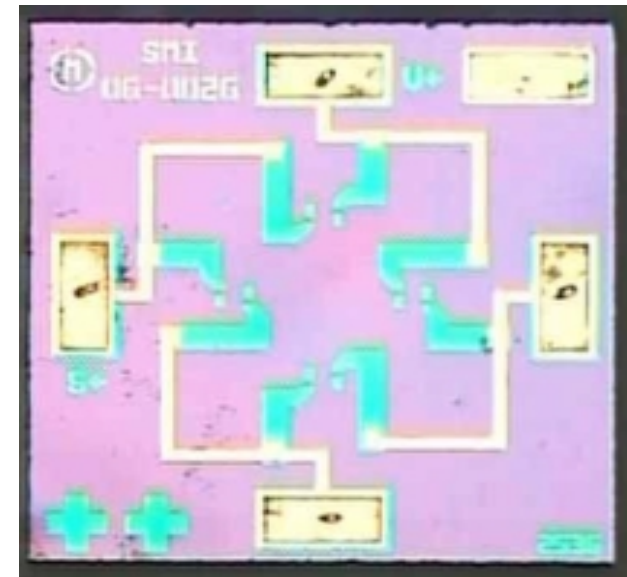
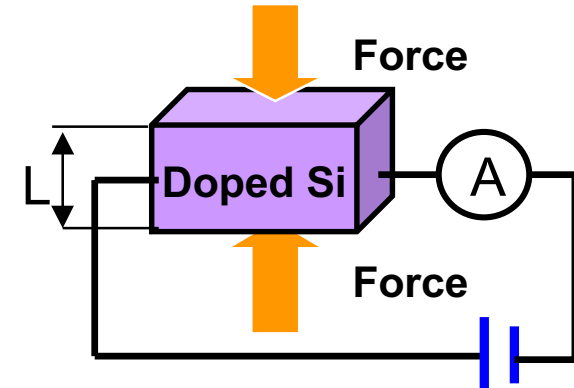
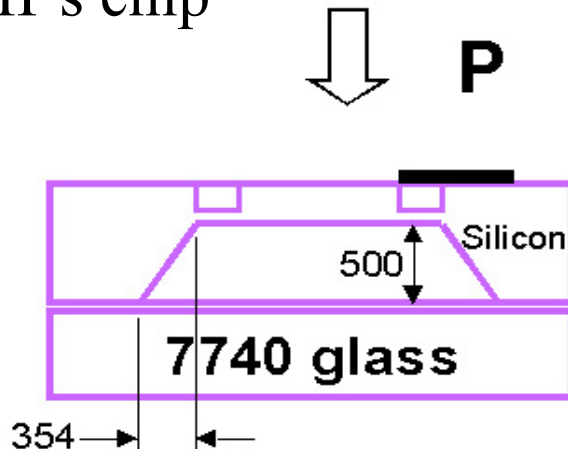


(Kistler Instrument Corp.)

- Suitable for high-frequency-changing and large pressure measurement, not suitable for low-frequency measurement
- Measuring range
100mbar ~ 100kpsi.
- Accuracy: 1 ~ 3%
- Resonant frequency:
0.25 ~ 0.5 MHz
- Temperature range:
-200 up to 350°C (error <1%)
- Max. gas temp 2000 °C (for short time)

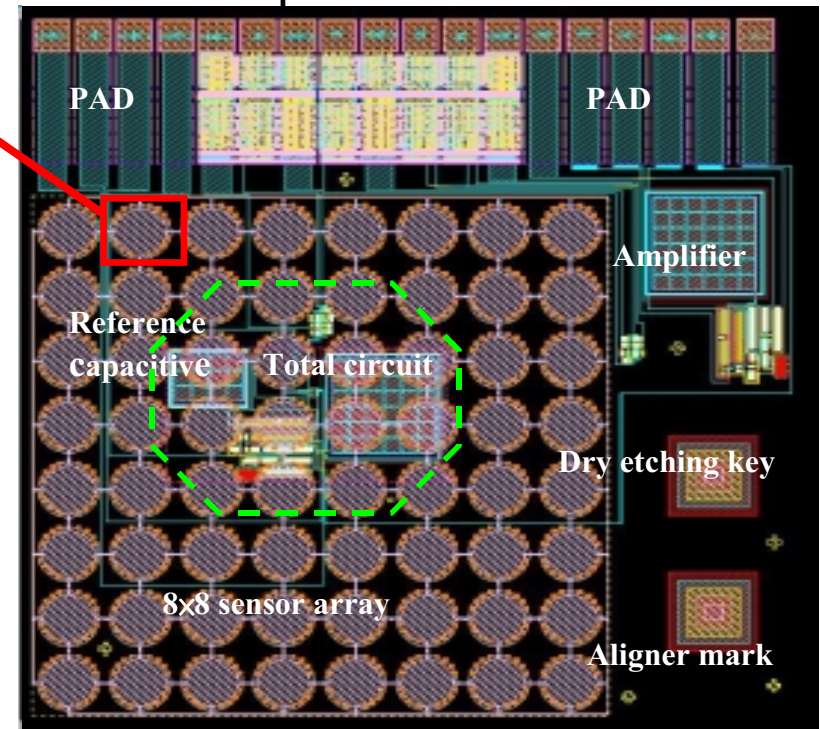
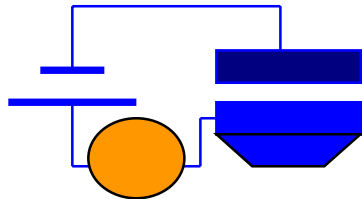
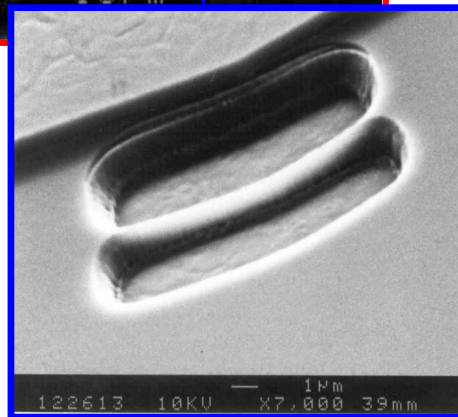
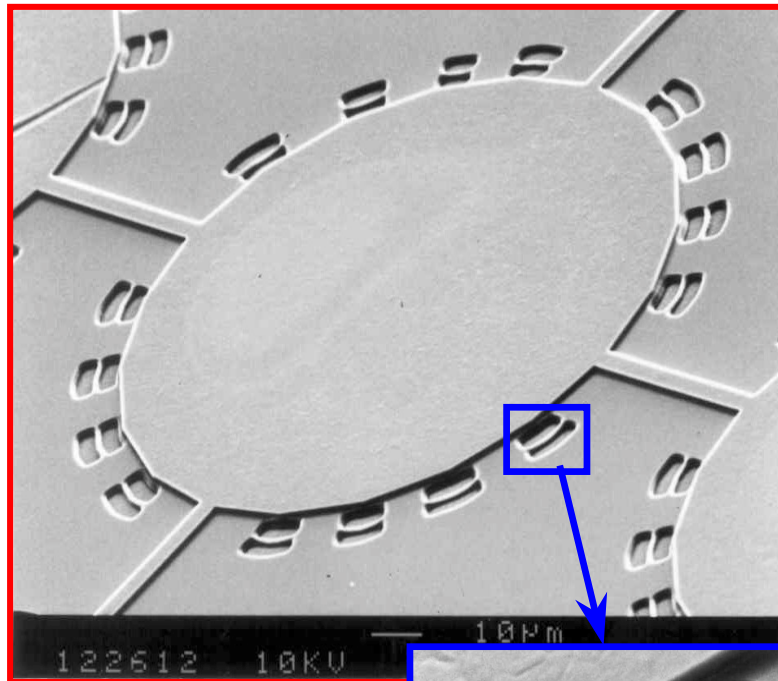
Piezoresistive pressure transducer

- Piezoresistive effect
 $\Delta\rho/\rho \sim \Delta L/L$, where ρ : resistivity
- Gauge factor $[(\Delta R/R)/(\Delta L/L)]$:
50 ~ 100 (e.g., strain gage ~ 2)
- low cost
- Thermal zero drift
- SMI's chip



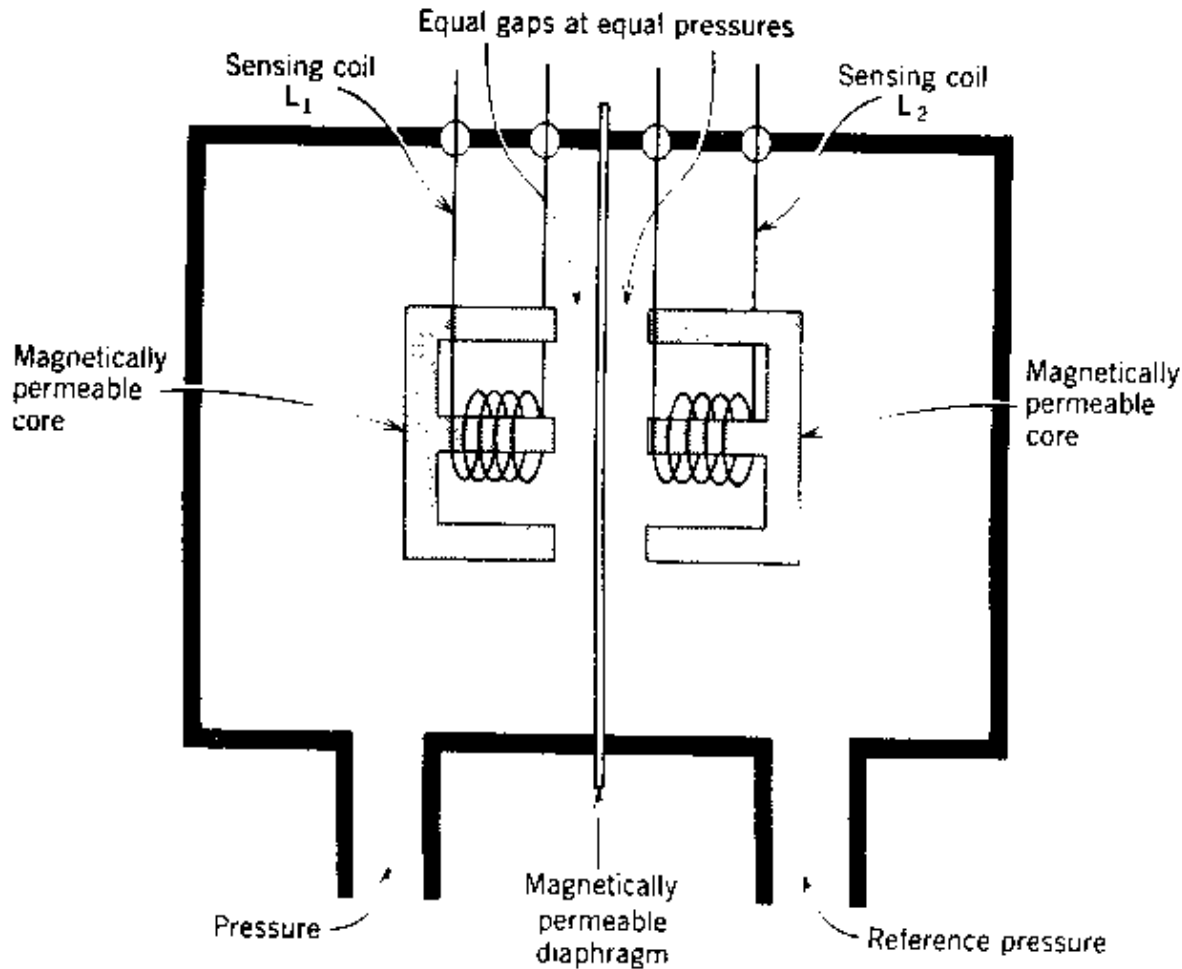
Capacitive Pressure Sensors

Insensitive to temperature
High sensitivity & precision
Low power consumption
By CMOS process (Low cost)
Whole chip: 2cm x 2cm



(Chang et al. 2000)

Reluctance type transducer



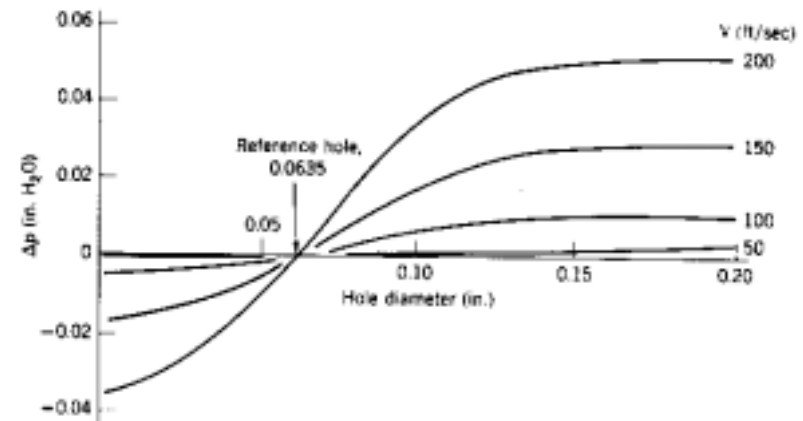
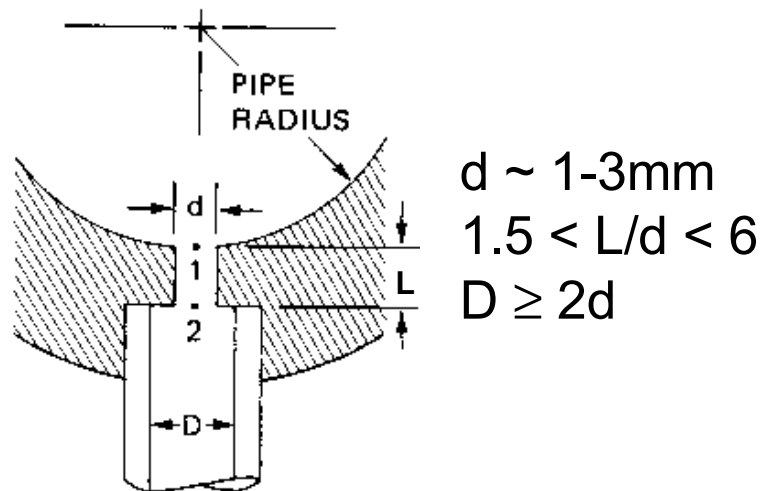
Benedict (1984)

Pressure measurements in moving fluid

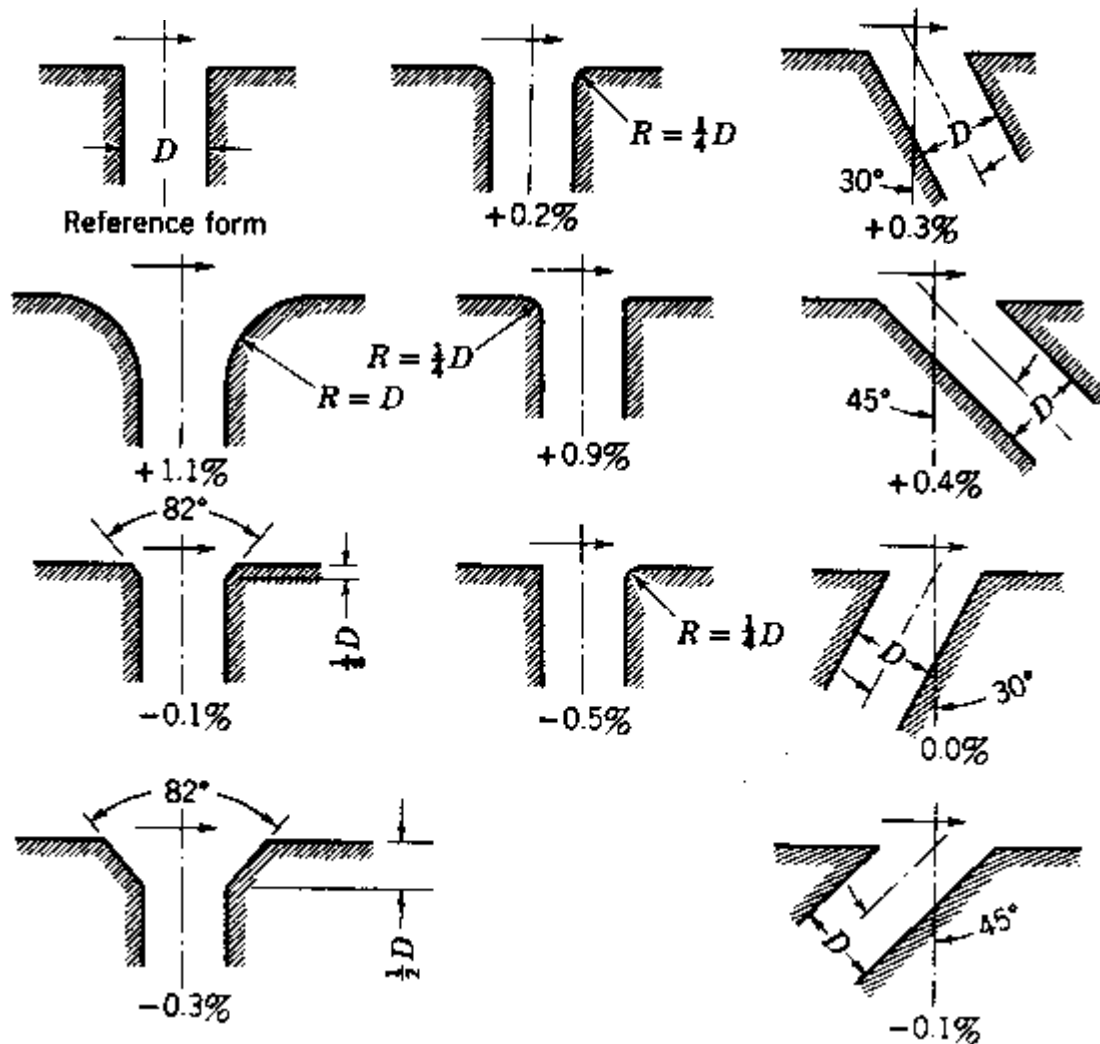
- **Difficulties: (a) sensing small pressure in large pressures, (b) interface with different liquid**
- **$P_0 = P_s + P_d$**
 P_0 : total (stagnation) pressure
 P_s : static pressure
 P_d : dynamics pressure
- **For laminar flow, all pressure are steady, but the pressure are time-dependent for turbulent case. Kiloherzt response of pressure transducer is needed for the latter case.**

Static pressure measurement

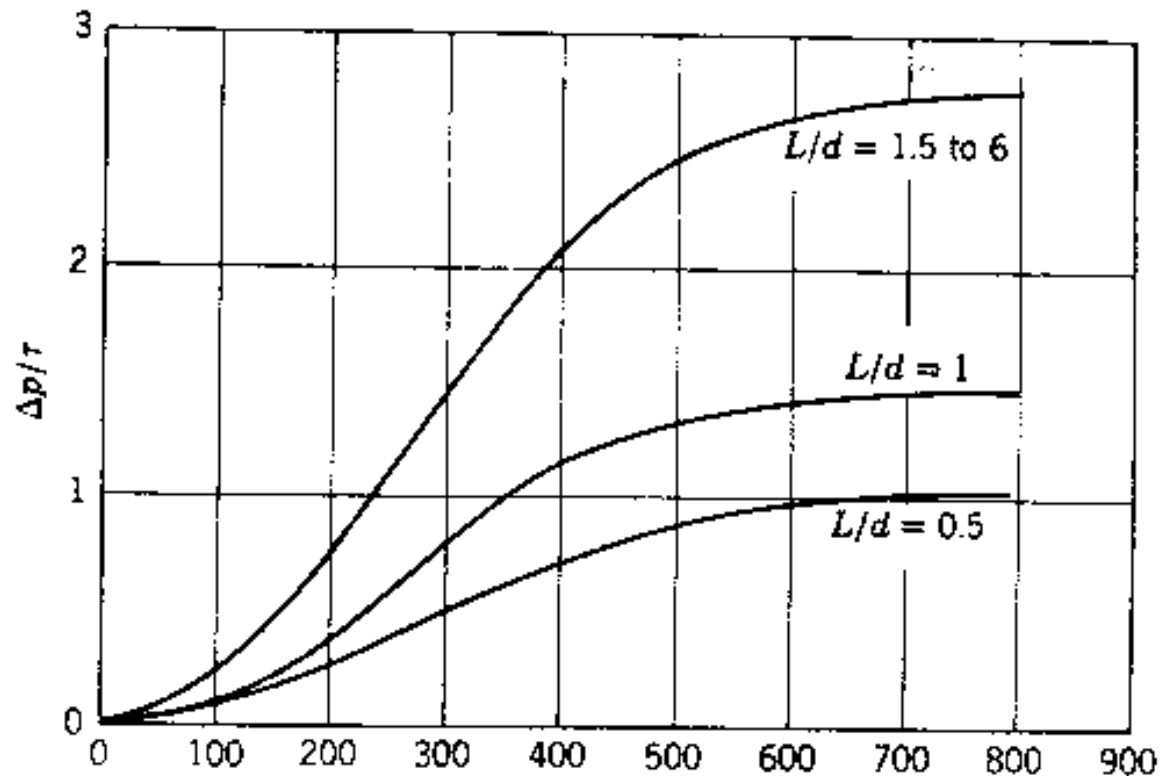
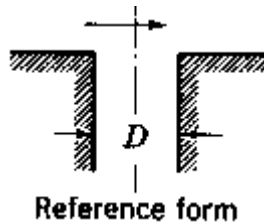
- Pressure tap are small circular hole drilled perpendicular to the wall surface for measuring static pressure.
- The corner of the hole should be sharp and squared off.
- The recommended geometries are all from experimental determination.
- The orifice must be burr-free, for burr heights less than $1/30d$, errors are less than 1% of $\rho V^2/2$
- In pipe flows, several taps around the circumference can be made and connected together in ring.



Static pressure measurement

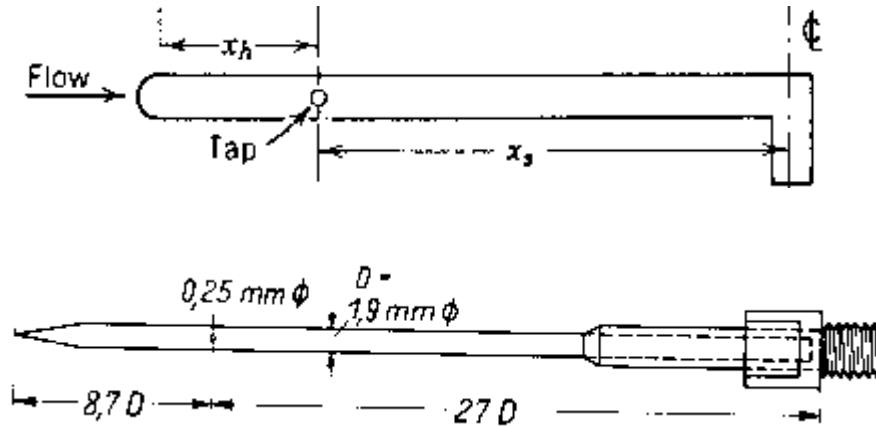


Static pressure measurement

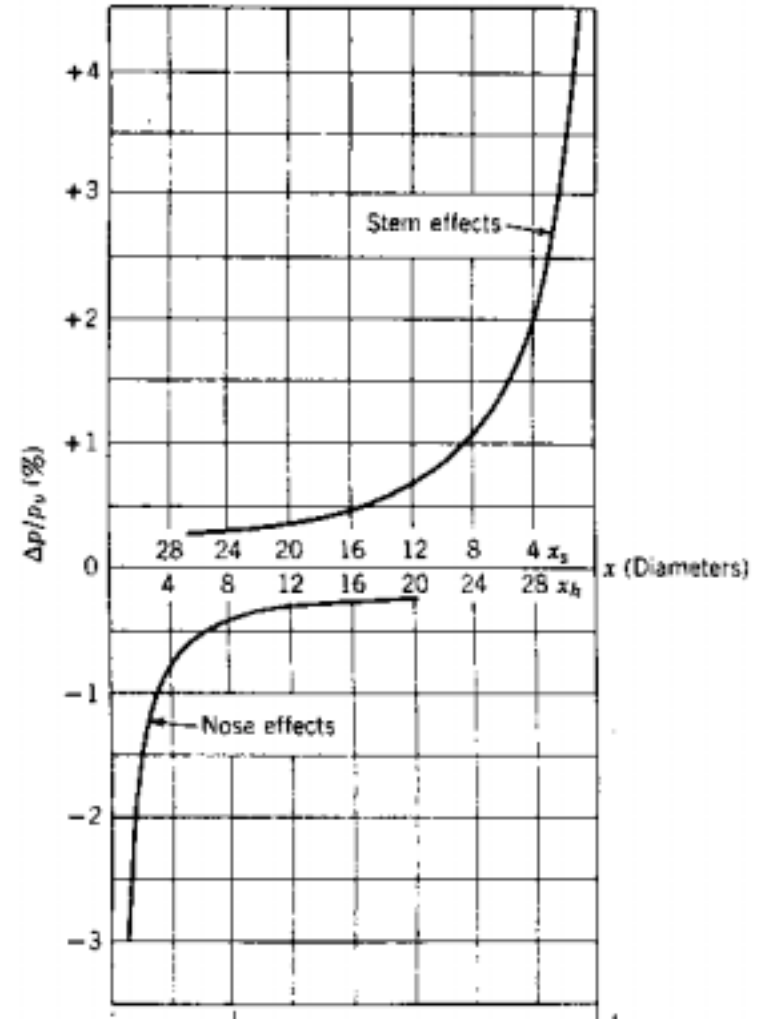


$$R_d = \left(\frac{d}{\nu}\right) \left(\frac{\tau}{\rho}\right)^{1/2} = \frac{V^* d}{\nu}$$

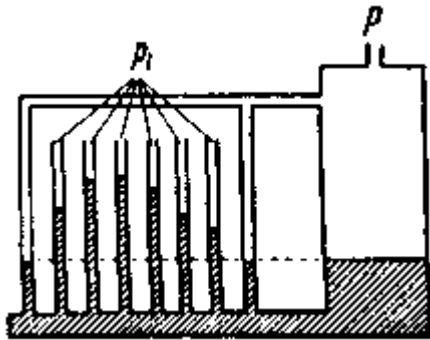
Static pressure tube



Supersonic static tube
(by Pankhurst & Holder)

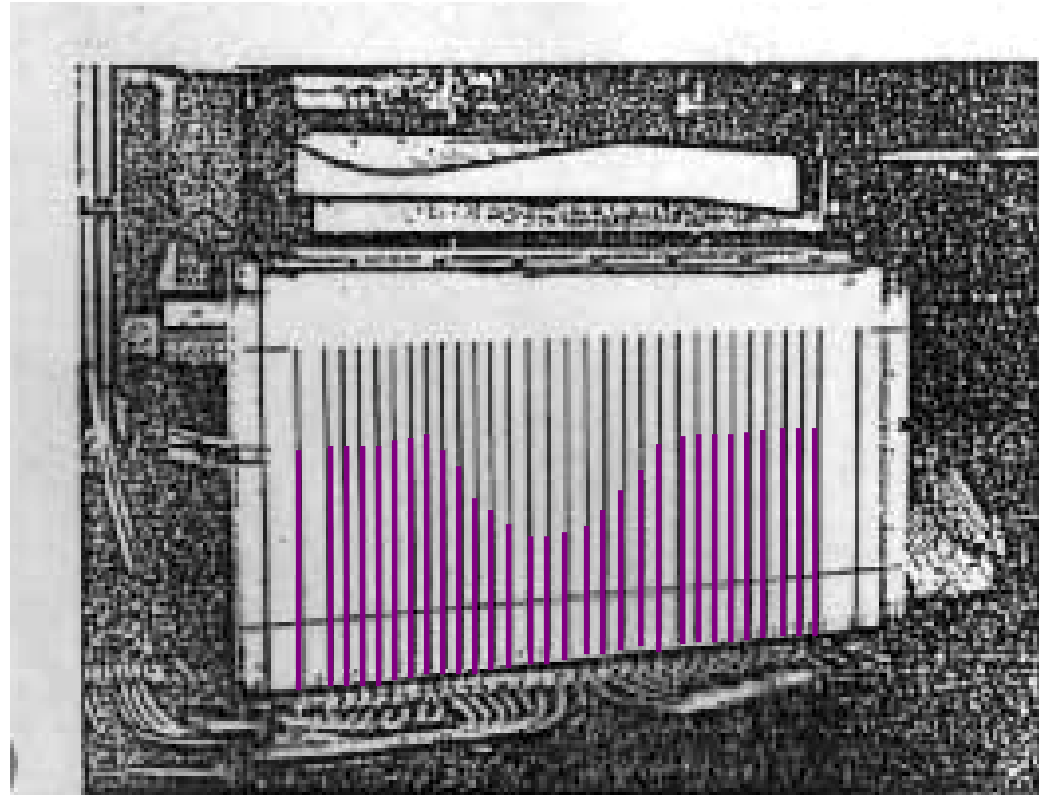


Multi-manometer



principle

Recorded by camera

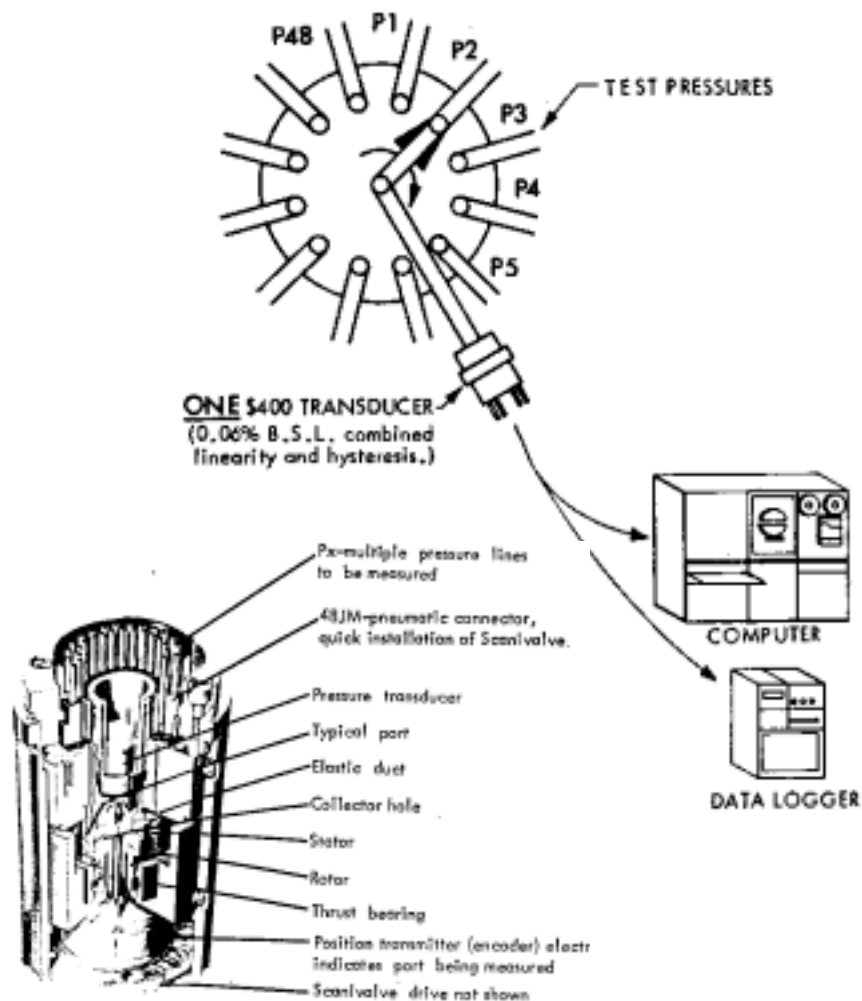


1. Converging-diverging channel and manometer board at Aerophysics Laboratory, M.I.T.

Scanivalve

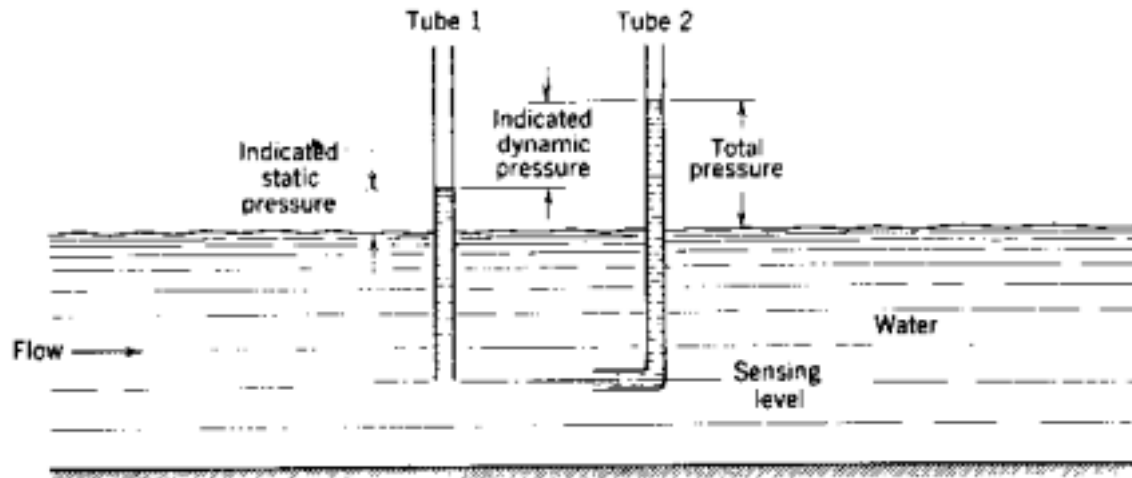
Advantage of scanivalve:
only one pressure sensor (and also one calibration) is needed

- Mechanical type :
range: ± 70 mbar \sim 34 bar
time resolution :
3~5 measurements/s
- Electronic type :
range : ± 350 mbar \sim 7bar
time resolution : 10,000
measurements/s
(all pressure sensor in one chip
+ multiplexer-preamplifier.)

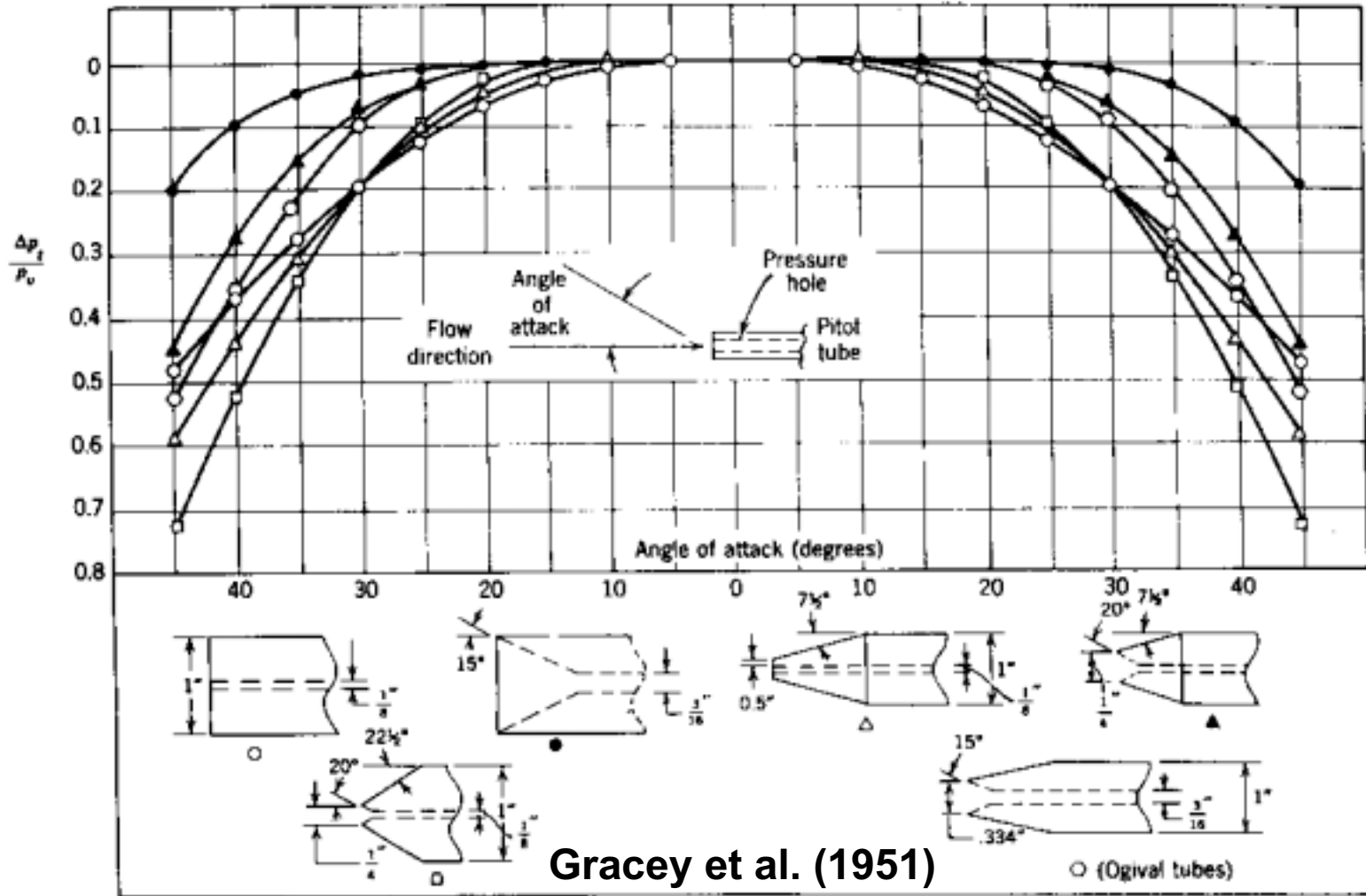


Total pressure measurement (I)

- Pitot tube since 1732
- Based on Bernoulli equation $P_0 = P_s + P_d$
- The mechanical leading on the stem is roughly estimated as two times of the dynamic head.
- A total head tube with hemispherical tip will read the total head accurately independent of the size of the orifice opening as long as the yaw is less than 30°.



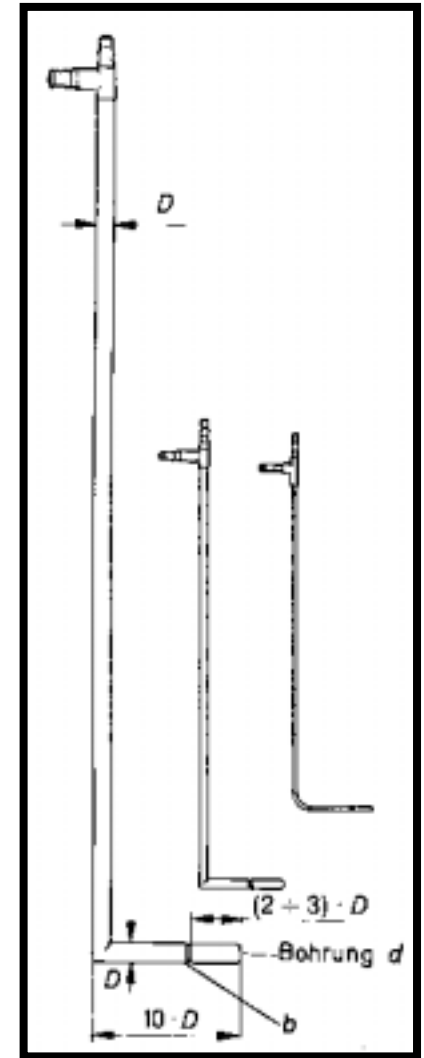
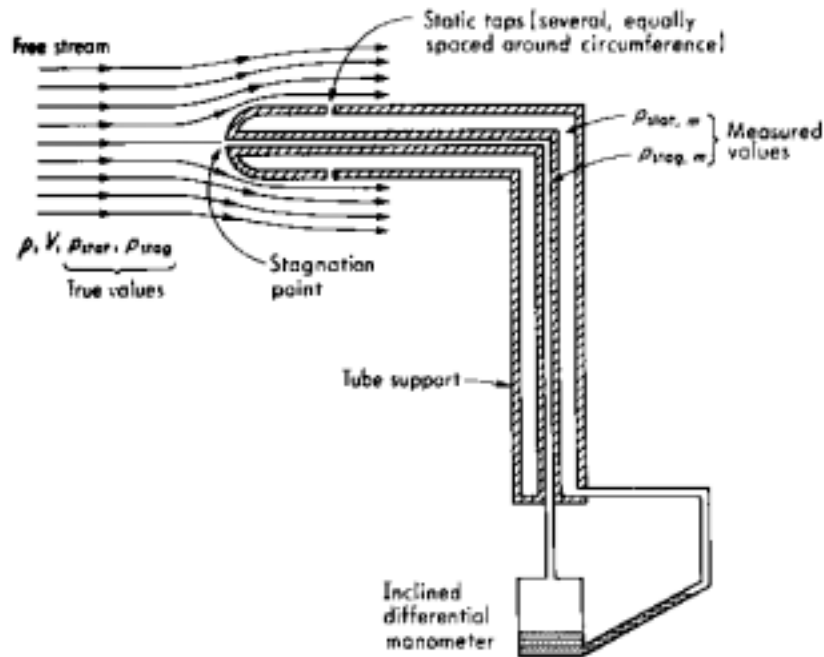
Total pressure measurement (II)



Dynamic pressure measurement (I)

Measurement of dynamic pressure

- Pitot-static tube (or Prandtl tube) is used to measure dynamic pressure and hence flow velocity.
- It should not be used at too low Reynolds numbers or too close to a wall.



Dynamic pressure measurement (II)

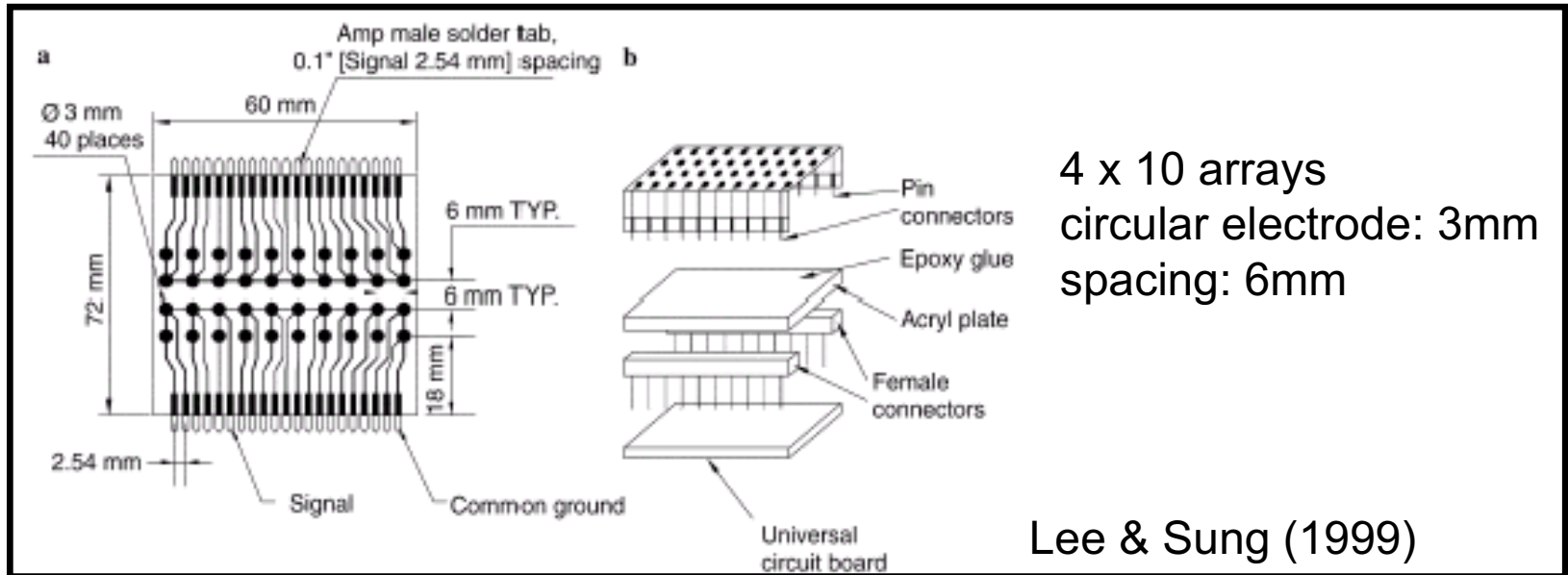
Other operation notes for Pitot-static tube

- Time constant :
the response rate for Pitot-static tubes depends on (a) length and diameter of pressure passages and (b) displacement volume of manometer
e.g. 1.6 mm-O.D tube: 15~60seconds in air
0.8mm -O.D tube up to 15min in air
(standard tubes are usually over 1.6mm O.D)
- Turbulence effect :
the measured pressure in isotropic turbulence is by Chue (1975):
$$\rho V^2/2 + \alpha \rho q^2$$

where α is 1/6 for small scale turbulence and 5/6 for large scale turbulence

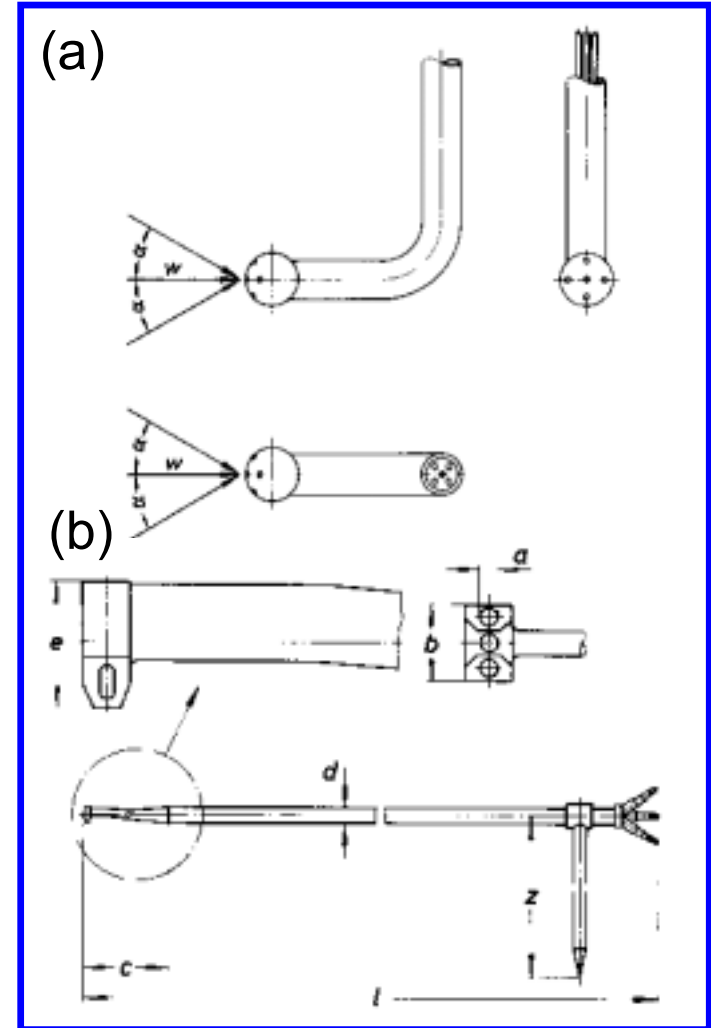
Surface pressure measurement

- Applications: flow unsteadiness, aerodynamic noise
- pin-holes produce measuring distortion
- piezoelectric film, e.g. Polyvinylidenfluorid PVDF ($t \sim 25\mu\text{m}$), is flexible and smooth and can be glued directly on the surface of measuring object (Nitsche et al. 1989).

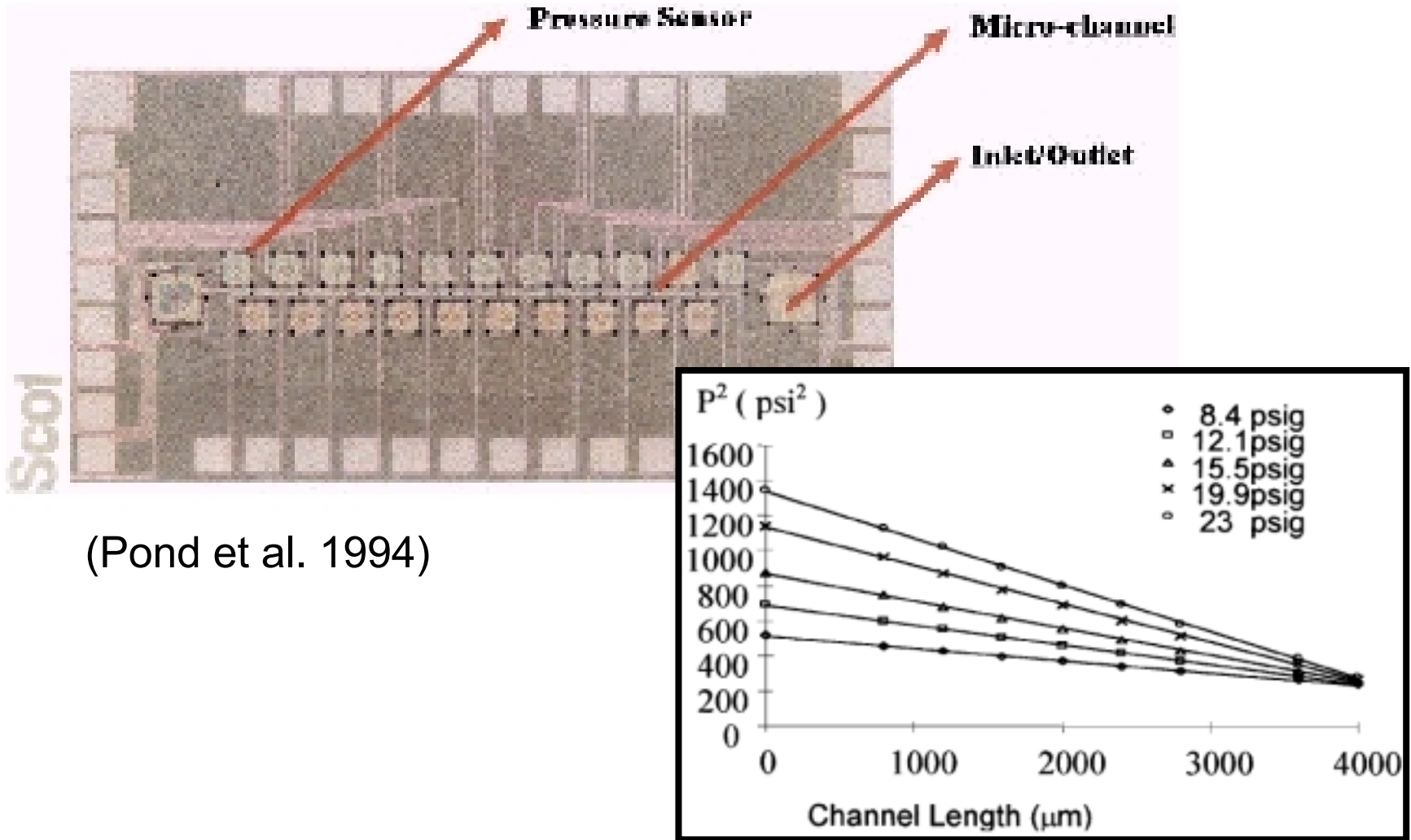


Flow direction measurement

- Multi-hole pressure probes are used when both velocity magnitude and direction are to be determined. For applications in need of high spatial resolution, the three-hole probe (or 'cobra' probe) can be used. In both pitch and yaw angles are required, the five-hole probe is used.
- The probe is rotated in the flow until the pitch angle is then known.
- Once calibrated, the (three-hole / five-hole) probe also allows the yaw angle to be measured.

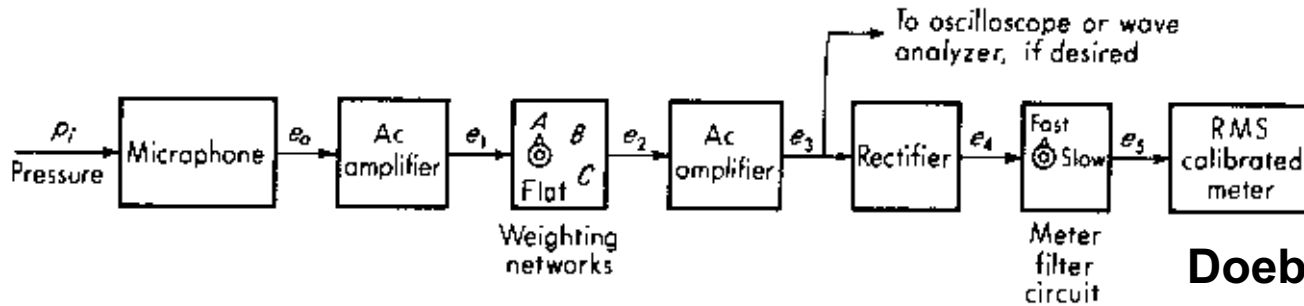


Pressure sensor in Micro-channel



(Pond et al. 1994)

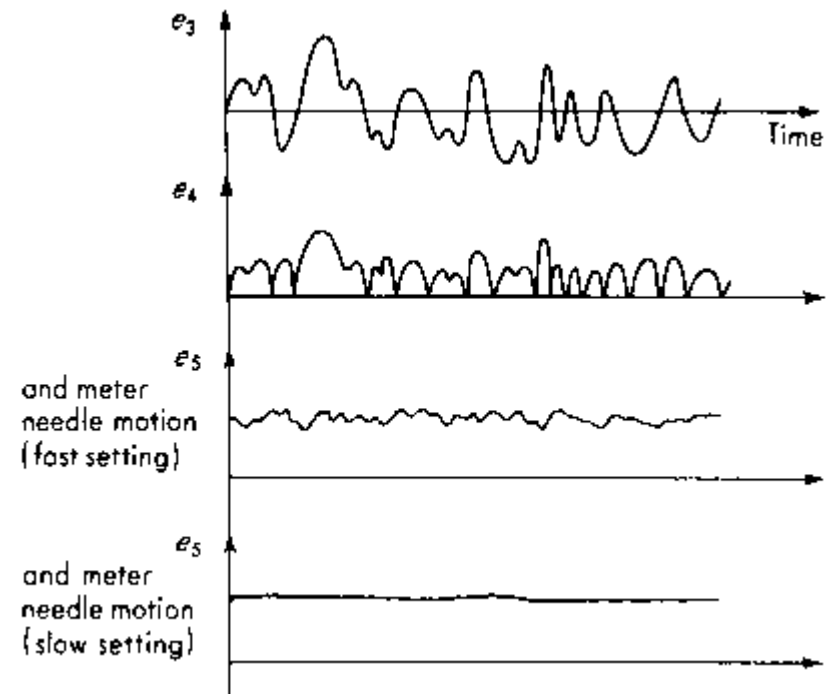
Sound pressure measurement



Doebelin (1990)

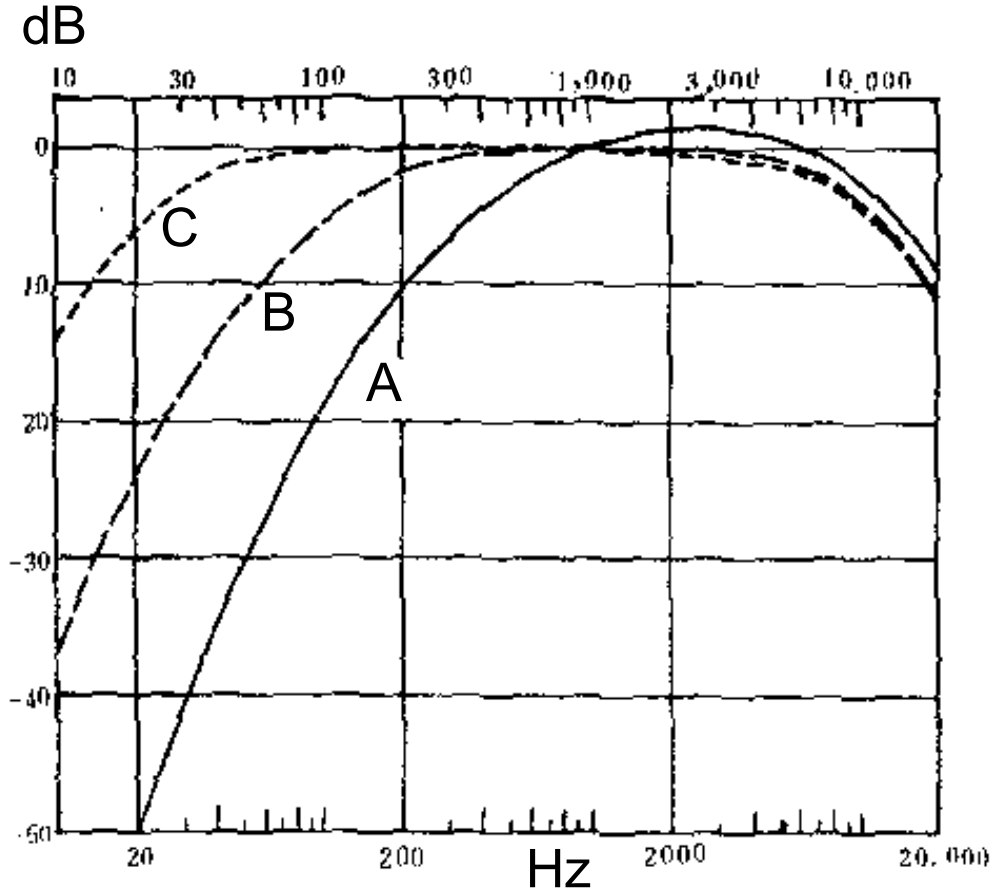
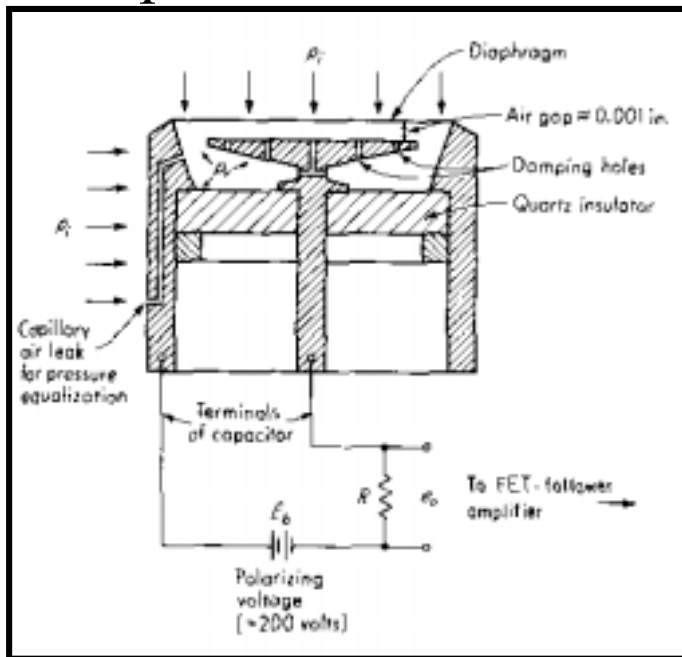
- Sound pressure level (SPL):

$$\text{SPL} = 20 \log_{10}(p/0.0002)$$
 decibels (dB)
 where p = rms sound pressure
 (μbar or dyne/cm^2)
- The transducer of commonly used sound-level meter includes capacitance, piezoelectric, or moving-coil types.



Sound pressure measurement

- Three filters (or weighting networks): A , B and C. A scale is commonly used.
- Free-field response of a microphone



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