

國立台灣大學 應用力學研究所實驗室晶片導論



Droplet-Based Biochips

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中華民國 一百零二年 三月十九日

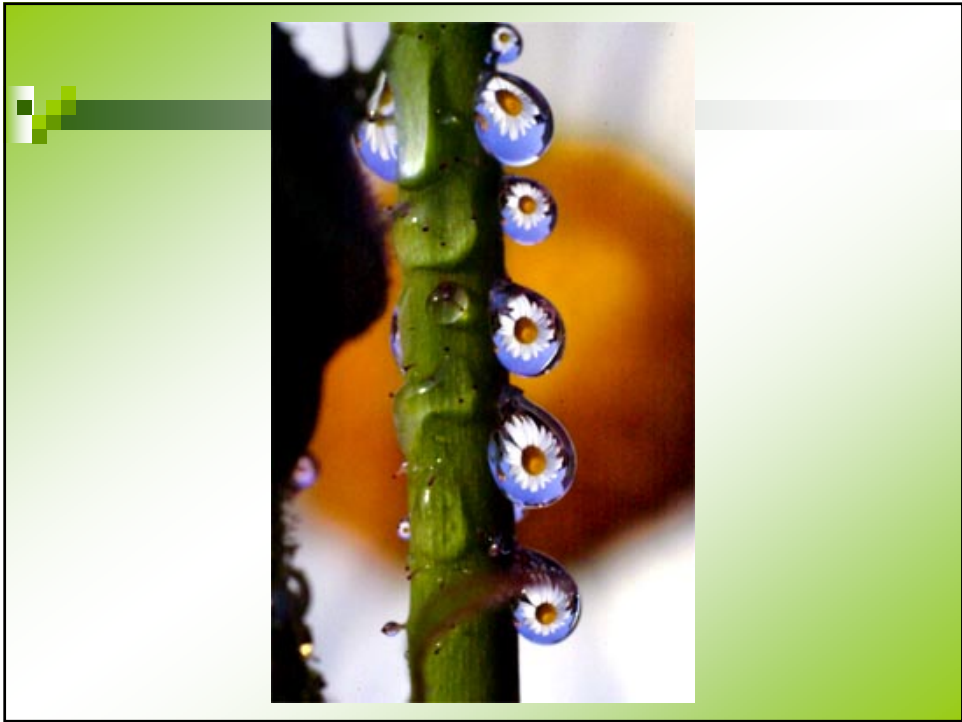


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www.huaxia-ng.com









Microfluidics– two folds

Continuous flow

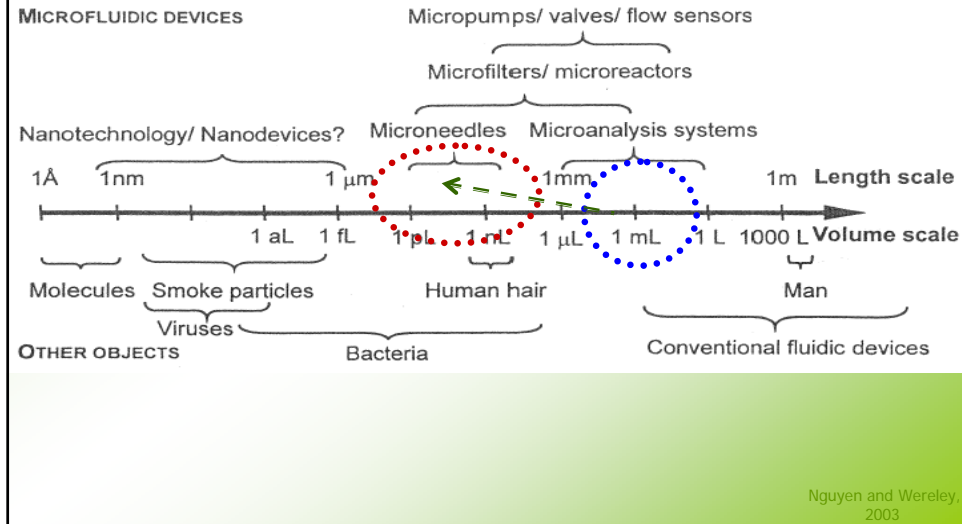
Closed system

Open system

Droplet/plug flow (digital flow)

- ✓ Complexity
- ✓ Compartmentalization/isolation
- ✓ Controllability
- ✓ Charm

What is the volume of a droplets ?

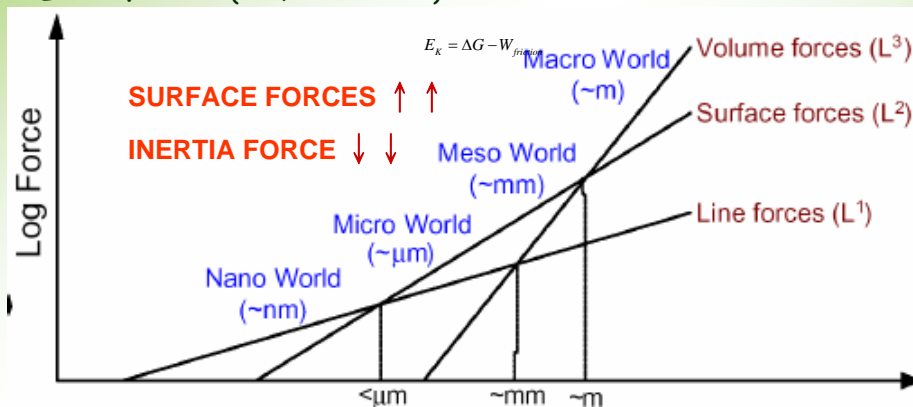


微尺度效應

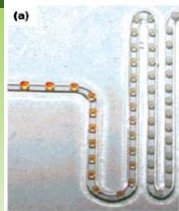
Volume force (mass) $\sim d^3$

Surface force (pressure, friction, electrostatic, diffusion) $\sim d^2$

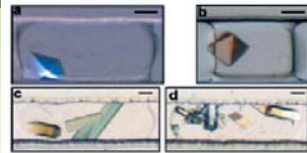
Line force (surface tension) $\sim d^1$



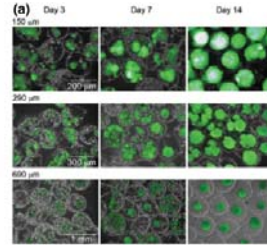
Droplet Applications



Cygan et al., *Langmuir*, 2005



Hatakeyama et al., *J. Am. Chem. Soc.*, 2006



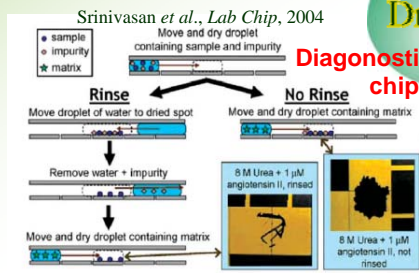
Sugiura et al., *Biomed. Microdev.*, 2007

Drug discovery

Chemical reactions

Therapeutic agent delivery

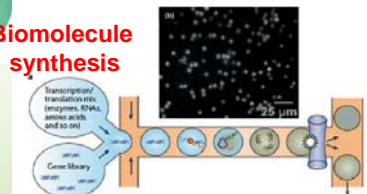
Droplet



Srinivasan et al., *Lab Chip*, 2004

Diagnostic chips

Biomolecule synthesis



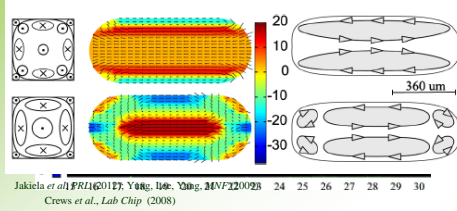
(a) Dittrich et al., *Nat. Rev. Drug Discovery*, 2006
(b) Dittrich et al., *ChemBioChem*, 2005

Teh et al., "Droplet microfluidics," *Lab Chip*, 2008.

微流體晶片

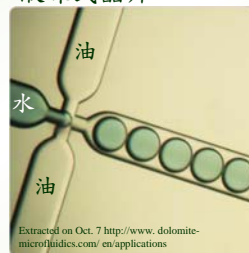
2012 中華民國立學學會年會暨第36屆全國力學會議

液珠內流場



Jakela et al. *PRR* (2012); Yang, Liu, Yang, *APV* (2009); Crews et al., *Lab Chip* (2008)

液珠式晶片

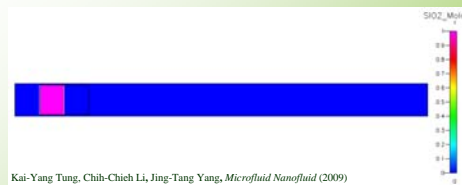


Extracted on Oct. 7 <http://www.dolomite-microfluidics.com/en/applications>

液珠式晶片近年來成為主流：

- 試劑量容易調整與量化
- 混合較好、精準度高
- 減少交互污染疑慮

液珠內流場之對稱渦旋



Kai-Yang Tung, Chih-Chieh Li, Jing-Tang Yang, *Microfluid Nanofluid* (2009)



微流體晶片

DNA

Sissa-Ant et al., Analytical Chemistry (2007)

液珠式晶片

Extracted on Oct. 7 http://www.dolomite-microfluidics.com/en/applications

血球檢測

Song et al., Analytical Chemistry (2006)

微膠囊製造

Zhang et al., Science (2012)

蛋白質篩檢

Zhang et al., Angew. Chem. Int. Ed. (2004)

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流道內液珠式微流體系統應用

蛋白質合成監控

(NH₄)₂SO₄ in Na₂HPO₄/NaH₂PO₄ buffer, pH = 6.0

Li et al., P. Natl. Acad. Sci. USA, 2006/0

減少縱向擴散

(Shestopalov et al., Lab Chip, 2004)

奈米粒子合成

30 minutes

30 minutes

液珠外有薄膜保護隔絕產物沾附流道壁面

細胞包覆

(a) Day 3 Day 7 Day 14

(Sugiura et al., Biomed Microdev., 2007)

醫藥檢測篩選

(Ditrich et al., Nat. Rev., 2006)

對個別液珠檢測篩選

(Ahn et al., Appl. Phys. Lett., 2006)

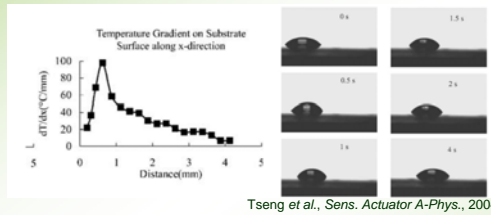
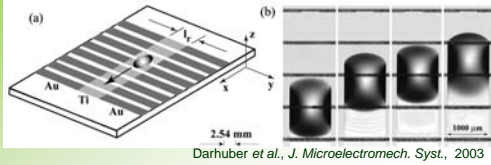
高密閉性，可做細胞包覆，並平行監控。

2013/3/19

微液珠驅動機制 I

熱能趨動法

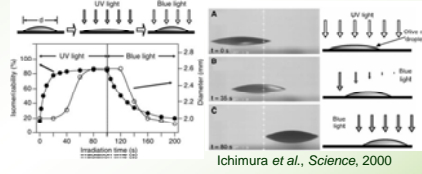
熱毛細現象(thermocapillary): 液珠從表面溫度較高區移動到較低區。



利用微機電壓印技術，將具有不同表面自由能的高分子化學薄膜沉積於PDMS表面，再轉印到矽晶片表面，以此方式控制微液珠傳輸方向與路徑。

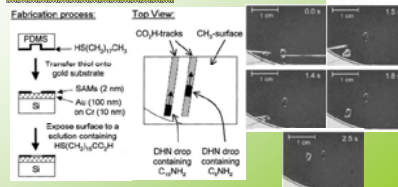
2013/3/19

光能趨動法



晶片表面塗佈光感同分異構物，利用兩種光源搭配不同的照射方向與強度，可調控表面自由能差值，移動速度慢。

化學能趨動法

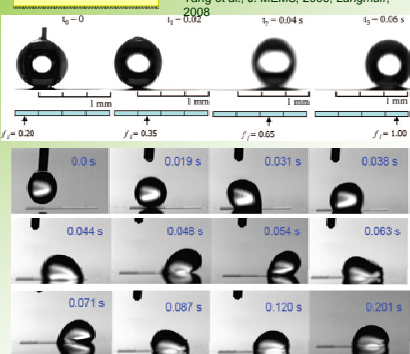


Lee and Laibinis, J. Am. Chem. Soc., 2000

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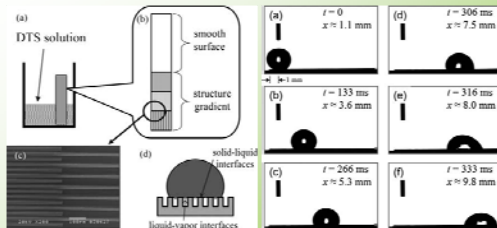
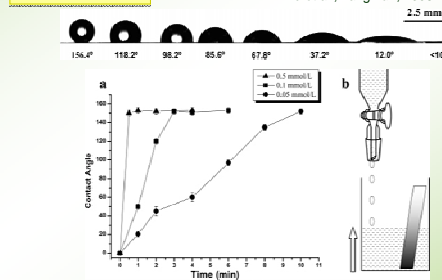
微液珠驅動機制 II

奈微米結構



利用表面微結構、自組裝矽烷類分子，造成表面親疏水梯度，以趨動微液珠。並可利用雙複合結構表面達成超長距離傳輸。

生化自組裝

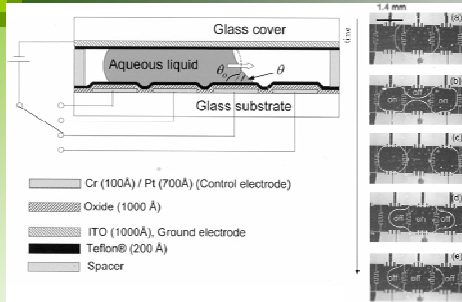


2013/3/19

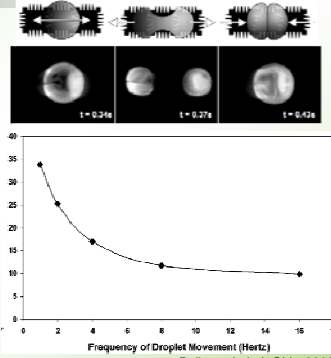
Lai et al., Lab Chip, 2010a

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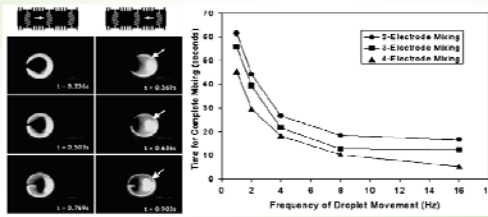
EWOD 驅動/操控微液珠



Cho et al., *J. Microelectromech. Syst.*, 2003



Paik et al., *Lab Chip*, 2003

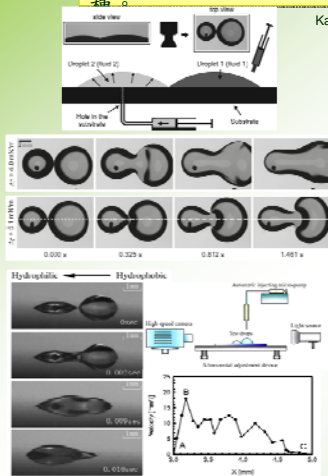


Paik et al., *Lab Chip*, 2003
2013/3/19

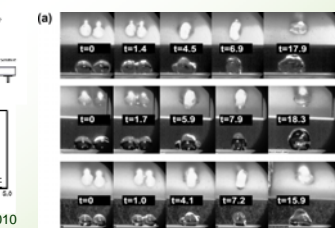
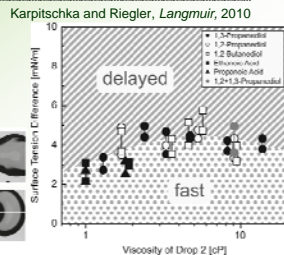
藉由電極之排列設計與電路之控制，進行各種液珠操控之設計，包括液滴產生、切斷、分離與傳輸。利用液珠來回傳遞，或切割和合併，都可達到混合的效果。

微液珠碰撞與融合

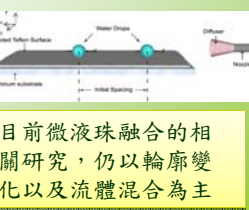
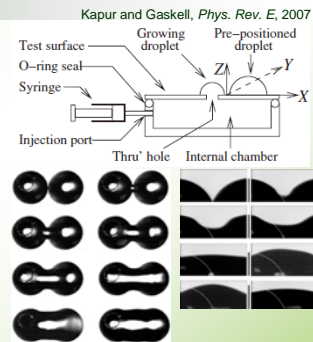
表面張力及黏滯性不同的液珠，接觸後的接合現象，可分為延遲接合與快速接合兩種。



Wang et al., *J Supercond Nov Magn*, 2010



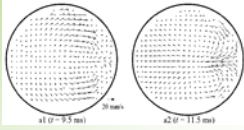
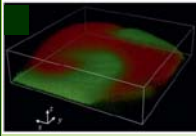
Nilsson and 2013/1/9, *Colloid Interface Sci.*, 2011



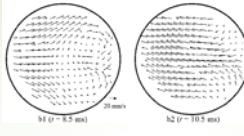
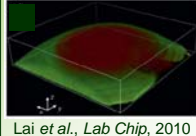
目前微液珠融合的相關研究，仍以輪廓變化以及流體混合為主

微液珠碰撞融合行為

Mode A

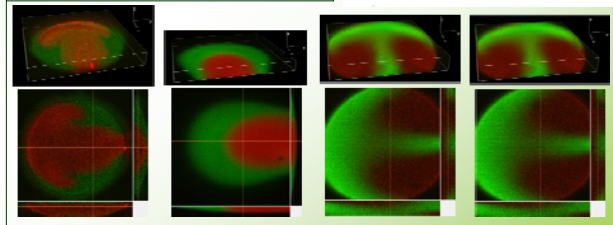
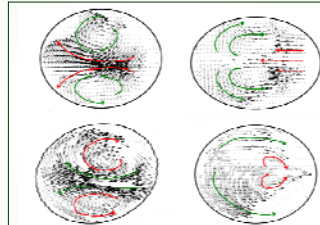


Mode B



Lai et al., Lab Chip, 2010

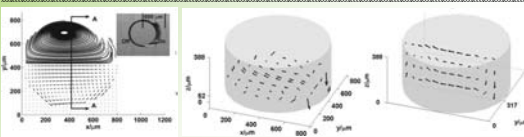
使用micro-PIV以及共軛焦顯微鏡進行微液珠融合過程的行為分析，結合流場與三維混合圖形探討不同流體之融合行為差異。



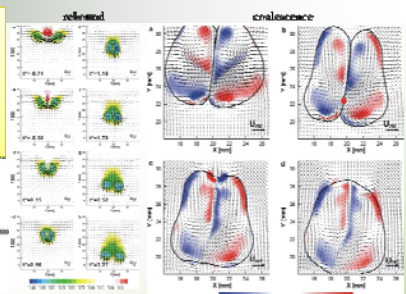
2013/3/19 eh et al., Microfluid. Nanofluid. (accepted)

微液珠內部流場分析

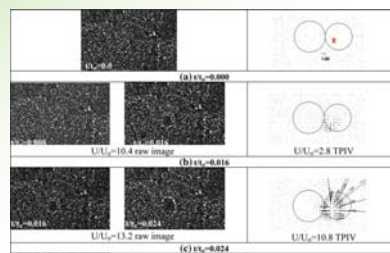
早期的研究是使用micro-PIV觀察流道內液珠內部流場，並用以說明混合現象。近年來利用共軛焦顯微術的輔助，可得到液珠內部三維流場速度變化。



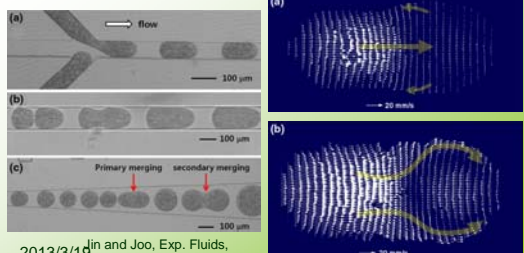
Lu et al., Lab Chip, 2008



Kim and Longmire, Exp. Fluids, 2009



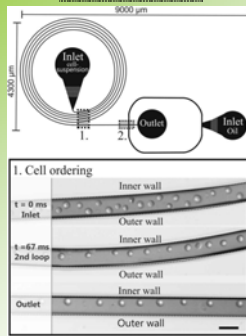
Ortiz-Duenoas et al., Exp. Fluids, 2010



2013/3/19 Jin and Joo, Exp. Fluids, 2012

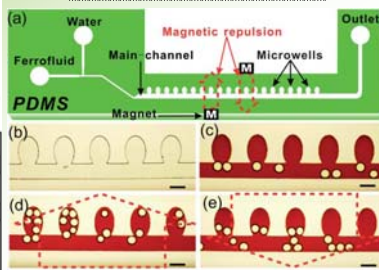
管道內微液珠生成與操控

Cell ordering



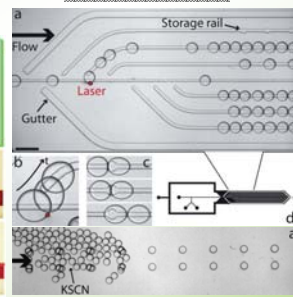
Kemna et al., Lab Chip, 2012

Manipulate droplet using hydrophobic ferrofluid



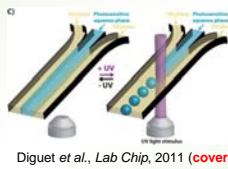
Zhang et al., Lab Chip, 2011 (cover page)

Rails and anchors

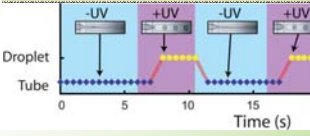


Fradet et al., Lab Chip, 2011

Droplet generation by light actuation

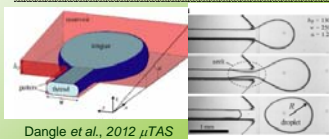


Diguet et al., Lab Chip, 2011 (cover page)



2013/3/19

Manipulation of drops without any flow of the external phase

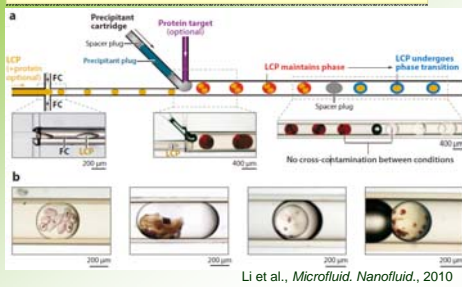


Dangle et al., 2012 μTAS

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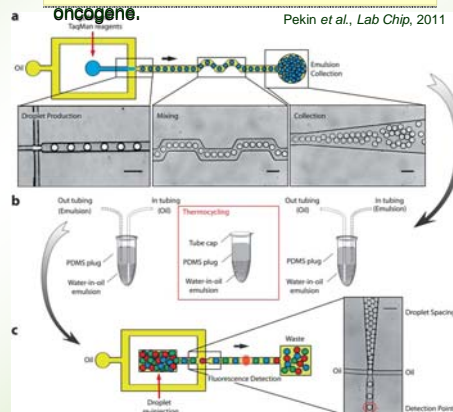
液珠式微反應器

Droplet-based microfluidic system for membrane crystallization within lipidic mesophases

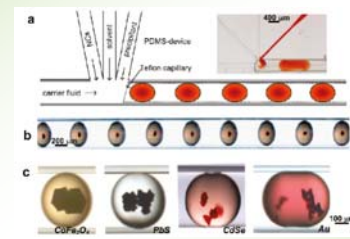


Li et al., Microfluid. Nanofluid., 2010

Development and validation of a method to allowed the highly sensitive and quantitative detection of mutations in the KRAS



Pekin et al., Lab Chip, 2011

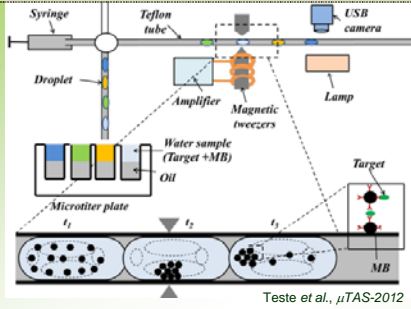


Bodnarchuk, J. Am. Chem. Soc., 2011

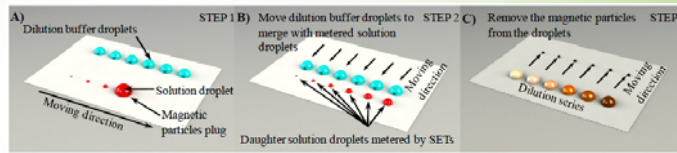
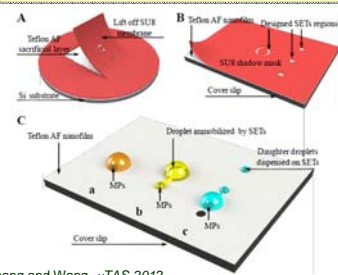
The self-assembly of inorganic nanocrystals (NCs) confined inside nanoliter droplets (plugs) into long-range ordered superlattices.

微液珠最新發展 -- 磁力驅動

Immunoagglutination assay by combining magnetic beads



surface energy traps enabled magnetic droplet manipulation platform

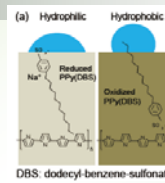
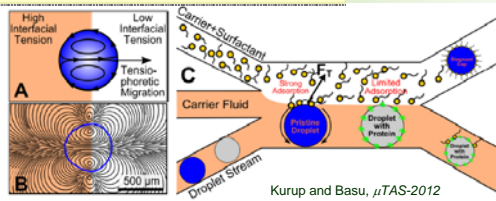


2013/3/19

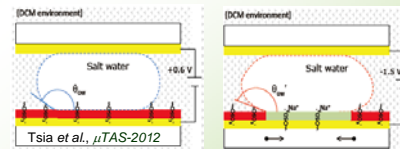
25

微液珠最新發展 - 微液珠操控

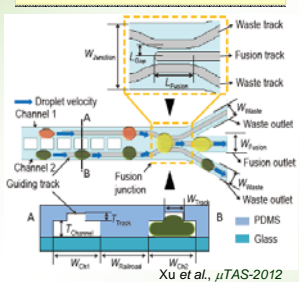
drop sorting based on chemical contents



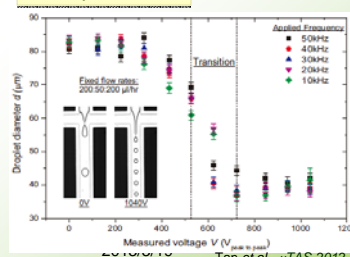
Droplet manipulation by tunable wetting on smart polymer at ultra-low voltages



Fusion and sorting of two parallel trains of droplets



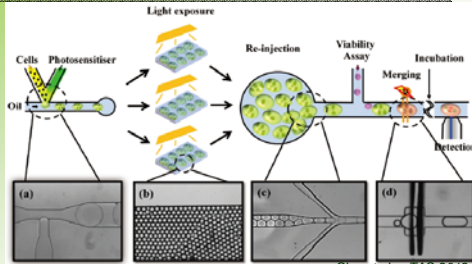
control the size of droplets



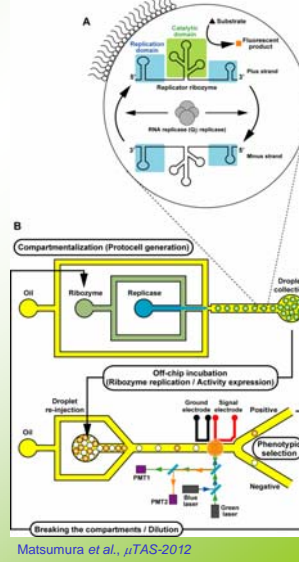
26

微液珠最新發展— 反應器

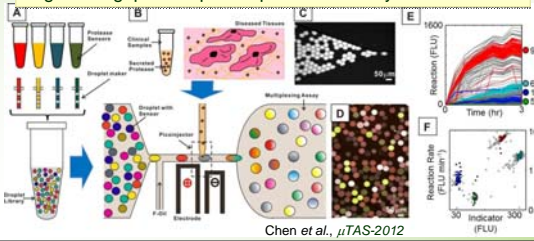
High-throughput cytotoxicity screening of photosensitizers against microbial organisms



Droplet-based proto-cellular compartments

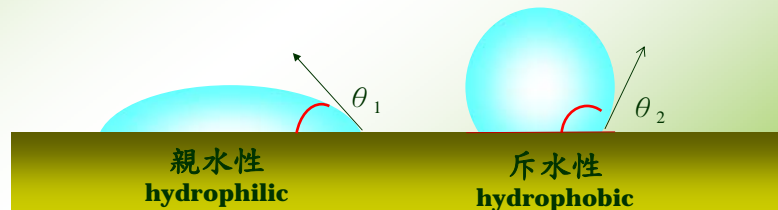


High-throughput multiplexed protease activity measurement



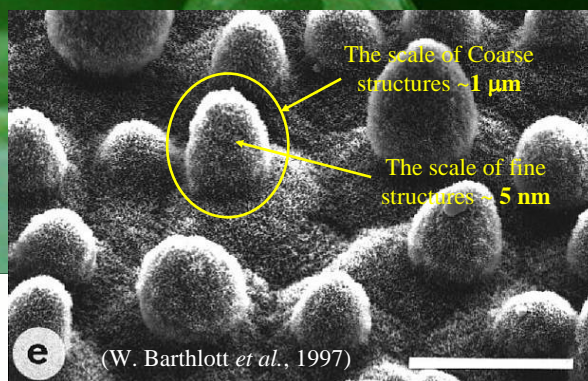
親水性與疏水性

- 由水滴與表面之接觸角作為其親、疏水性之判斷：
 - 接觸角 $< 90^\circ$ \Rightarrow 親水性(hydrophilic)表面，如 θ_1
 - 接觸角 $> 90^\circ$ \Rightarrow 斥水性(hydrophobic)表面，如 θ_2



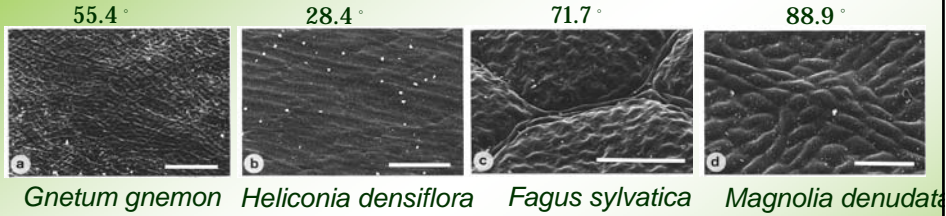
Lotus leaf

Lotus leaf, Super-hydrophobic surface
Apparent contact angle, $\theta_c \sim 160.4^\circ$



Hydrophilic and Hydrophobic Features of Leaves

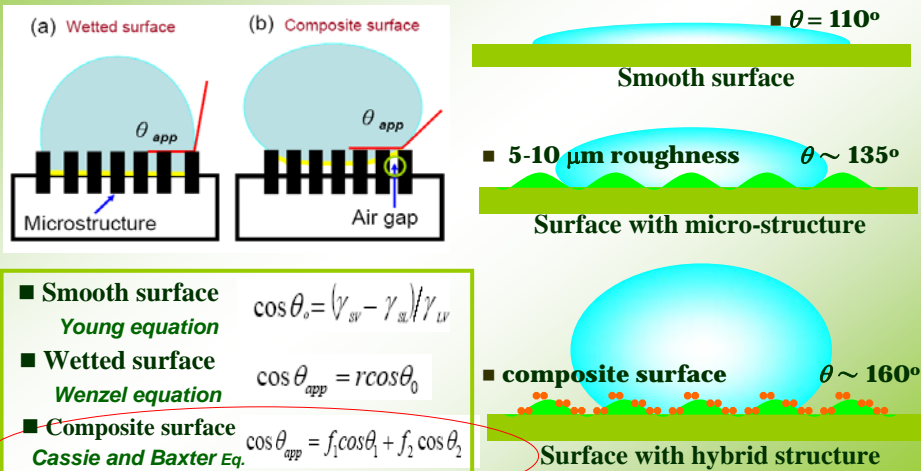
wetted plant leaf



non-wetted plant leaf



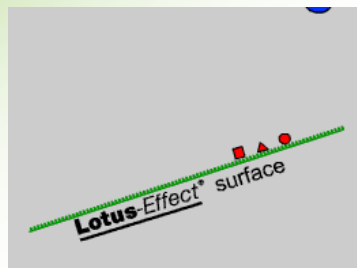
Schematics of Surface Effects



自清潔效應

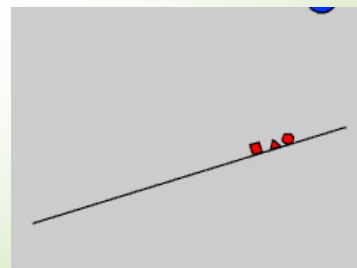
■ 斥水粗糙表面

- 水滴滾動
- 表面污物可由水滴帶走



■ 斥水平滑表面

- 水滴滑動
- 污物沾附於表面



(http://www.botanik.uni-bonn.de/system/lotus/de/lotus_effect_multimedia.html)

自清潔效應 (Self-Cleaning Effect)

由於蓮葉表面之特殊微結構，可減少微塵、水滴與葉面之接觸面積，使其不易沾附葉面。

- 葉面污物易隨水滴自蓮葉表面滑落。



(http://www.botanik.uni-bonn.de/system/lotus/de/lotus_effect_multimedia.html)

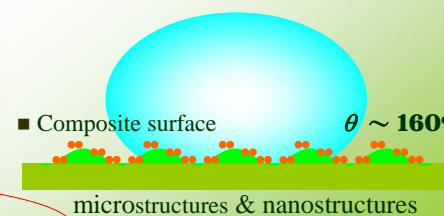
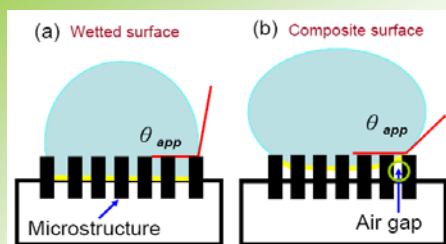
Technology

J. T. Yang, 20081116

Schematics of Surface Effects

蓮葉效應之圖解

楊鏡堂教授, 台大機械系



- Smooth surface
Young equation
 $\cos \theta_s = (\gamma_{sv} - \gamma_{sl}) / \gamma_{lv}$
- Wetted surface
Wenzel equation
 $\cos \theta_{app} = r \cos \theta_0$
- Composite surface
Cassie and Baxter Eq.
 $\cos \theta_{app} = f_1 \cos \theta_1 + f_2 \cos \theta_2$

不同溶液與蓮葉之接觸情形

- 高黏滯流體(膠水)
- 斥水性染料 (斥油性顏料)



(http://www.botanik.uni-bonn.de/system/lotus/de/lotus_effect_multimedia.html)

蓮花噴霧劑

- BASF蓮花噴霧劑是一種由奈米微粒及拒水性聚合物混合組成的鍍膜噴劑。
- 右圖為經BASF蓮花噴霧劑處理之木質表面與水珠接觸情形。
- 可應用在紡織、皮革及建築材料上。



(<http://www.basf.com/>)

奈米塗料

STO 公司：

- 圖為表面塗佈Lotusan塗料之壁面與水珠接觸情形。
- 此種塗料可使建築物具有容易清潔、易維護、不易沾污、不易毀損等好處。



(http://www.lotusan.de/lotusan/_02_wissen/index.jsp)

奈米粒子表面應用

楊鏡堂教授網站

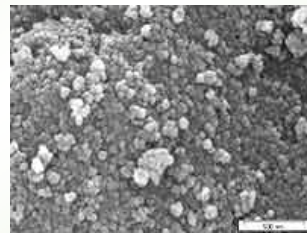
Creavis 公司：

右圖是奈米粒子覆蓋表面之掃描式電子顯微鏡(SEM)圖。

應用此種奈米粒子表面之產品

此奈米粒子表面產生機制，

已發表於：US 20030013795 A1



(<http://www.creavis.com/en/default.cfm>)

不溼性抗污布料

■ iTV 公司：

- 開發出仿蓮葉自清潔效果之紡織材料。
- 此紡織具有不沾水、不沾油污之特性。
- 可使表面常保乾燥、無污。



(<http://www3.itv-denkendorf.de/read.asp?tid=show&id=239&lang=en>)

奈米彩晶塗料

光陽公司--奈米彩晶塗裝：

- 表面光澤及觸感較一般塗料光滑細緻。
- 不易沾染污垢、超耐髒。
- 對氣候變化有極大的適應性。
- 耐侵蝕、不易褪色。
- 硬度較一般塗料高，不易產生刮痕。



(http://www.kymco.com.tw/tw/news/news_01.asp?NewsID=17)

奈米馬桶

和成公司：

- 奈米馬桶--和成ADB (Anti-Dirt-Bacteria)。
- 將奈米釉藥覆蓋在陶瓷表面，釉料粉體約50奈米大小。
- 添加銀離子形成高溫抗菌劑，滅菌率達99%。
- 衛浴設備不易附著污垢亦不易產生臭味。



(<http://www.hcgnet.com.tw>)



Research Actions inspired by Lotus Leaf and Plants BEAM Lab at NTU

楊鏡堂 特聘教授

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國立台灣大學 機械工程學系

國科會能源計畫辦公室主任

May 17th, 2010 @ Chungli

研發策略與步驟

探索生存適應的物理
(Life among the Formulae of Physics)



模仿生物智慧



科技創新

Biophysics → Biomechanics → Biomimetics

Lotus and Microchips

J. T. Yang, 20091026

Objectives of Our Research

Mimicking lotus leaf



N/MEMS, SAM

Ultra-hydrophobic surface



Gradient surface

J. MEMS, 2006; *Langmuir*, 2008
JMM, 2009; *Lab Chip*, 2010a, 2010b, ...

國家新創獎, 2007
生醫製藥領域之最高桂冠

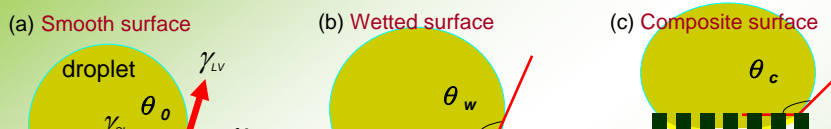
**Droplet spontaneous moving
and reacting on a microchip**

Lotus leaf

The first idea :

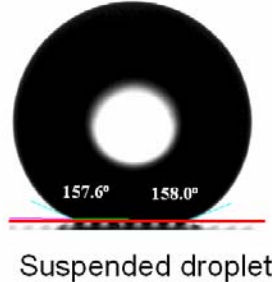
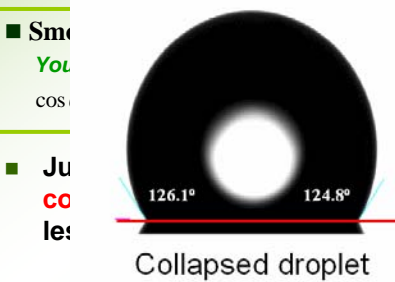
- We have integrated the nano/micro fabrication to mimic the morphology of a lotus leaf and made the hybrid structures on the solid surfaces.
- Such an artificial surface would be similar to a lotus leaf with superhydrophobicity.

Contact Angle & Surface Wettability



(a) PPFC, microstructure stature of 3.2 μm

(b) PPFC, microstructure stature of 24.1 μm



- Sm
- Ju
- co
- le:

surface
 for Eq. (1944)
 $\theta_0 + f_1 - 1$
 parameter:
 on of
 density of
 ures, f_1

Surface Science & Art

Patterned density of microstructures, f_j

$f_j = 0.8$

$f_j = 0.5$

Yang et al.,
J. MEMS,
2006

Nanocrystals on the silicon substrate

Those scales on the wing of the butterfly

20kU X200

100µm 030658

Arrays of Micropillars

National Experimental High School, 2005, K-12 Program

SEI 15.0kV X850 10µm WD 15.8mm

SEI 15.0kV NTHU

Nanogrooved surface using the E-beam system

A 4.179µm

B 4.179µm

4K x

5µm

Artificially Superhydrophobic Surfaces

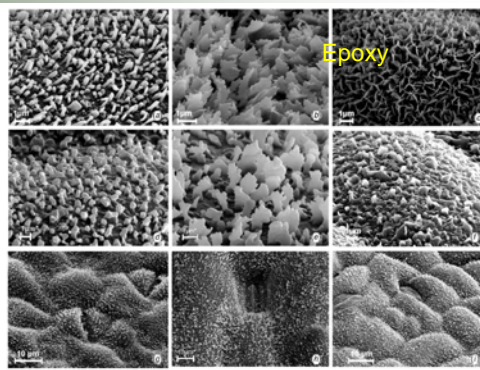
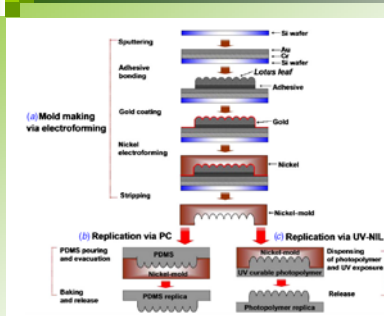
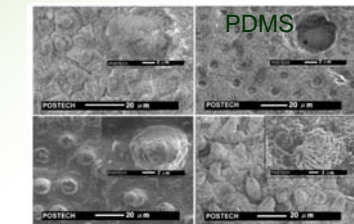


Figure 7. SEM micrographs of the native leaf surfaces (a)-(c) and their replicas (d)-(f). Figures (a)-(c) represent the native leaves with wax crystals. *Androsace obtusiloba* was rod-like (a), *Ficus gerrardii* parallel oriented wax platelets (b) and *Betula contraria* wax platelets arranged in a dense network (c). *L. obtusiloba* leaf replication with 10 g cm⁻² pressure is shown in (d) and (g). For the replication of the *L. gerrardii* wax platelets only 7.5 g cm⁻² were applied (e), (h), (f) and (i) show that waxes of *B. contraria* leaves were only partly replicated; thus the surface structure of the replica (f) is quite different from the original waxes (c).

Lee, S. M., and Kwon, T. H. 2007. *J Micromech Microeng*, Vol. 17(4), pp. 687-692.

■ Koch, K., Schulte, A. J., Fischer, A., Gorb, S. N., and Barthlott, W. 2008. *Bioinspir Biomim*, Vol. 3(4), pp. 046002.



Transport and Manipulation of a Droplet

- **Apparent contact angle & the strength of hydrophobicity**

Direction of actuation force and movement



- **The principle of microstructures**
- The second main ideas:

- By means of modulating the patterned density of microstructures, f_j , a transport path with a surface gradient has been created.
- A single droplet will move spontaneously along a specified direction from the surface with a lower patterned density to that with a higher one.

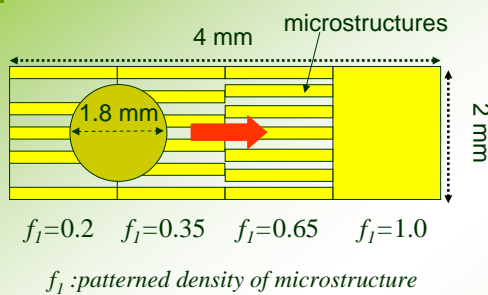
Ele
Mic

能量轉換

$$E_K = \Delta G - W_{friction}$$

Note:

根據能量守恆和表面自由能的觀點，去探討液珠在移動過程中的能量轉換機制。



$$E_K = \Delta G - W_{friction}$$

$\Delta G_{s_{12}}$ 表示液珠在橫跨前後兩個具有不同微結構密度表面上，穩態表面自由的能階差。

G_{shape} 是指運動的液珠當開始停止移動到達穩定靜止於表面上這段期間，液珠表面震盪所造成的能量損耗。

藉由液珠在移動前後穩態表面自由能的轉換，扣除因遲滯力和黏滯力所造成的摩擦能損和液珠表面震盪的內能損耗，應該等於液珠移動時的平均動能。

Unknown, but ...

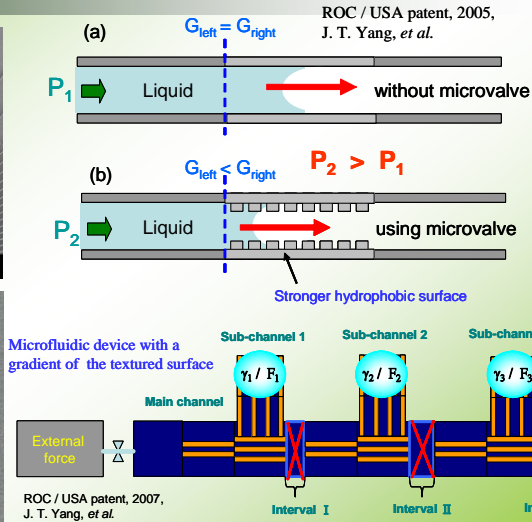
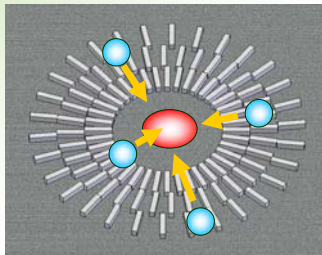
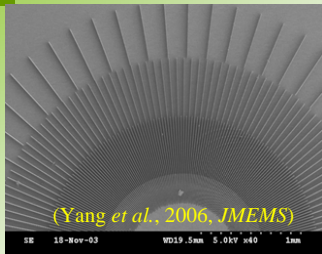
$$W_{vis} = F_{vis} \times \Delta x$$

$$\Delta G_{s_{12}} - G_b - W_{vis} - G_{shape} = \frac{1}{2}mv^2$$

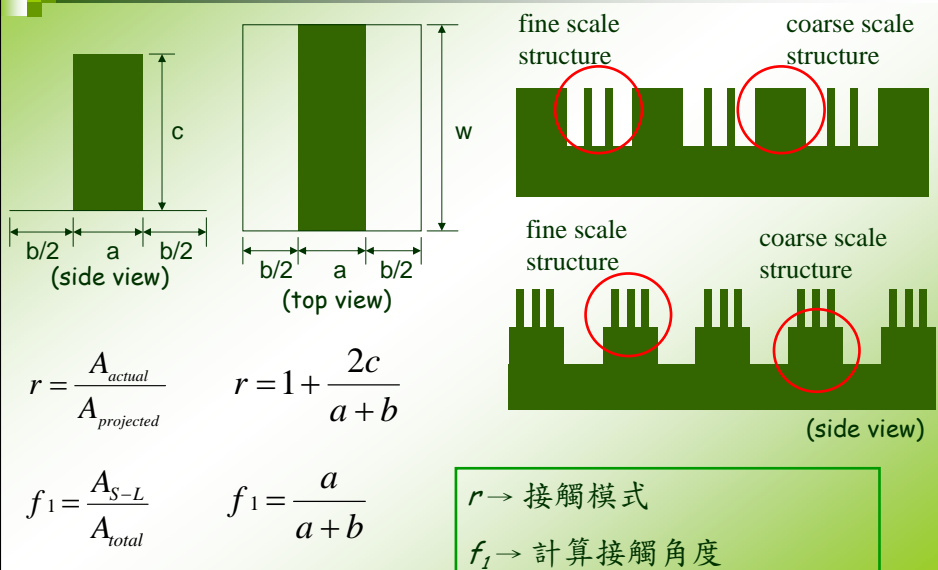
Yang et al., *Langmuir*, 2008
(times cited: 16)

Available (theory prediction and measurement)

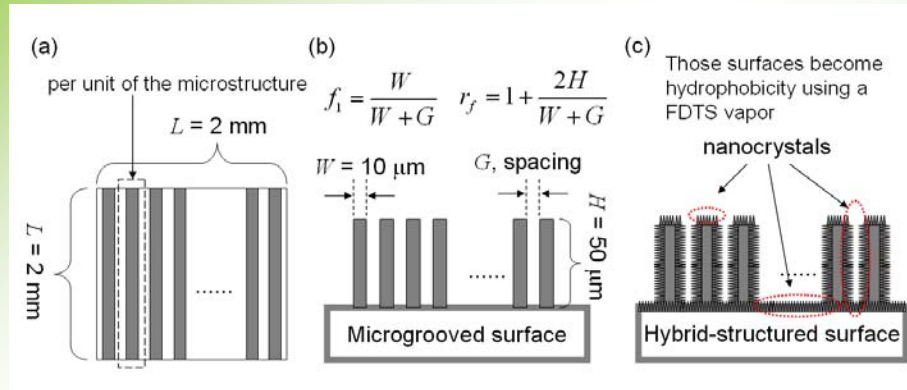
Engineering Application & Patents



複合表面結構設計

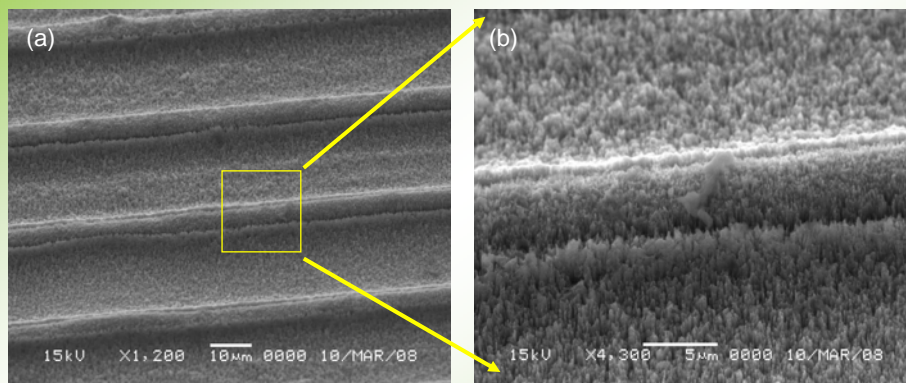


Schematic of geometric parameters of each microgrooved pad.

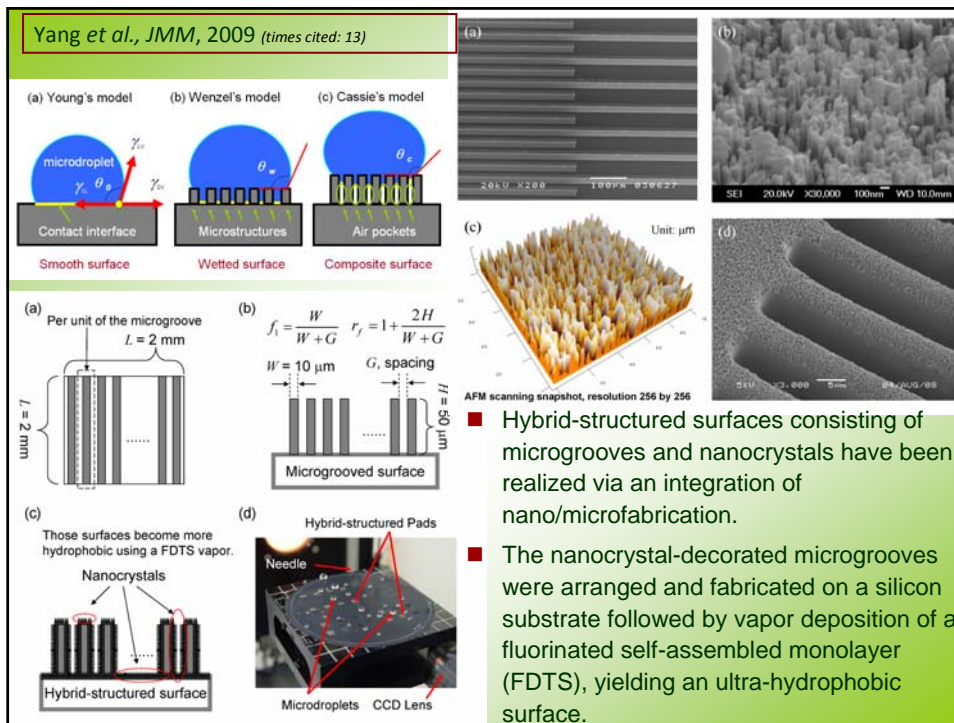


Z. H. Yang, C. Y. Chiu, J. T. Yang,* and J. A. Yeh, 2008, "Hybrid-Structured Surfaces with Ultra-Hydrophobic Character using Micro/Nanofabrication," *submitted to Applied Physics Letters*.

Hybrid structured surfaces

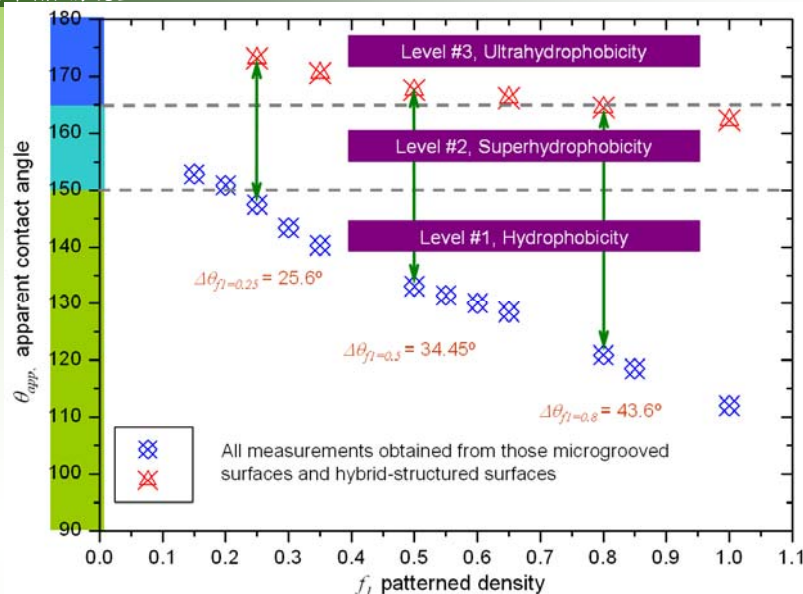


Photographic Scans of a Hybrid Structured Surface with a SEM: (a) The Sight Field at a Small Magnification; and (b) The Sight Field at an Increased Magnification



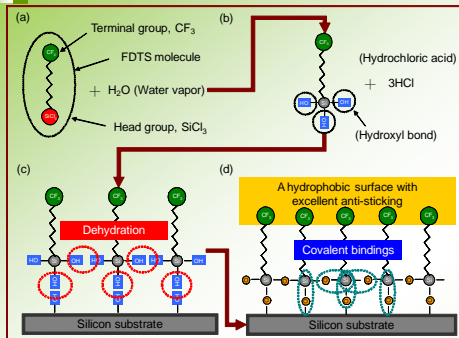
Surface Hydrophobicity of Three Levels

楊宗翰, 楊鏡堂

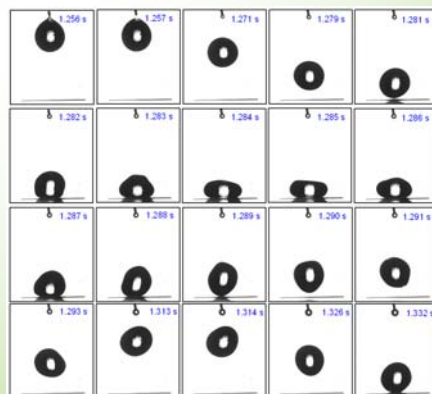
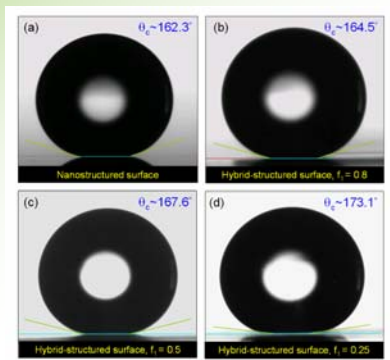
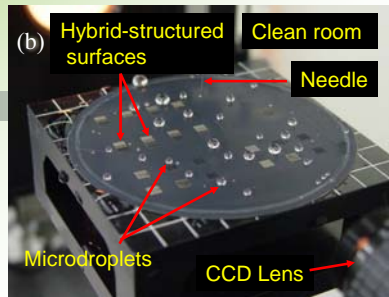
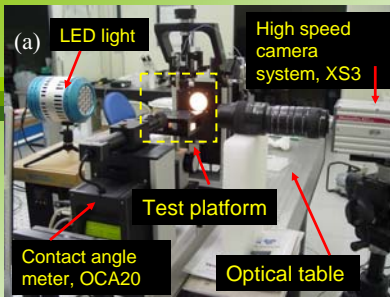
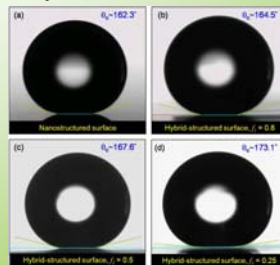
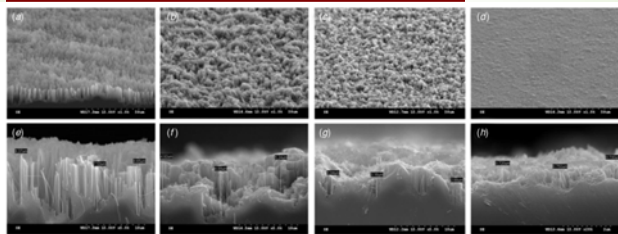
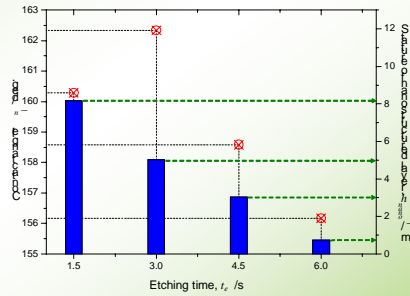


分子自組裝技術應用於表面改質

Yang et al., JMM, 2009; IOP Select; JMM Highlights of 2009



蝕刻時間對於奈米晶體高度與接觸角之關係圖

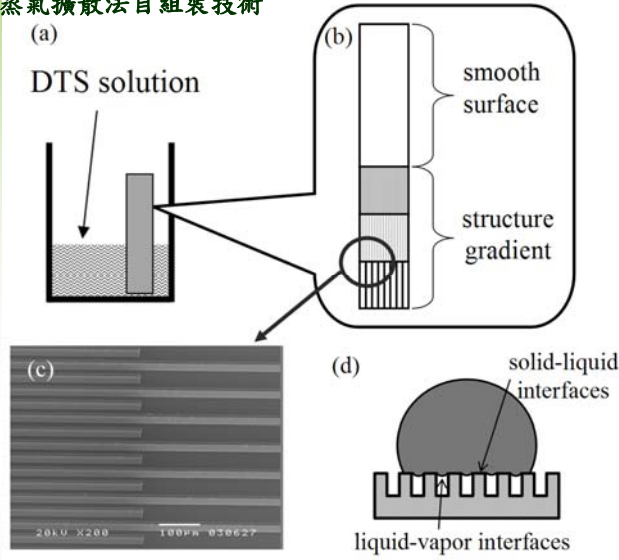


A droplet is falling on Si surface

分子自組裝技術應用於表面改質

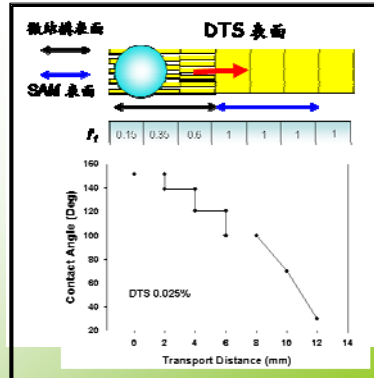
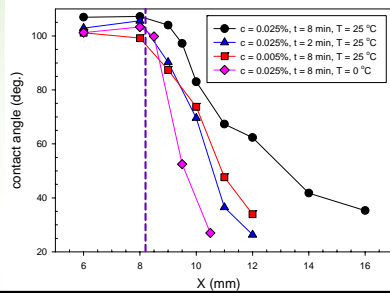
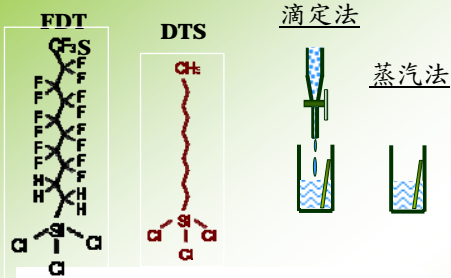
Lai et al., *Lab Chip*, 2009; Yang et al., ROC Patent, 2009.

浸泡/蒸氣擴散法自組裝技術



A Microchip using SAM & Gradient Surface

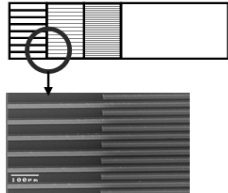
Lai, Yang, Shieh, *Lab Chip*, 2009



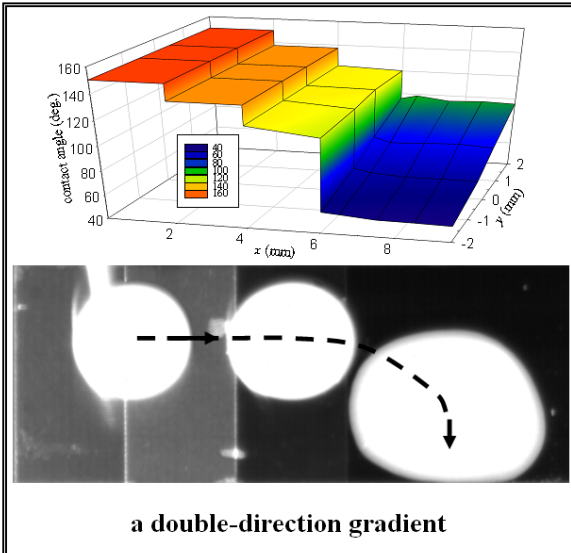
A biochemical droplet transporting across superhydrophobic to hydrophilic surfaces.

Lai, Yang,* Shieh, *Lab Chip* 2009 (times cited: 13)

a microstructure and SAM composition gradient surface



transport of droplets across superhydrophobic to hydrophilic surfaces



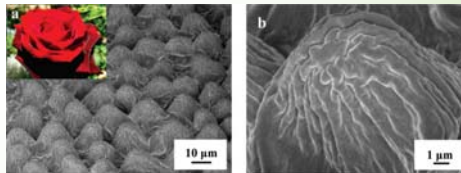
玫瑰的“花瓣效应”

-- Rose's 'Petal Effect'



ScienceDaily (Apr. 25, 2008)

This fascinating "petal effect" could lead to unique new adhesive materials, coatings and fabrics.



Petal Effect:

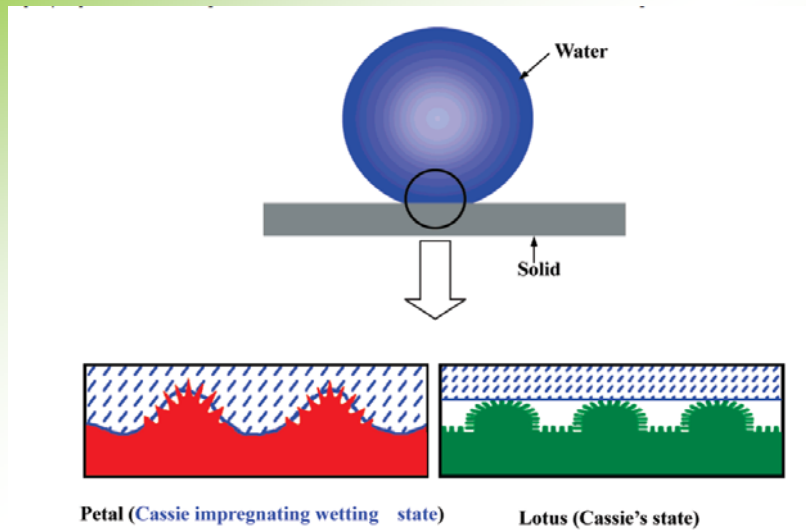
A Superhydrophobic State with High Adhesive Force

The rose's ability to grip water droplets in place, even when the flower is upside down.



Feng et al., Langmuir, 2008.

Petal Effect and Lotus Effect



SEM, AFM, and Platform for Biochips

楊鏡堂教授, 台大機械系





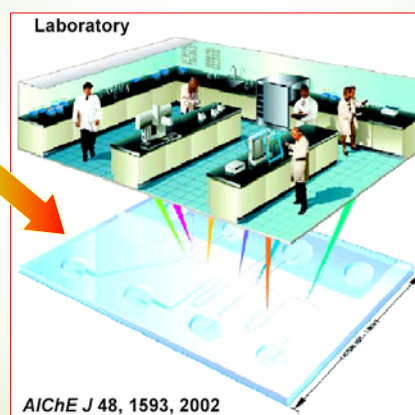
Application

Research Motive



Manz *et al.*, *SNA-B*. 1990

current

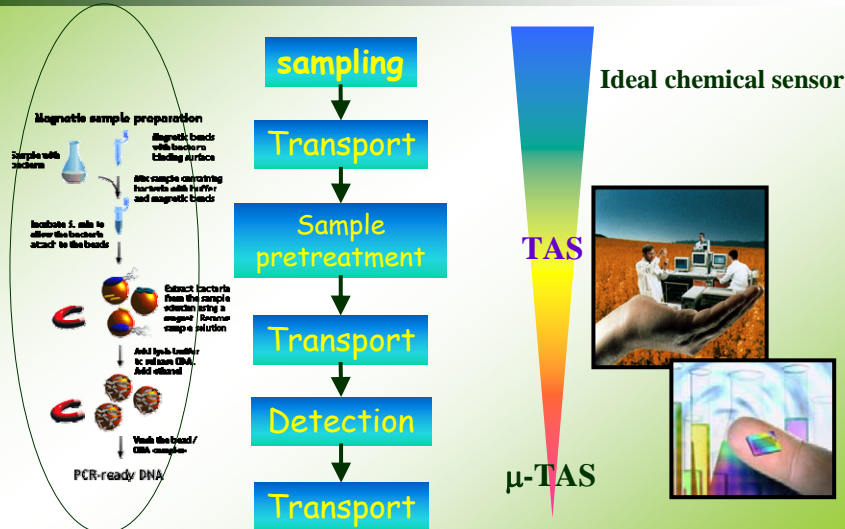


future

Miniaturation
Automation
Safety

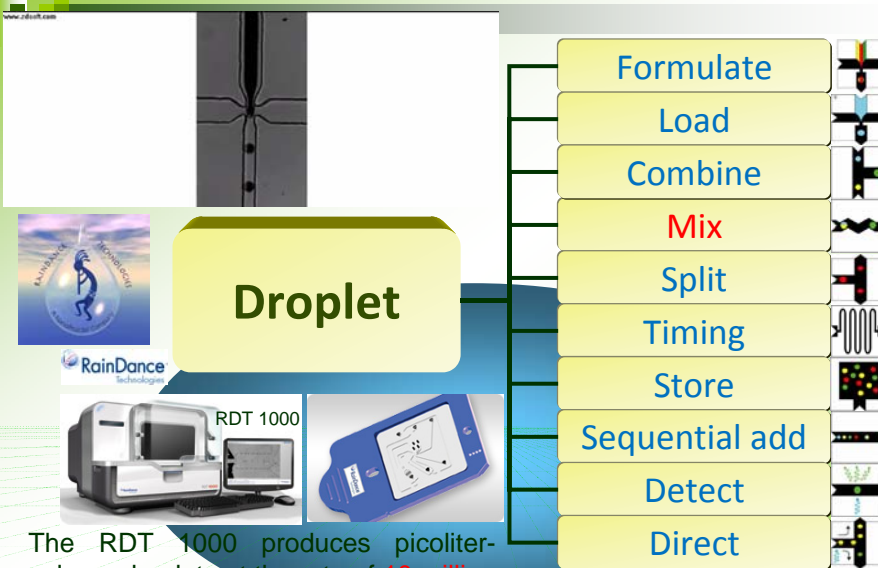
General flow chart of a chemical analysis

(Manz et al., Sens. Actuators, 1990)



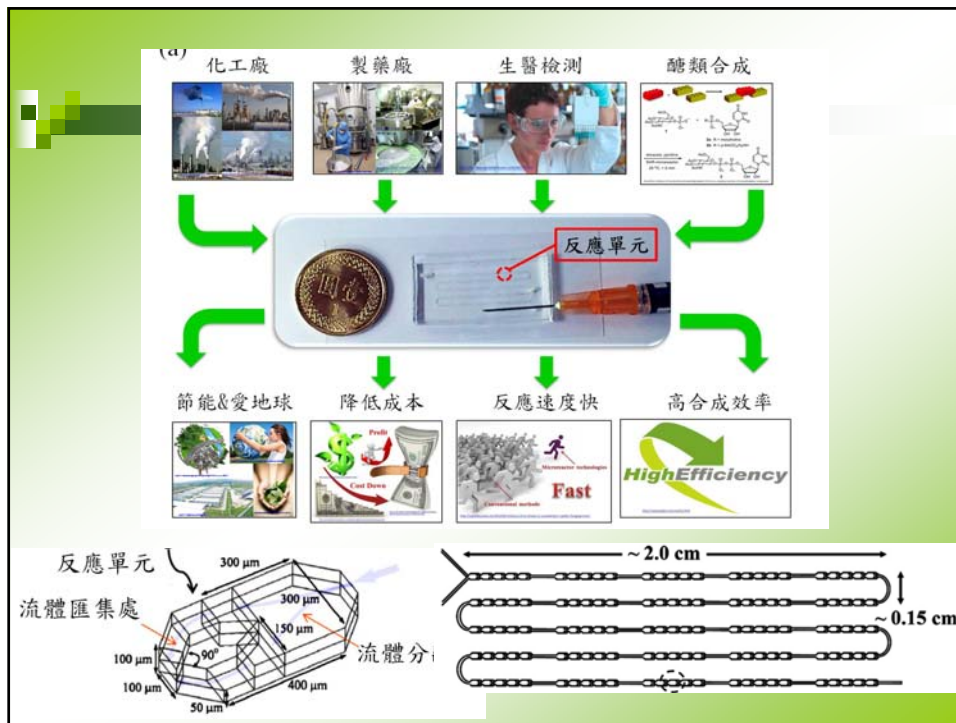
Ref. : <http://www.ost.gov.uk/link/news/images/9903chip.jpg> ; http://w4.siemens.de/en2/html/press/newsdesk_archiv/index.html ; www.genpoint.com/Files/illustration.html ; <http://www.ost.gov.uk/link/news/images/9903chip.jpg> ; <http://www.giannigorgetti.com/pcr/>

Droplet Technology



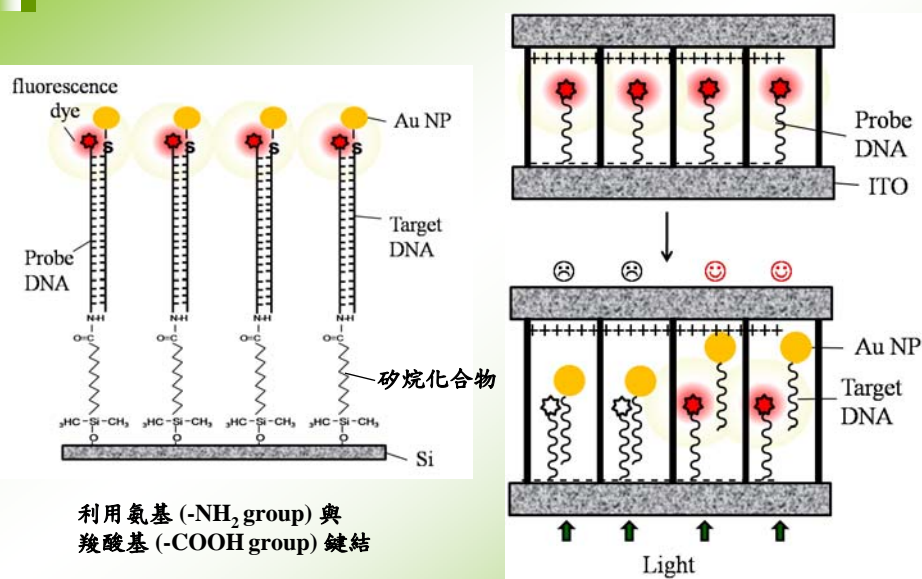
The RDT 1000 produces picoliter-volume droplets at the rate of 10 million discrete PCR reactions per hour.

From <http://www.raindancetechnologies.com/tech.html>



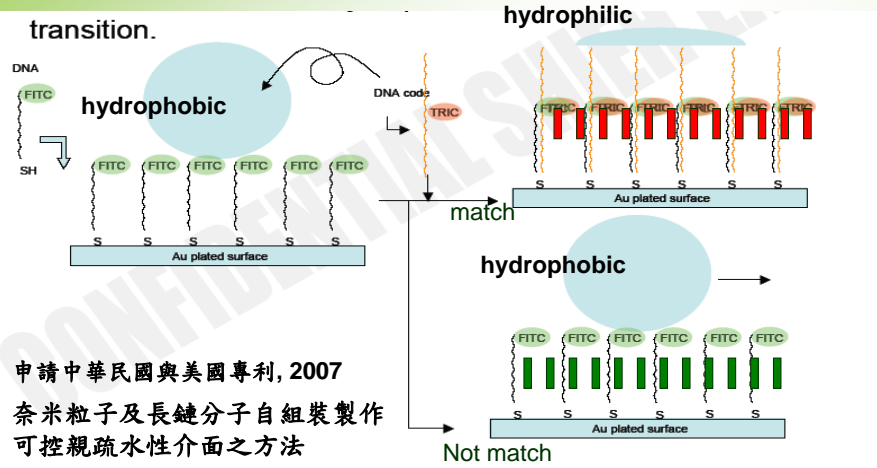
利用生化自組裝技術製作生化薄膜之感測裝置

Yang et al., ROC Patent, 2009.

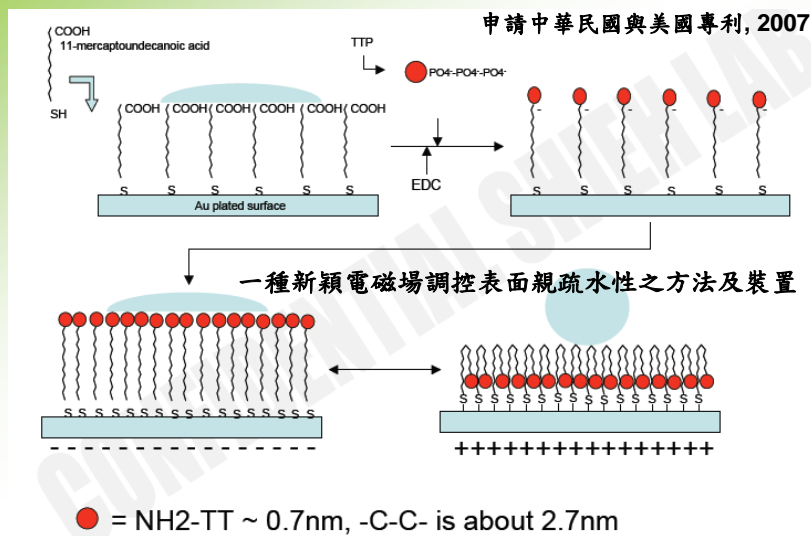


A novel method of self-assembling nano-particles or long chain molecules for the formation of surfaces with

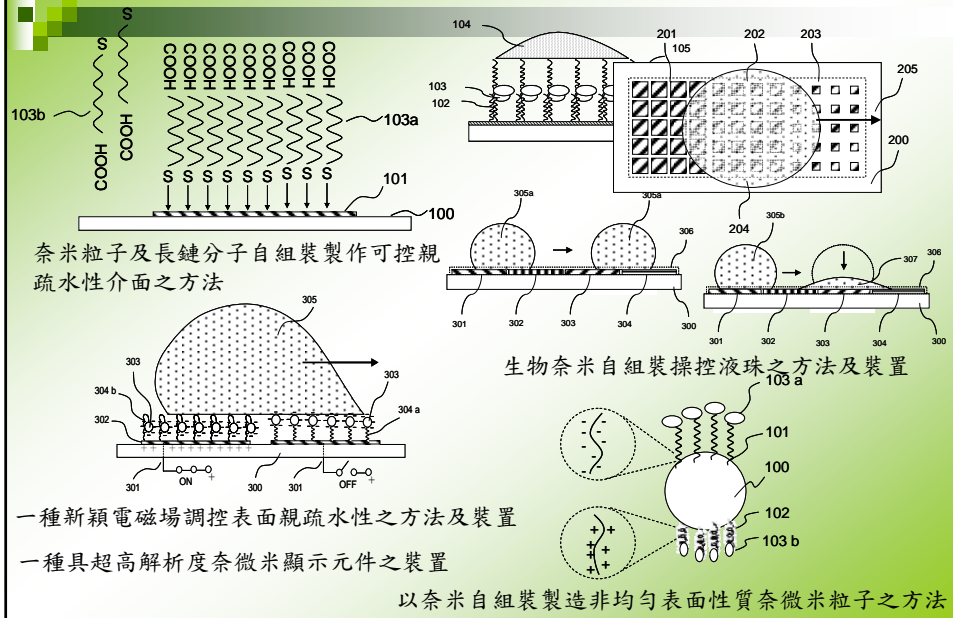
controllable wettability



A novel method and control devices for changing wettability on solid surface by electric or magnetic field

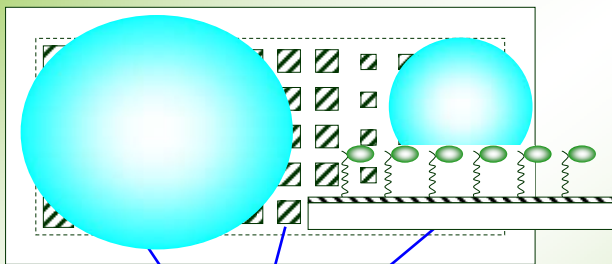


2008年奈米自組裝專利五項圖解(楊鏡堂教授與謝達斌醫師)



A Patent- Manipulate Droplet by SAM

Droplet transport



Different patterns of SAM

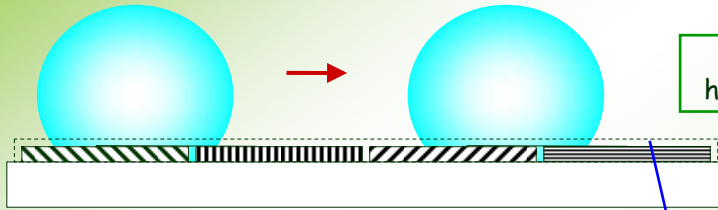
楊鏡堂，謝達斌，邱朝陽，楊宗翰，張佑民，陳逸臨，2007，“生物自組裝操控液珠及檢測之方法及裝置，”申請中華民國及美國發明專利 (No. 096114775, 96/04/26 立案).

A Patent : Manipulate Droplet by SAM

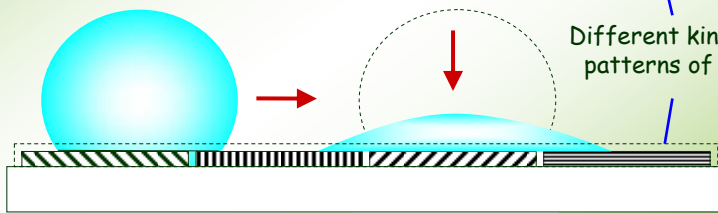
Bio-molecule detection

DNA in the droplet doesn't hybridize with the DNA connected to the substrate

Remain hydrophobicity



Different kinds and patterns of SAM



DNA in the droplet hybridize with the DNA connected to the substrate

hydrophobic → hydrophilic

77

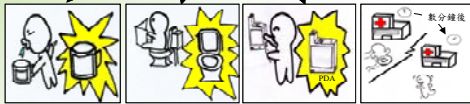
國科會前瞻優質生活環境科技跨領域研究計畫

奈米粒子及生化分子自組裝製作可控親疏水性介面晶片 (96.11-99.10)

目前

整合生化分子自組裝技術、微液珠操控技術、電路控制設計和微機電製技術，有效應用在生化檢測之裝置，達成檢體快速傳輸和檢測。

未來



初期檢測(居家看護)

精確檢測(臨床診斷)

短程目標		長程目標
高濃度.e	25N	80-100%(危險)
濃度.d	20N	50-80%(危險)
中濃度.c	15N	30-50%(檢量)
濃度.b	10N	10-30%(注意)
低濃度.a	5N	0-10%(健康)

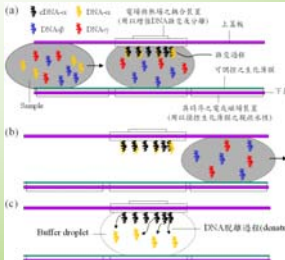
78

(a) 含有生化分子之微液珠

利用電磁場調時序切换，改變表面生化薄層親疏水性。

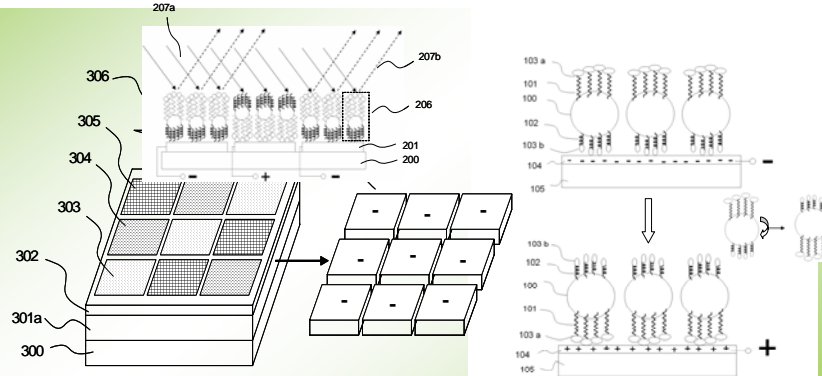
(b) 含有生化分子之微液珠與檢測表面產生螢光

微液珠快速來回傳輸與震盪，可增加反應與檢測效果。



A novel fluorescent device with ultra-resolution and its application (一種具超高解析度奈微米顯示元件之裝置)

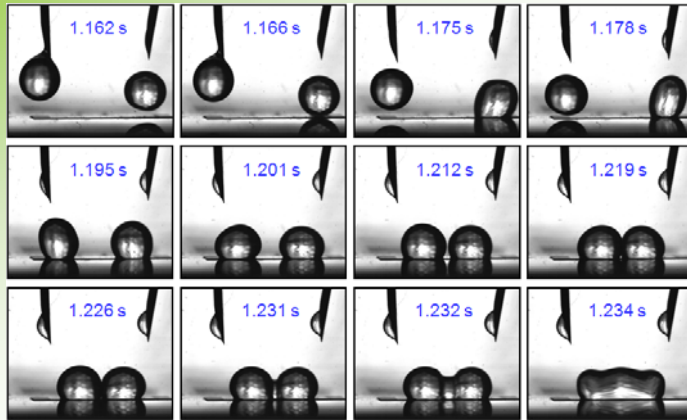
J. T. Yang,* D. B. Shieh, W. F. Fang, C. Y. Chiu, T. L. Tasi, and Y. N. Wu
Taiwan Patent No. I373681, issued in 2012



由於不同區域之分子表層各具不同的電性及親疏水性，經由電場與表面分子層的控制，即可對於奈米粒子之方向排列加以操控，不同的面朝向觀測端，可製造出不同顏色或灰階的效果，因而得以應用於各種顯示裝置和感應元件。

Mixing and Reaction within Droplets

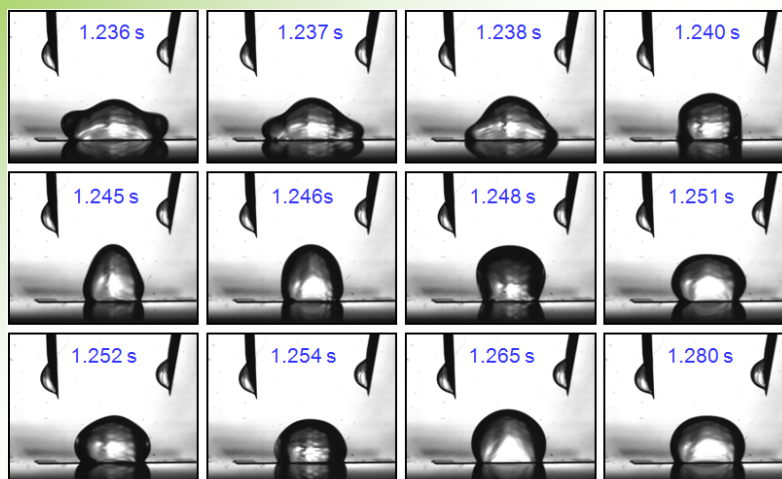
Sequence of images during two droplets collision (1)



- Each droplet of volume $5 \mu\text{L}$ (DI water).
- Transport path: 8 mm by 2 mm.
- Two average velocities of 58.14 mm/s and 54.35 mm/s.

81

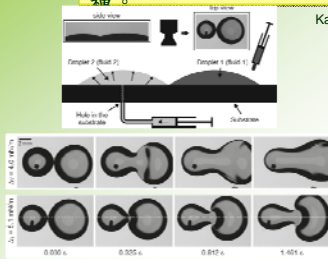
Sequence of images during two droplets collision (2)



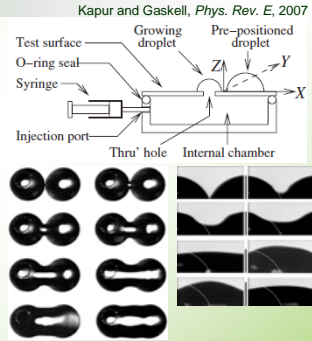
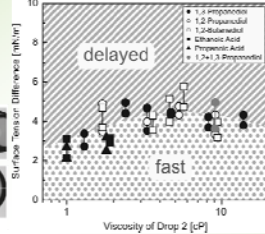
82

微液珠碰撞與融合

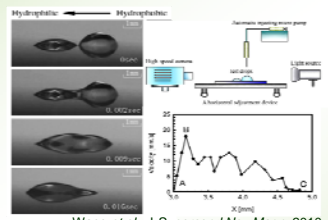
表面張力及黏滯性不同的液珠，接觸後的接合現象，可分為延遲接合與快速接合兩種。



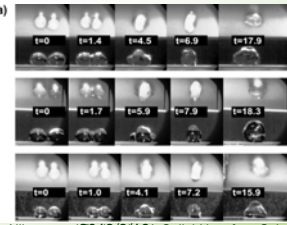
Karpitschka and Riegler, *Langmuir*, 2010



目前微液珠融合的相關研究，仍以輪廓變化以及流體混合為主

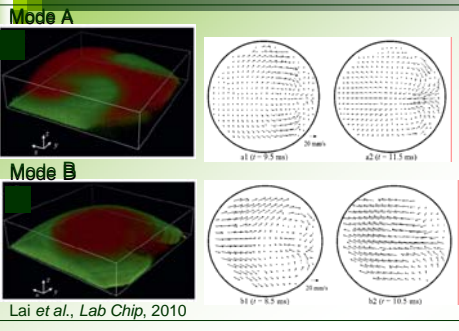


Wang et al., *J Supercond Nov Magn*, 2010

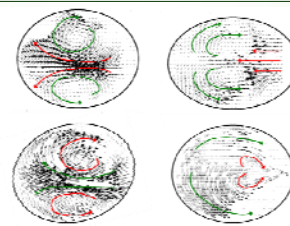


Nilsson and 2013, *Colloid interface Sci*, 2011

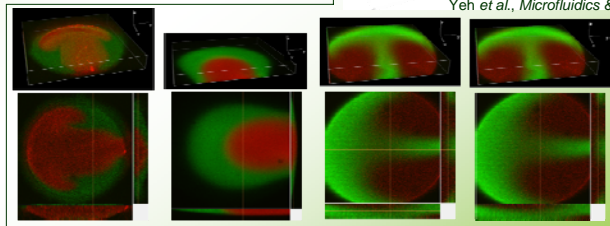
微液珠碰撞融合行為



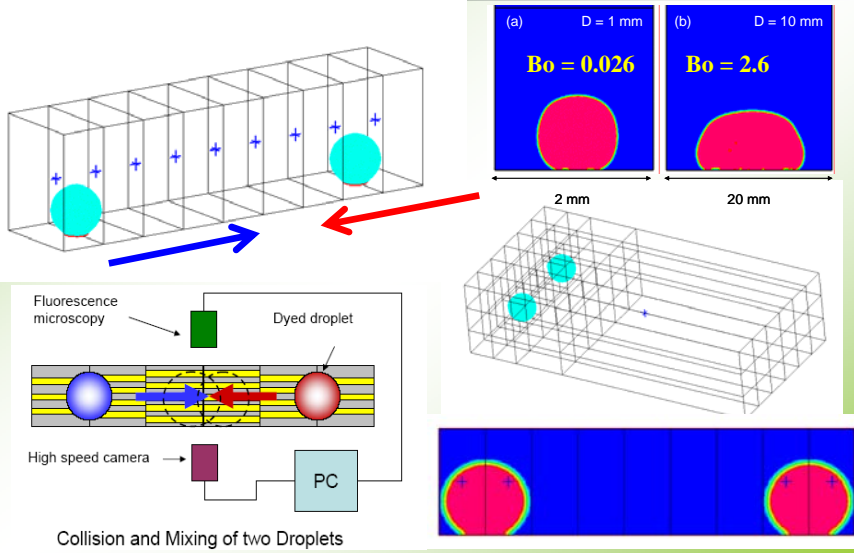
使用micro-PIV以及共軛焦顯微鏡進行微液珠融合過程的行為分析，結合流場與三維混合圖形探討不同流體之融合行為差異。



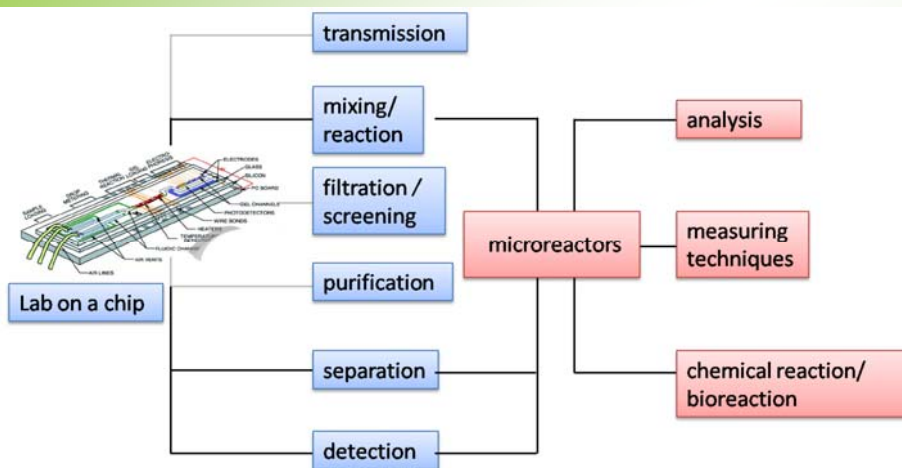
Yeh et al., *Microfluidics & Nanofluidics*, 2012



Numerical Simulation

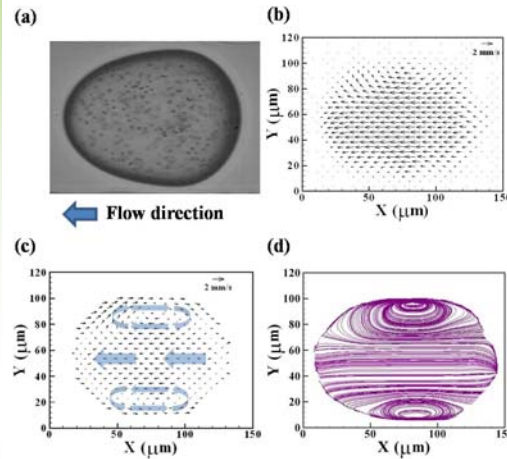


Research Targets in bio-medical diagnosis



Droplets in a Straight Channel

Tung, Li., and Yang, *Microfluidics & Nanofluidics*, 2009

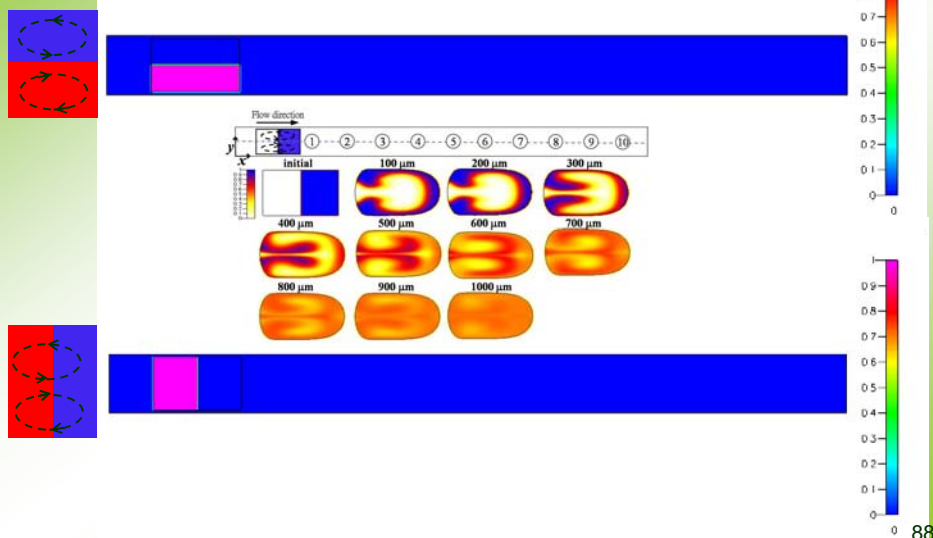


Micro-PIV measurement of the velocity field inside an aqueous moving droplet. (a) Original image, (b) velocity field, (c) velocity field after subtracting velocity of the droplet and (d) the streamlines at the center of the droplet.

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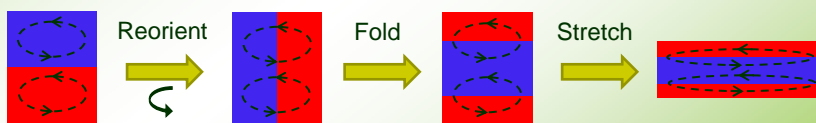
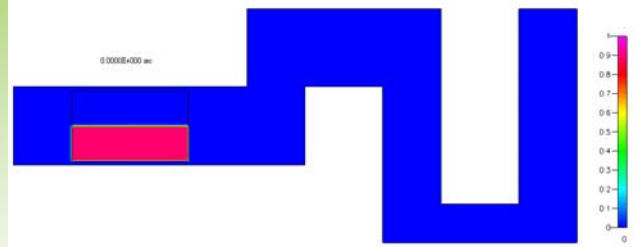
Mixing and Hydrodynamic Analysis of a Droplet in a Planar Serpentine Micromixer

Microfluidics and Nanofluidics, 2009 (times cited 17)



88

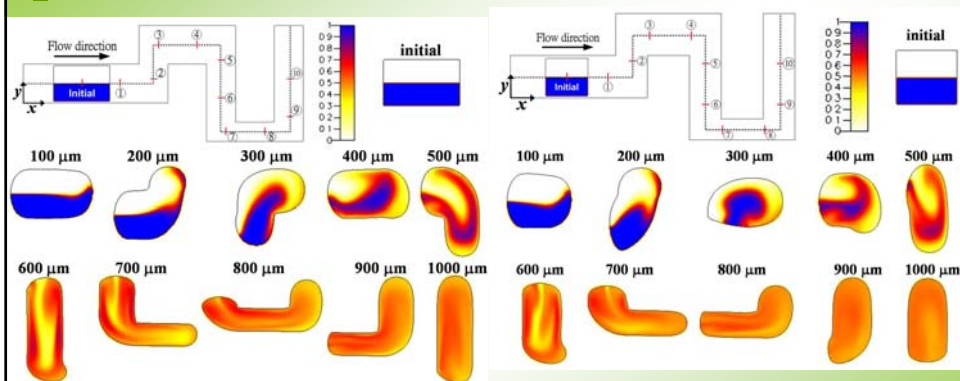
Mixing Mechanism



Mixing is promoted by periodic motion of the fluid. It is conducted by iterated **reorientation**, **stretching** and **folding** of the interface here.

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Droplet in PSM– Numerical Simulation



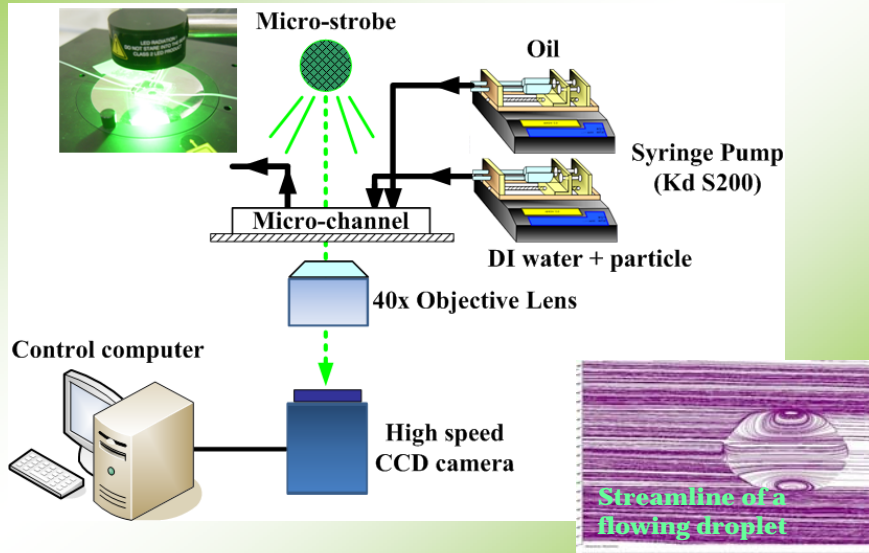
2D simulations showing dye mixing inside droplets in which dye is injected throughout the bottom half of the droplet (**150 μm & 100 μm**) in a PSM.

90

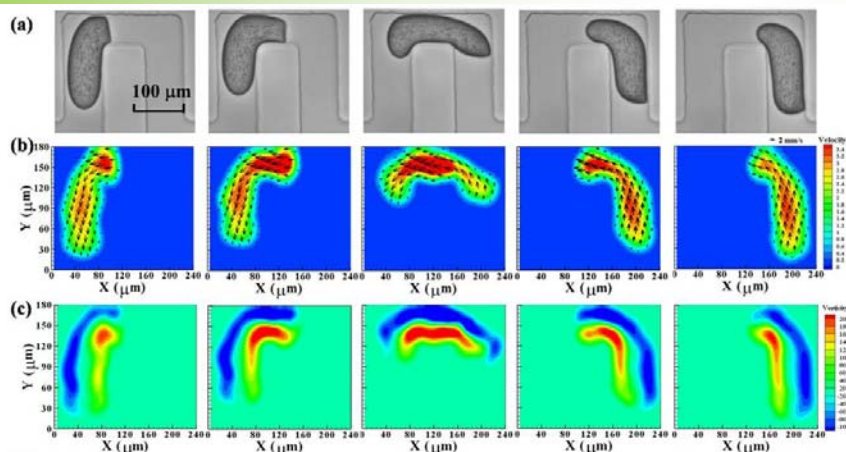
Schematics of μ -PIV Measurement

童凱煬 李志杰 楊鏡堂

Microfluidics and Nanofluidics, 2009



Droplet in PSM- PIV Measurement

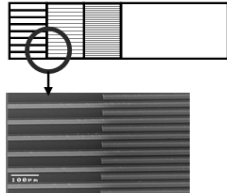


- Original droplet images
- Original contour and vector of velocity field inside the droplet along PSM.
- Contour plot of vorticity inside the droplet along PSM.

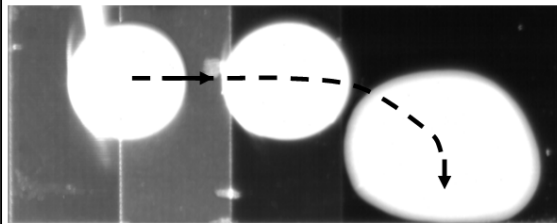
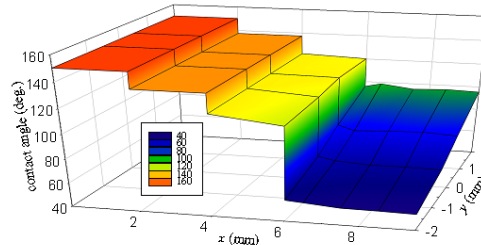
A biochemical droplet transporting across superhydrophobic to hydrophilic surfaces

Lai, Yang,* Shieh, *Lab Chip* 2010

a microstructure and SAM composition gradient surface



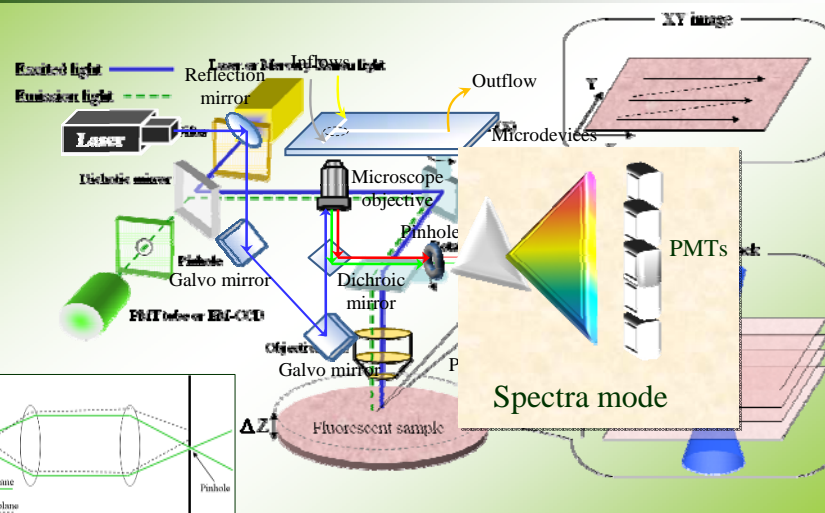
transport of droplets across superhydrophobic to hydrophilic surfaces



a double-direction gradient

Confocal Fluorescence Microscopy

Beam Lab., NTU

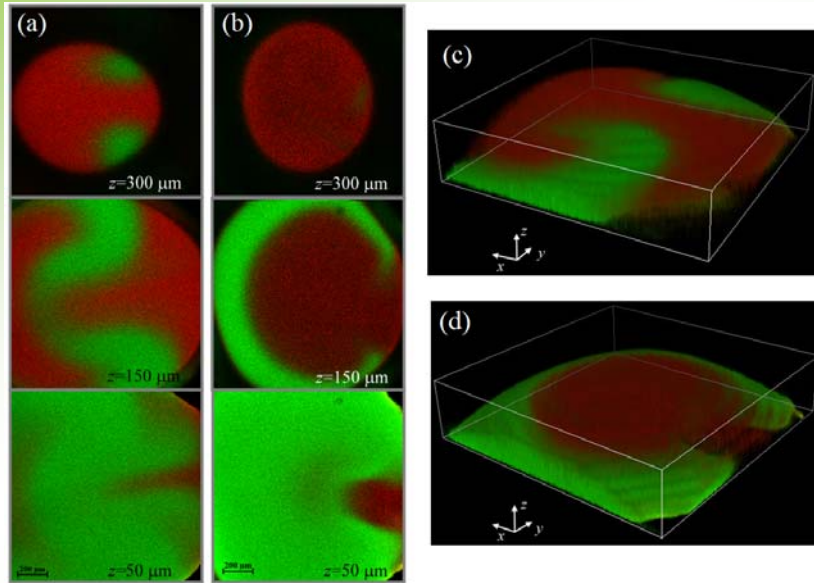


DNA hybridization in Reaction

Lab Chip, 2010; Beam Lab., NTU

Channels

Application and pilot-test

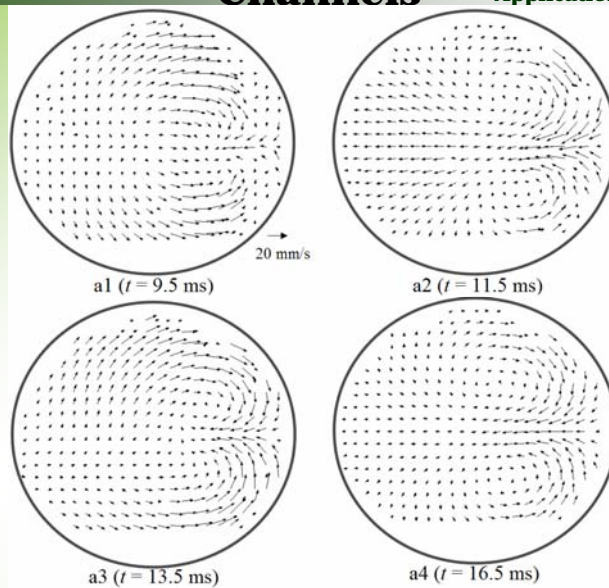


DNA hybridization in Reaction

Beam Lab., NTU

Channels

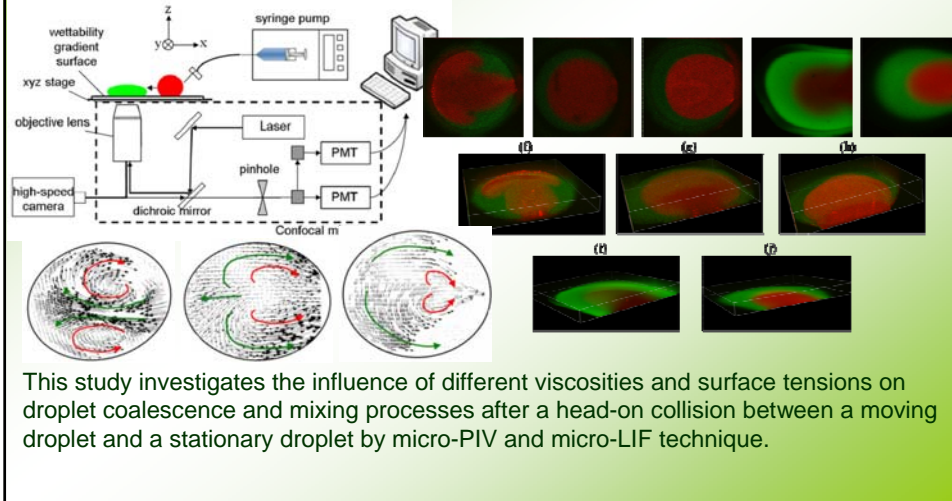
Application and pilot-test



Droplets Coalescence and Mixing with Identical and Distinct Surface Tension on a Wettability-Gradient Surface

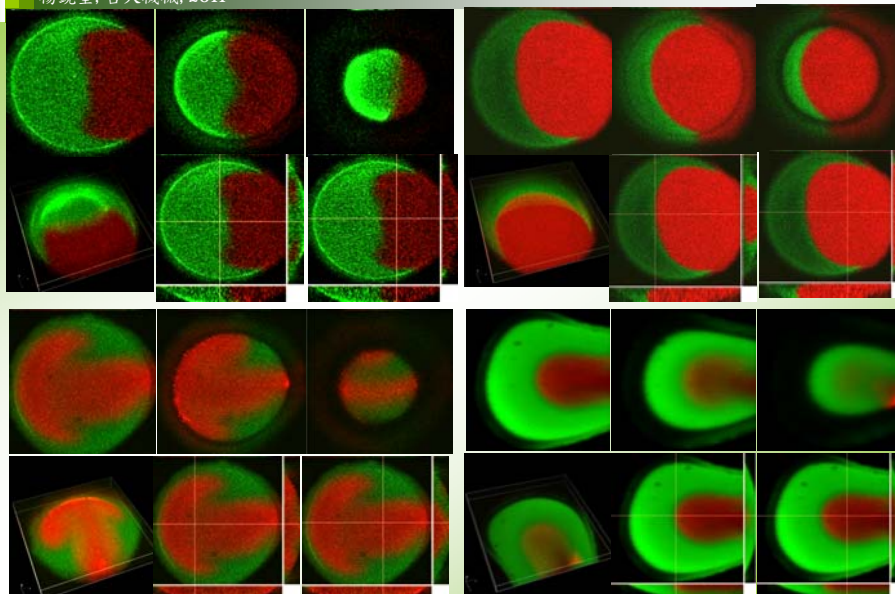
S. I. Yeh, W. F. Fang, H. J. Sheen, J. T. Yang*

Microfluidics and Nanofluidics, doi: 10.1007/s10404-012-1096-2, 2013



Reconstruction of Species Concentrations Interior the Colliding Droplets

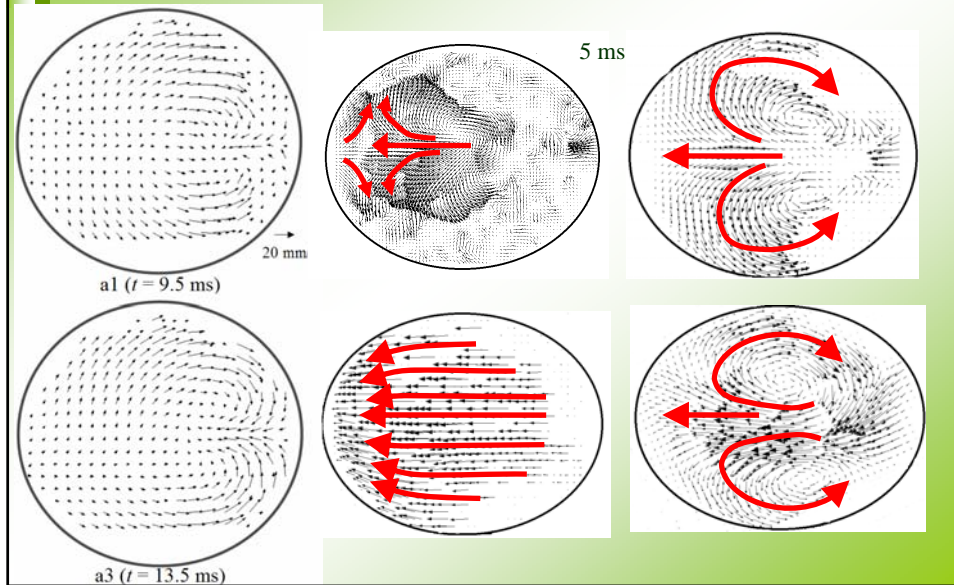
楊鏡堂, 台大機械, 2011



Flowfield Measured with Micro-PIV in Two Coalesced Droplets

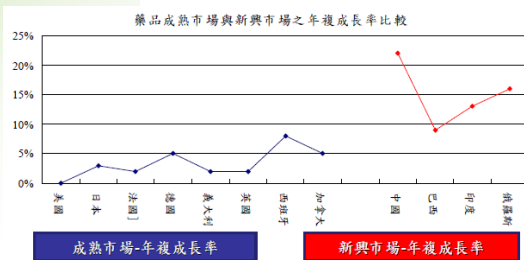
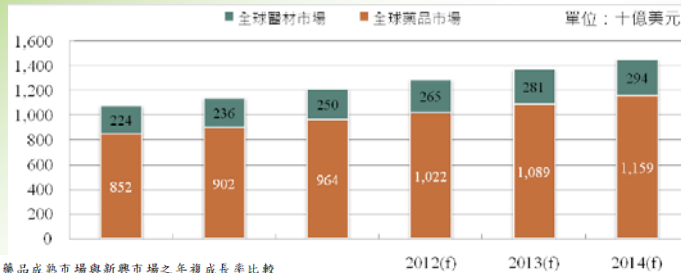
Beam Lab., NTU

Application and pilot-test



Next-generation microfluidic system for drug screening and cell analysis

全球生醫產業產值預測



- 新興國家-主要以金磚四國為例(中國、巴西、印度、俄羅斯)將扮演全球市場成長關鍵角色
- 2008-2013年全球藥品市場年複合成長率為3%-6%。
- 歐美新進大國之藥品市場已趨於成熟，成長率維持在1-3%。
- 新興國家藥品市場未來將持續大幅成長，預期年複合成長率為14%-16%

資料來源:工研院產經中心 (IEK)



100-102年度奈米國家型科技計畫

**應用奈升液珠操控技術於高通量細胞測試之
可調式奈微複合結構平台**

**Tunable nano/micro-composite structure platform for high
throughput cell analysis via manipulating nano-liter droplets**

2011/08/01-2014/07/31, NTD 8,000,000 (2011)/7,000,000 (2012)

計畫主持人: 楊鏡堂 終身特聘教授, 國立台灣大學機械工程學系

計畫共同主持人: 陳文鍾 教授, 國立台灣大學醫學院急診醫學科

周涵怡 助理教授, 國立台灣大學醫學院口腔生物科學研究所

應用於生化微液珠操控及檢測之可調式奈微複合結構平台開發
(總計畫及子計畫一)

計畫共同主持人: 陳志臣 講座教授兼工學院院長, 國立中央大學機械學系

孫珍理 副教授, 國立台灣大學機械工程學系

微流道內奈微液珠動力操控及其與開放式系統整合之研究 (子計畫二)

計畫共同主持人: 許佳賢 助研究員, 國家衛生研究院醫工組

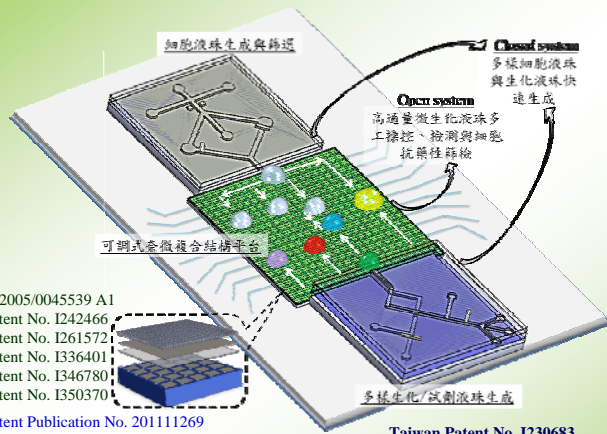
陳致真 助理教授, 國立清華大學奈微所

奈微液珠細胞包覆與抗癌藥物篩選應用之研究 (子計畫三)

計畫構想 (平台系統)

系統特點

- ✓ 具**高通量**之微液珠生成，可**自動化**且**同步多功**操控微液珠進行**平行化處理**，**縮短試驗時程**
- ✓ 包**覆細胞或試劑**(候選藥物)的微液珠可被**有效地篩選、分類與運用**，**避免細胞與試劑浪費**
- ✓ 可**操控**之微液珠**體積範圍廣**($pL \sim \mu L$)，且**體積小於傳統檢測所需體積的數十倍**以上
- ✓ 此系統對**周邊的相容性高**，**取樣方便**，利於後端的**處理與檢驗分析**。**可推廣至其他細胞相關之基礎研究與分析**



US Patent 2005/0045539 A1
 Taiwan Patent No. I242466
 Taiwan Patent No. I261572
 Taiwan Patent No. I336401
 Taiwan Patent No. I346780
 Taiwan Patent No. I350370

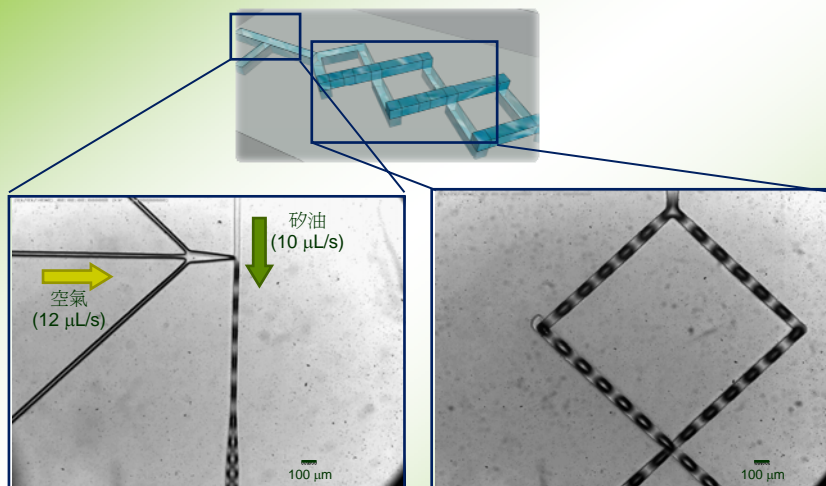
Taiwan Patent Publication No. 201111269
 Taiwan Patent Publication No. 201113524
 Taiwan Patent Publication No. 201038465
 Taiwan Patent Publication No. 201038635
 Taiwan Patent Publication No. 201111272
 JMM Highlights, 2009
 Institute of Physics IOP Select, 2009

Taiwan Patent No. I230683
 JMM Highlights, 2006

film

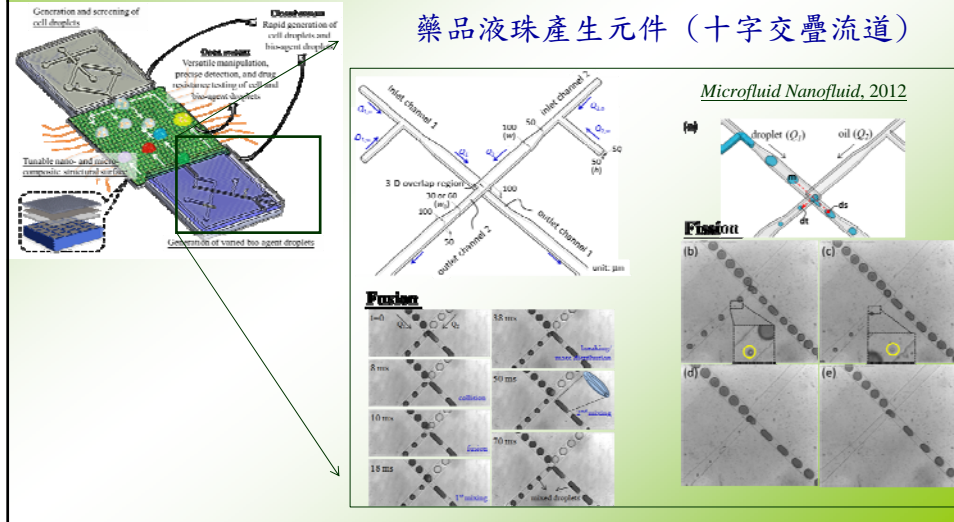
Preliminary Tests

Yang et al., *Microfluidics & Nanofluidics*, 2011



張偉軍碩士論文, 2011

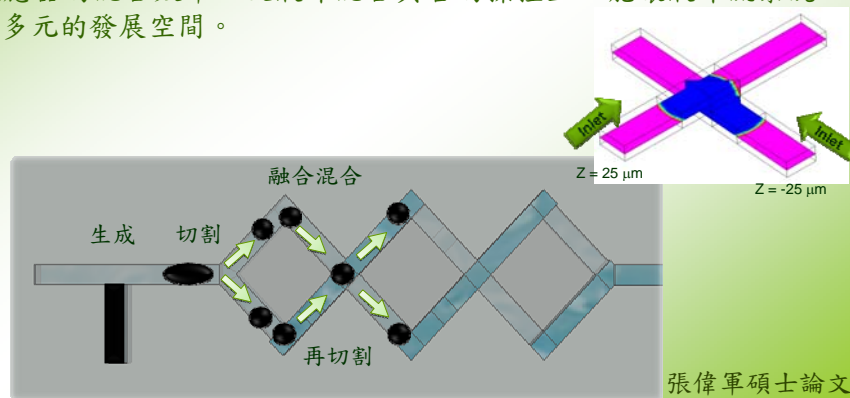
Next-generation microfluidic system for drug screening and cell analysis



液珠在流道中的切割、融合與混合機制研究

Yang et al., submitted to Lab Chip, 2011

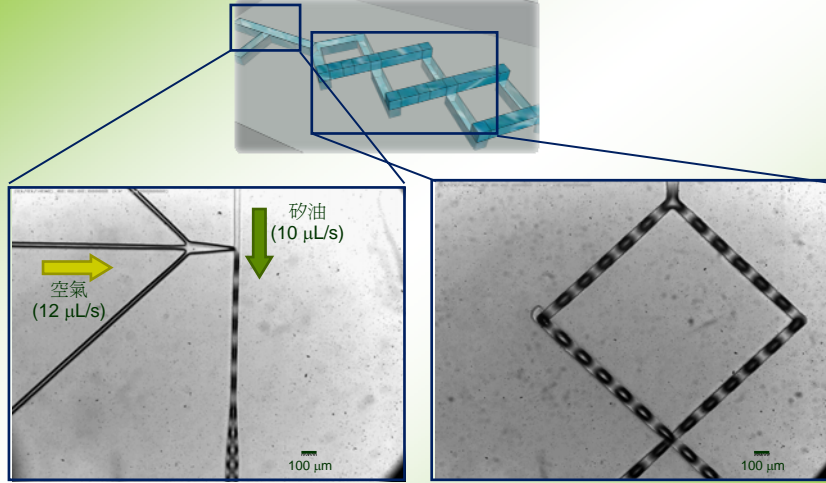
本研究主要目的在探討兩股液珠流(droplet flow)在十字交疊流道中的交互作用，包含液珠融合、混合效率及切割現象。以實驗數據分析融合條件，並以數值模擬最佳化幾何設計，進而將其應用在加強微反應器的混合效率，及液珠混合與否的操控上，能讓液珠流系統有更多元的發展空間。



張偉軍碩士論文, 2011

Preliminary Tests

Yang et al., submitted to Lab Chip, 2011



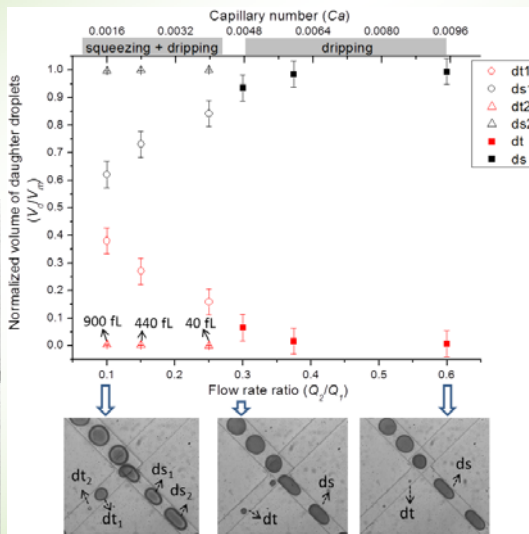
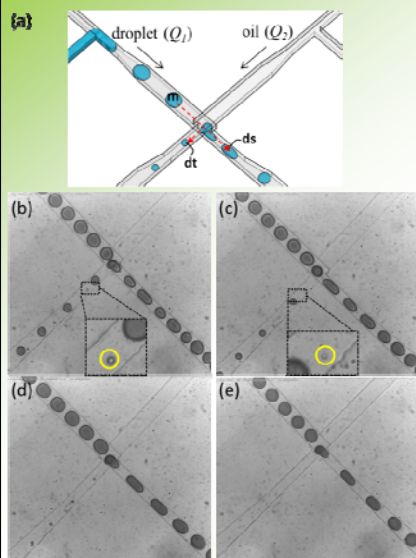
張偉軍碩士論文, 2011

3/19/2013

Beam Lab

Droplet Fission

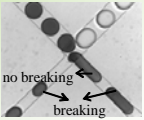
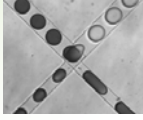
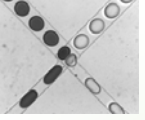
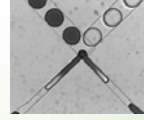
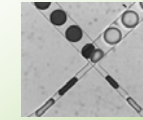
Submitted to MNF, 2011



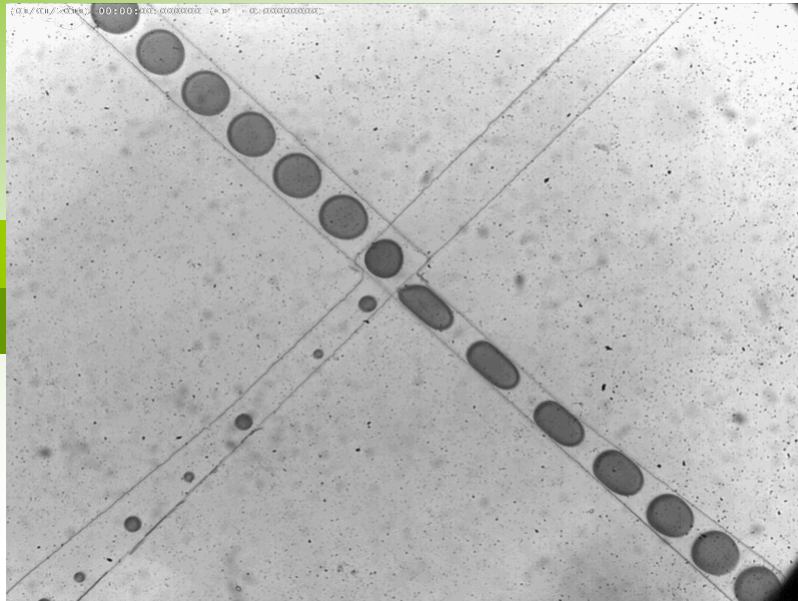
Film of droplet fission

Droplet Fusion and Mixing

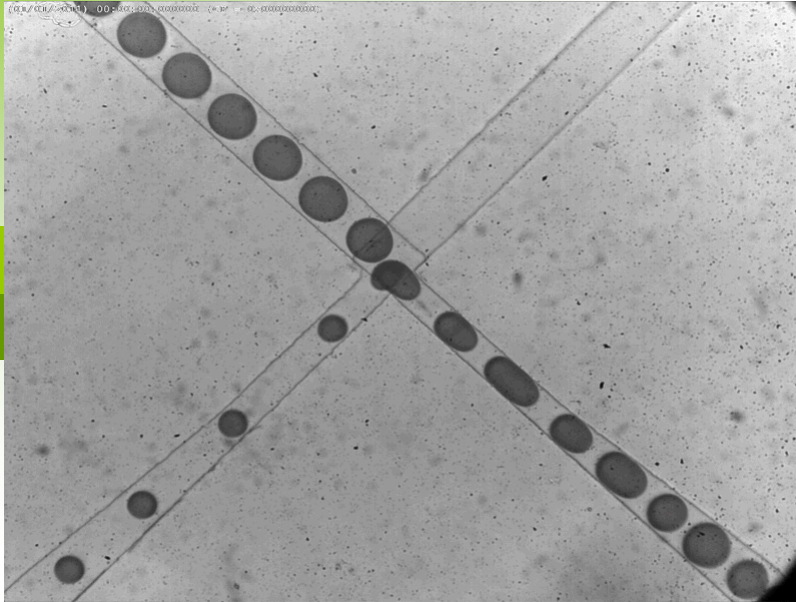
Submitted to MNF, 2011

Initial width of the outlet channels (w_o)	60 μm		30 μm		
Flow rate ($\mu\text{L min}^{-1}$)	$Q_1=Q_2 < 0.6$ ($Ca < 0.0048$)	$1 < Q_1=Q_2 < 1.6$ ($0.0079 < Ca < 0.0127$)	$2 < Q_1=Q_2$ ($0.0159 < Ca$)	$Q_1=Q_2 < 0.2$ ($Ca < 0.0016$)	$0.4 < Q_1=Q_2$ ($0.0032 < Ca$)
					
	Fusion Unstable breaking	Stable fusion Stable breaking	No fusion No breaking	Stable fusion Stable breaking	No fusion Breaking
Fusion process	During the two droplets impact with each other. (side-by-side)		none	During the two droplets tend to separate. (decompression)	
Breaking process	Asymmetric breaking		none	More symmetric breaking	
Mixing process	<ul style="list-style-type: none"> Stretching and folding at the 3-D overlap region. Agitating by two inversely recirculating flows at the narrower straight outlet channel. 		none	<ul style="list-style-type: none"> Agitating by two inversely recirculating flows at the narrower straight outlet channel. 	
Film of droplet fusion					

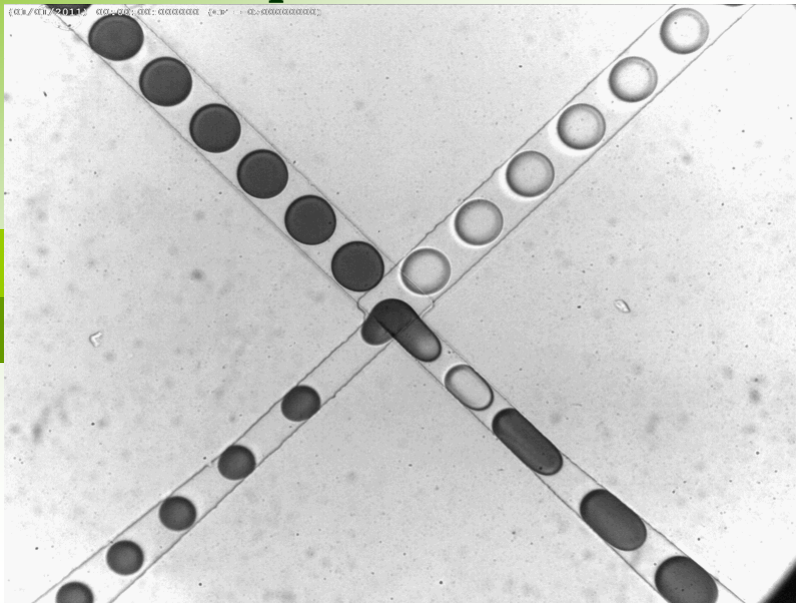
Droplet Fission (1)



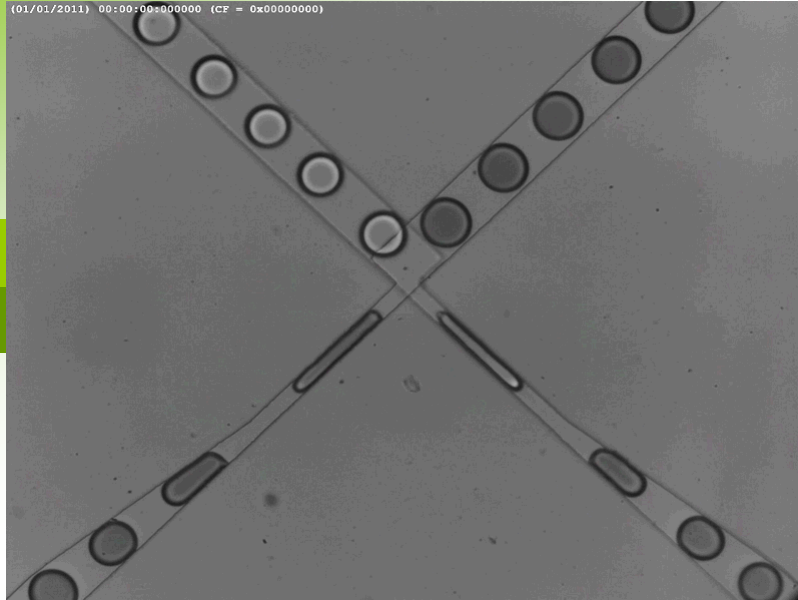
Droplet Fission (2)



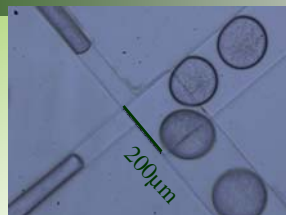
Droplet Fusion (1)



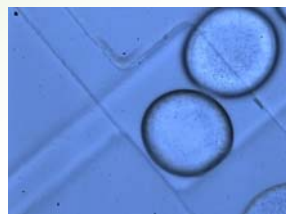
Droplet Fusion (2)



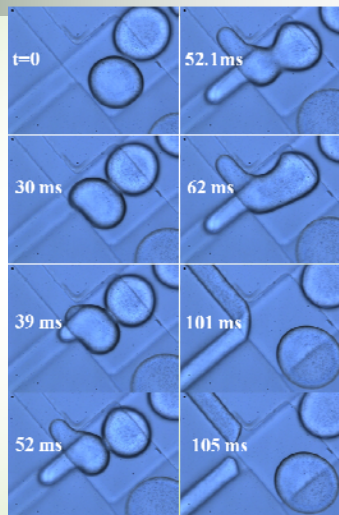
Visualization of Droplets Fusion and Fission



Frame rate : 1000 fps
Spatial resolution : 63.9
µm/pixel



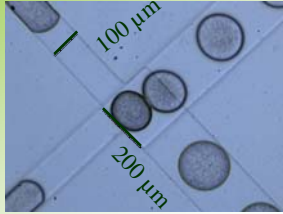
Frame rate : 6000 fps
Spatial resolution : 2.13
µm/pixels



Phantom V310
high-speed CMOS camera
Observation zone : 800 × 600 pixels

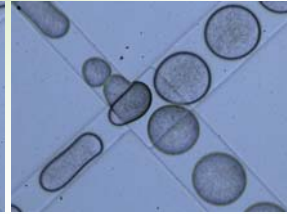
Mechanism Droplets Fusion, Fission, and Distribution

(a.) fusion and fission



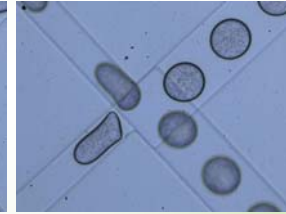
Deep of single layer: 51 μm
DI water: 0.5 μl/min
Silicone oil: 1 μl/min
Re: 0.031 ; Ca: 0.0006

(b.) fission and distribution

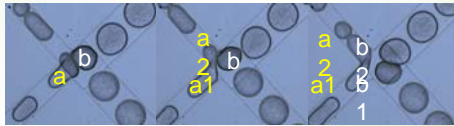


Deep of single layer: 51 μm
DI water: 2 μl/min
Silicone oil: 2 μl/min
Re: 0.083 ; Ca: 0.0016

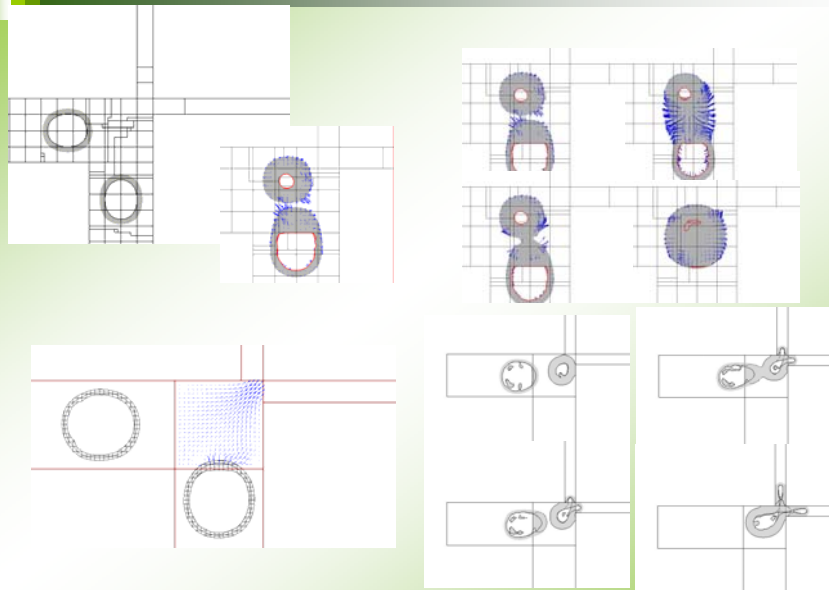
(c.) fission and distribution



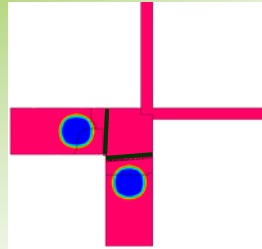
Deep of single layer: 51 μm
DI water: 2 μl/min
Silicone oil: 5 μl/min
Re: 0.145 ; Ca: 0.0028



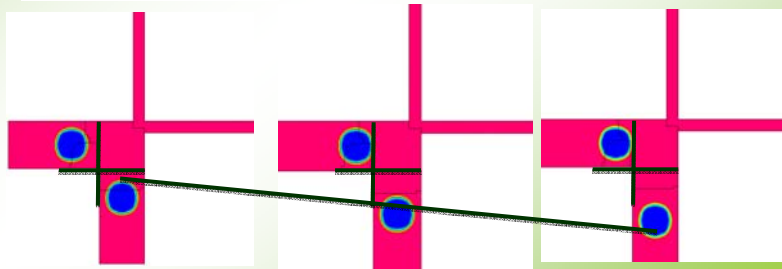
Droplets Simulation



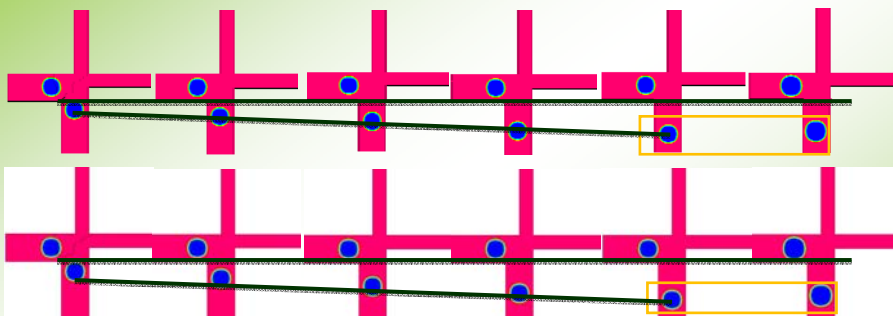
Droplets simulation 200-50 (2D)



- 液珠起始位置不同會影響液珠進入縮口流道的行為
- 影響因素：
 1. 縮口大小
 2. 液珠大小
 3. 液珠前後距離

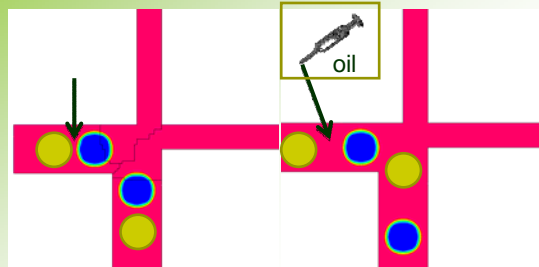


Droplets simulation 200-100 (2D)

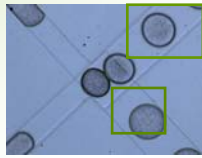


- 液珠起始位置不同會影響液珠進入縮口流道的行為
- 影響因素：1. 縮口大小 2. 液珠大小 3. 液珠前後距離(相位差)

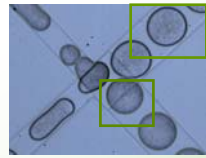
How to control distance between droplets?



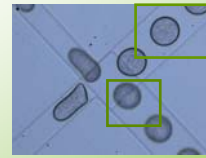
- 實驗中液珠大小因為上游T型流道不同流率而改變。
- 液珠之間的距離會影響液珠進入十字交疊處的行為



Deep of single layer: 51 μm
DI water: 0.5 $\mu\text{l}/\text{min}$
Silicone oil: 1 $\mu\text{l}/\text{min}$
Re: 0.031 ; Ca: 0.0006



Deep of single layer: 51 μm
DI water: 2 $\mu\text{l}/\text{min}$
Silicone oil: 2 $\mu\text{l}/\text{min}$
Re: 0.083 ; Ca: 0.0016



Deep of single layer: 51 μm
DI water: 2 $\mu\text{l}/\text{min}$
Silicone oil: 5 $\mu\text{l}/\text{min}$
Re: 0.145 ; Ca: 0.0028

影響因素: 1. 縮口大小 2. 液珠大小 3. 液珠前後距離

Future Work

- 設計濃度分配觀測晶片
(液珠融合、濃度變化、及時改變濃度)
- 找出完整液珠式濃度稀釋流速範圍
- 設計液珠切割質量分配實驗
- 液珠濃度稀釋晶片實際應用

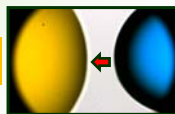


New Topics

Mixing Test— food coloring & chemical reaction

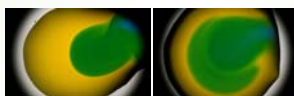
Sometimes a color change is the result of a chemical reaction. Sometimes it is just the result of mixing colors.

Tartrazine (stationary droplet)



Indigo Carmine (moving droplet)

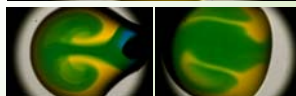
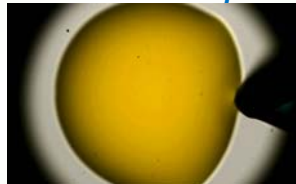
Round-head shaped



T = 0.100
124 s

T = 1.000
s

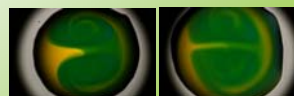
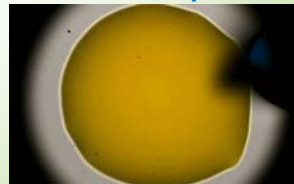
Mushroom-shaped



T = 0.100

T = 1.000

Heart-shaped



T = 0.100

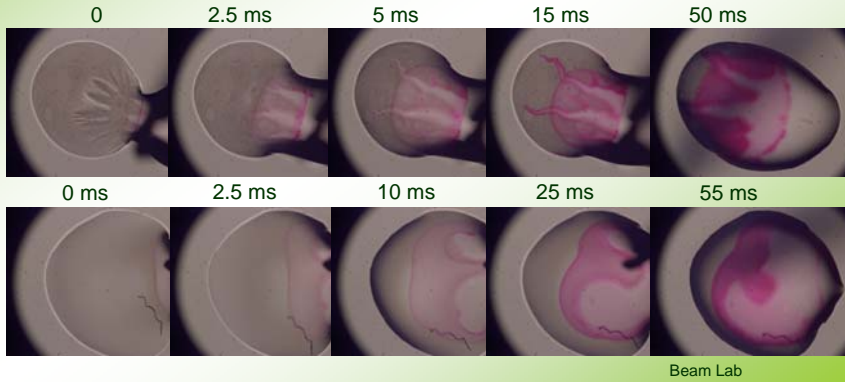
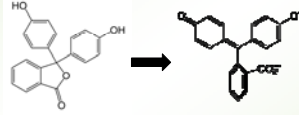
T = 1.000
s

1280 x 800 pixels, 3200fps, 512X Slow motion

Chemical Reaction in Colliding Droplets

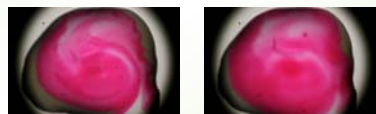
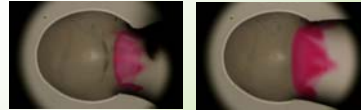
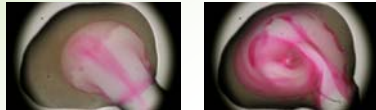
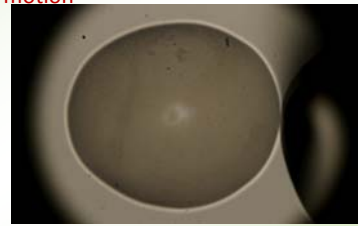
酚酞是一種弱有機酸，pH > 10時為粉紅色的醌式結構，
是一種常用的酸鹼指示劑。

酚酞 + NaOH (PH=12) 3200 fps

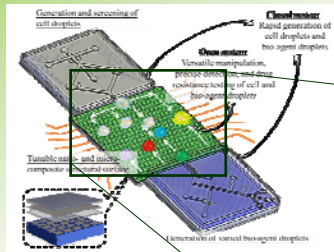


Chemical Reaction in Droplets

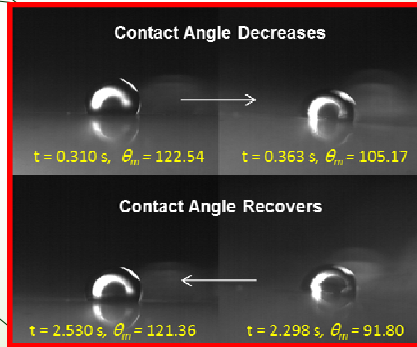
Mode C 1280 × 800 pixels, 3200 fps *Mode D*
512X Slow motion



Next-generation microfluidic system for drug screening and cell analysis



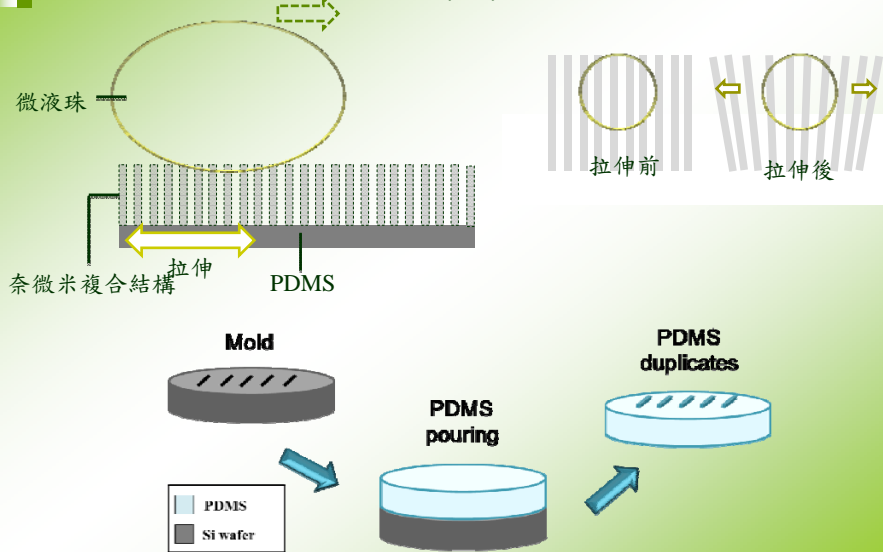
操控液珠平台



申請專利中

Droplet/plug-based microfluidics (open system)

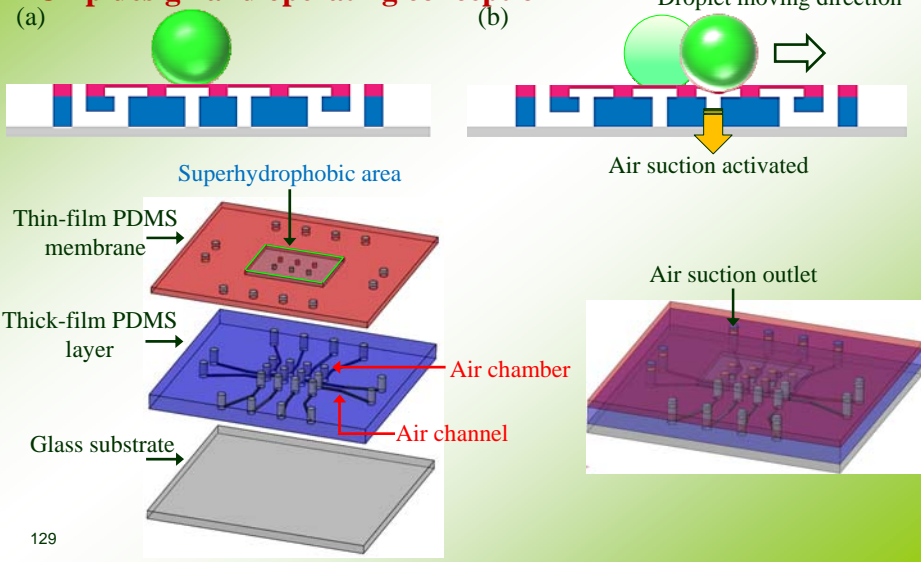
Tunable textured surfaces (1D)



申請專利中

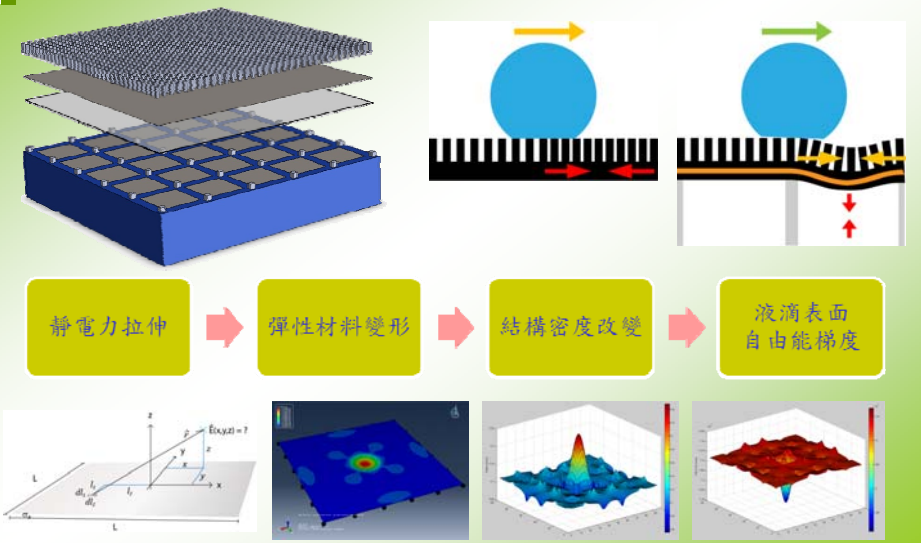
A Pneumatic Open-Surface Microfluidic Platform for Droplet Manipulation

Chip design and operating conception



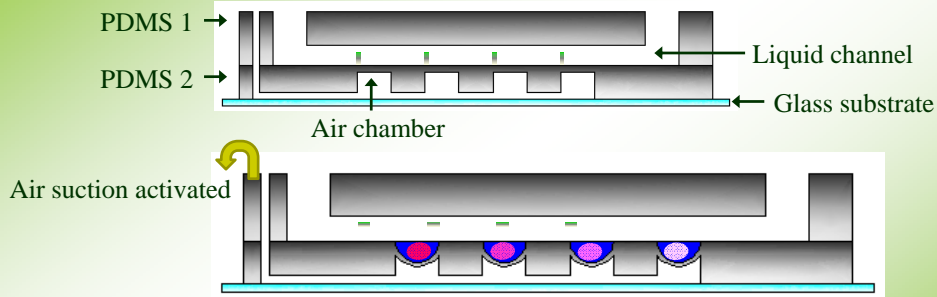
Droplet/plug-based microfluidics (open system)

Tunable textured surfaces (2D)



申請專利中

Encapsulation of single cells to evaluate the cytokines & protein of WBC in animals receiving different therapies

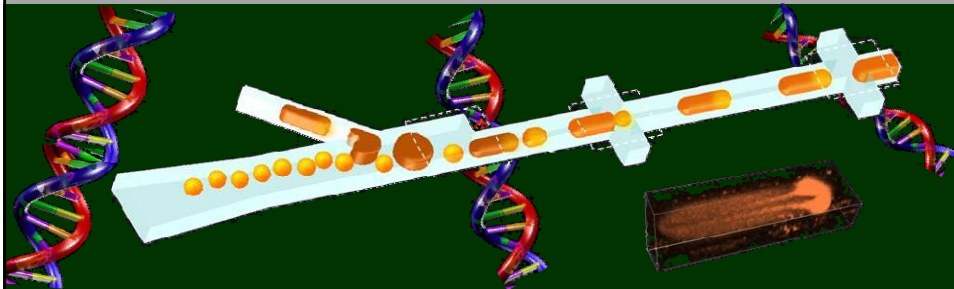


1. Droplets generation
2. Particle test
3. Single Cell encapsulation
4. Drug therapies

2012 中華民國立學學會年會暨第36屆全國力學會議
The 36th National Conference on Theoretical and Applied Mechanics

DNA 濃縮暨分離之液珠式微型全分析系統

Droplet-based Micro Total Analysis Device to Enrich and to Separate Hydrophobically Functionalized DNA in Free-Flow Microdroplet

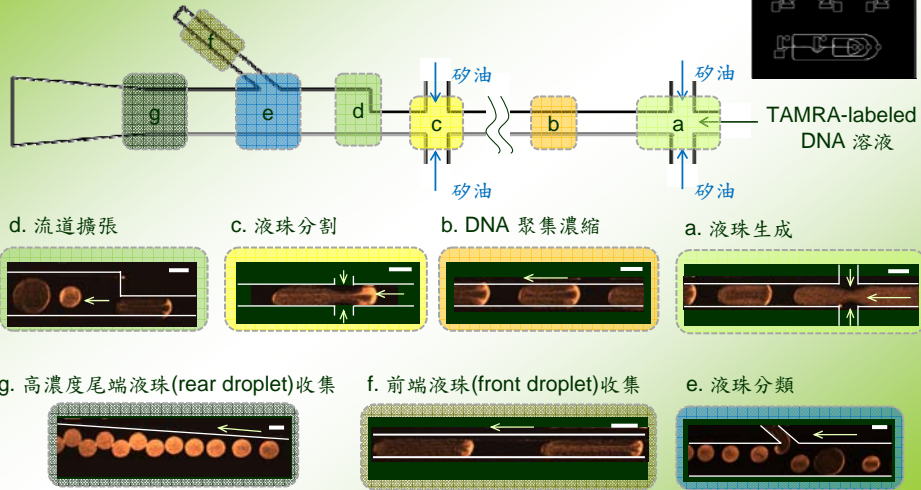
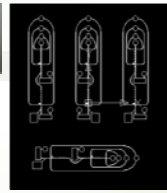


Extracted on 2012/1/09 <http://www.aboveropsecret.com/forum/thread973825.pg1>

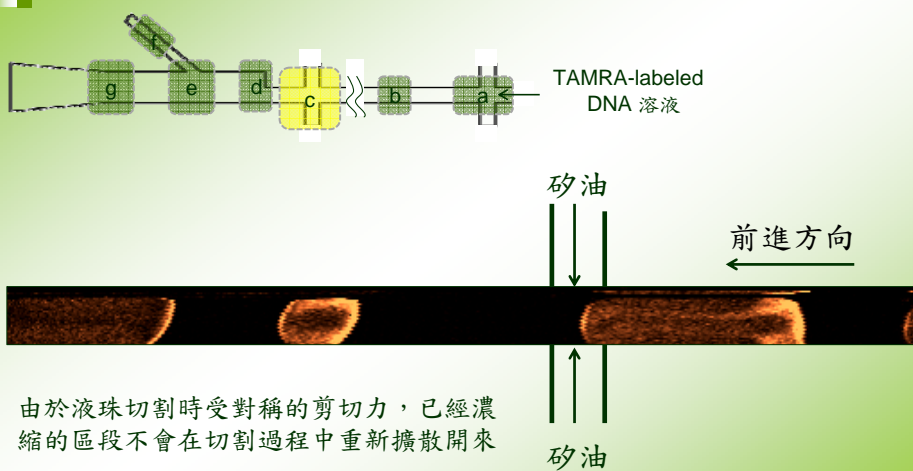




DNA濃縮與分離—實驗影像

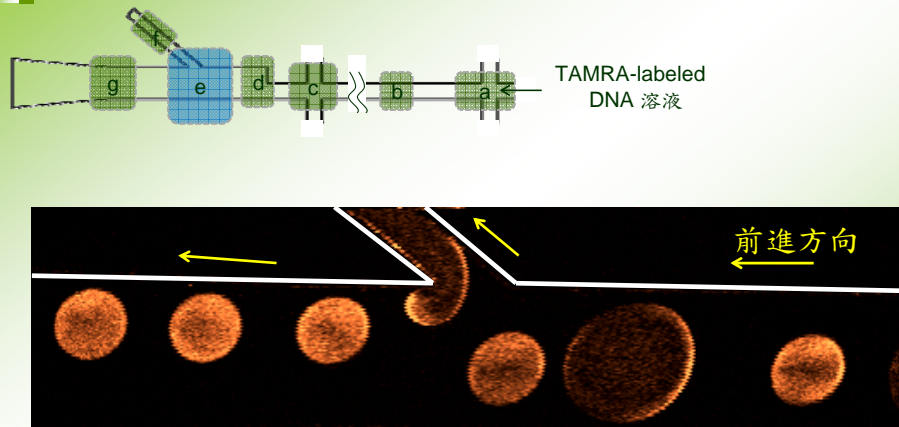


DNA濃縮與分離—液珠分割





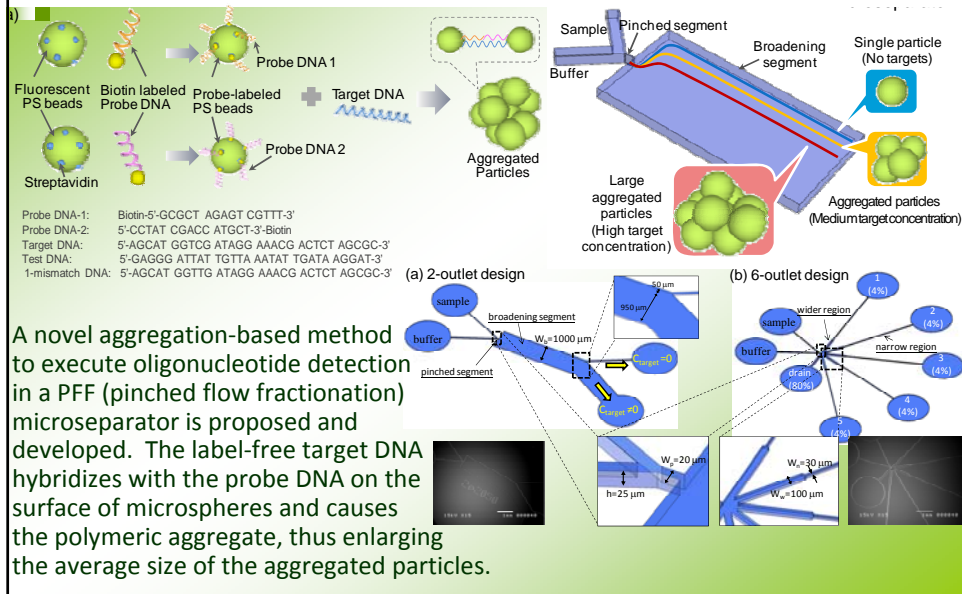
DNA濃縮與分離—液珠分類



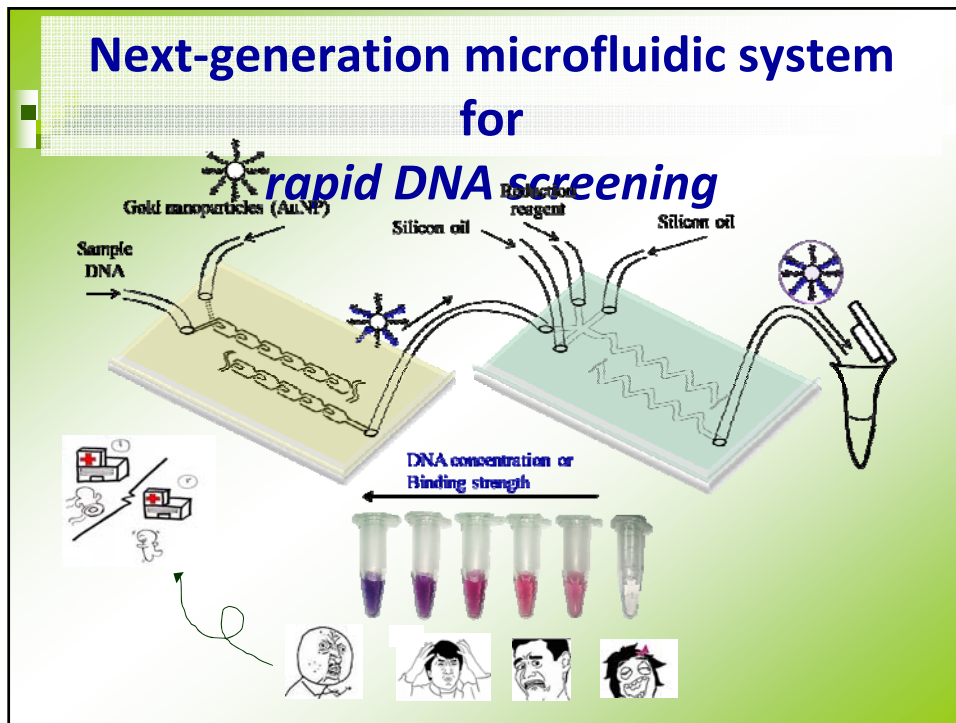
Aggregation-based Detection of DNA in a Microseparator

Biosensors and Bioelectronics (in revision), 2012

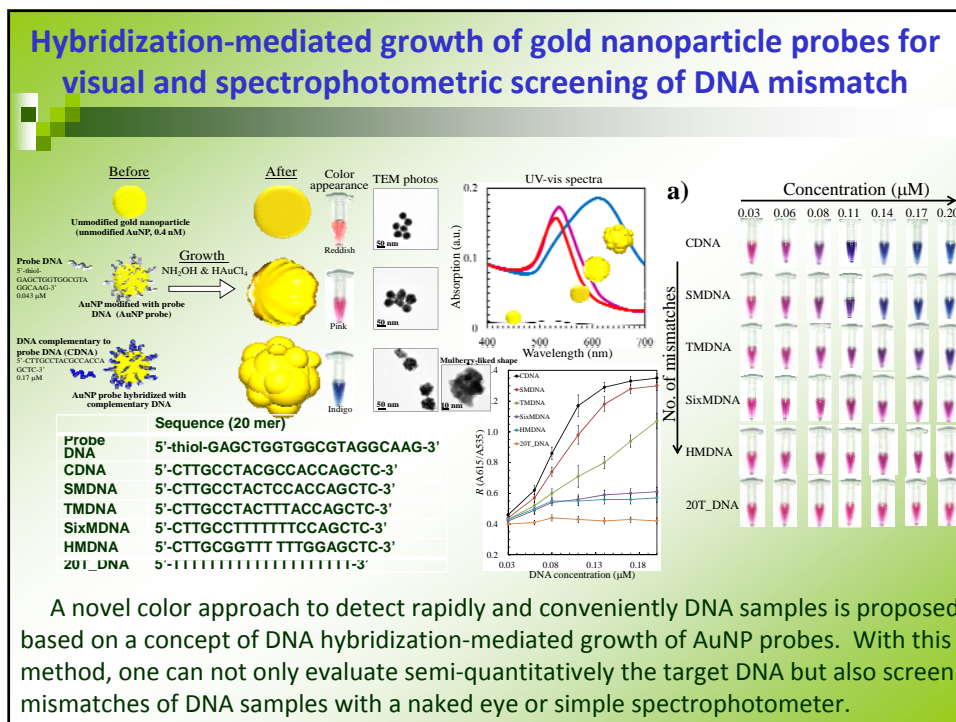
Y. T. Chen, Y. C. Liu, W. F. Fang, and J. T. Yang,*



Next-generation microfluidic system for rapid DNA screening



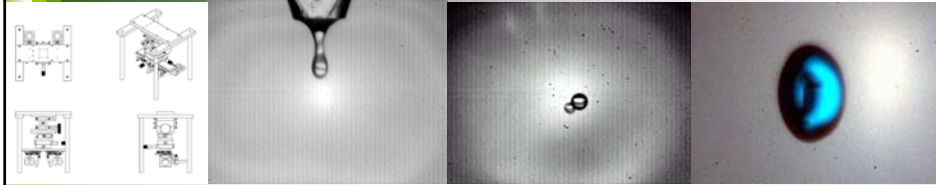
Hybridization-mediated growth of gold nanoparticle probes for visual and spectrophotometric screening of DNA mismatch



A novel color approach to detect rapidly and conveniently DNA samples is proposed based on a concept of DNA hybridization-mediated growth of AuNP probes. With this method, one can not only evaluate semi-quantitatively the target DNA but also screen mismatches of DNA samples with a naked eye or simple spectrophotometer.



國立台灣大學 機械工程學系 碩士論文計畫書



雙組份液滴碰撞與燃燒現象之觀測與分析

The Investigation on Collision Behavior and Combustion Characteristics of Binary Droplet

學生姓名: 莊宗穎 (Jhuang, Zong-Ying)

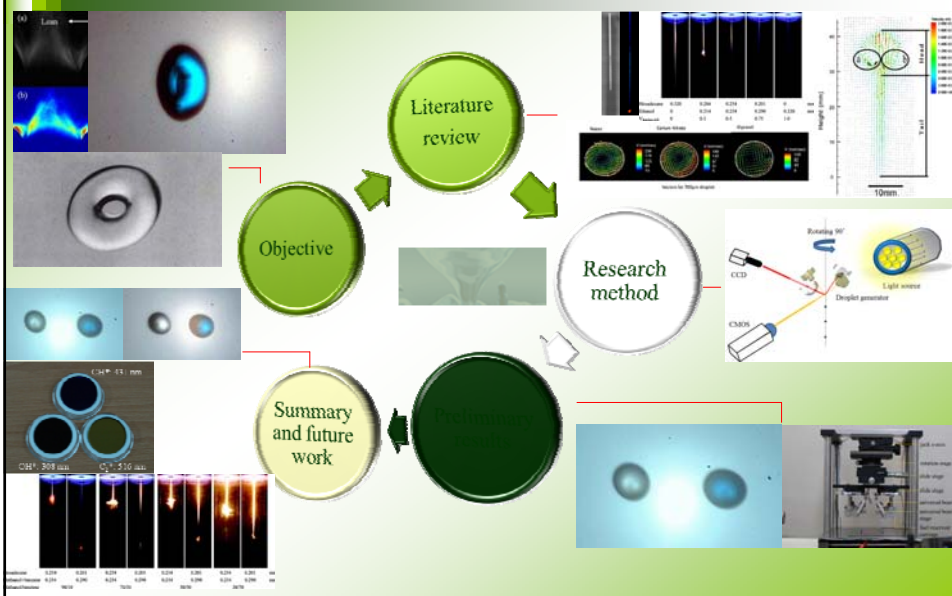
指導教授: 王興華 博士 (Dr. Wang, Ching-Hua)

楊鏡堂 博士 (Dr. Yang, Jing-Tang)

中華民國101年12月20日



雙組份液滴碰撞與燃燒現象之觀測與分析

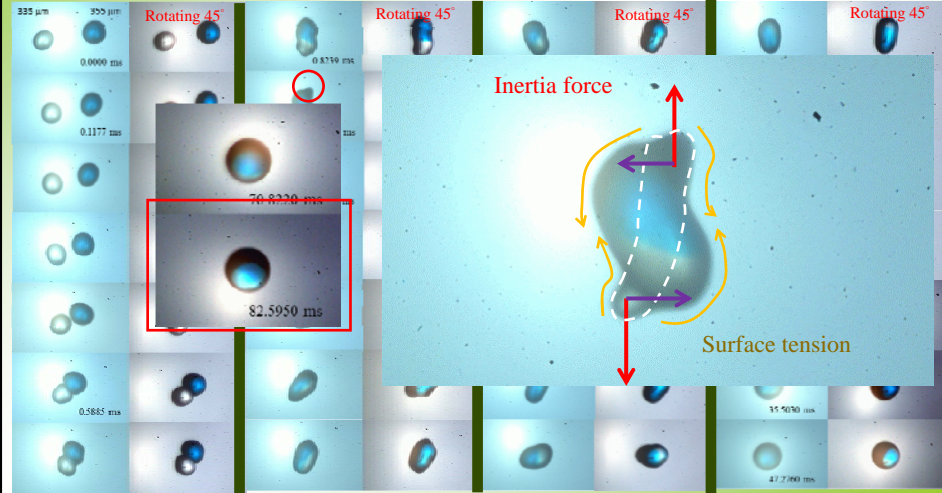




Droplets collision

Department of Mechanical Engineering, National Taiwan University [莊宗穎碩士論文計畫書]

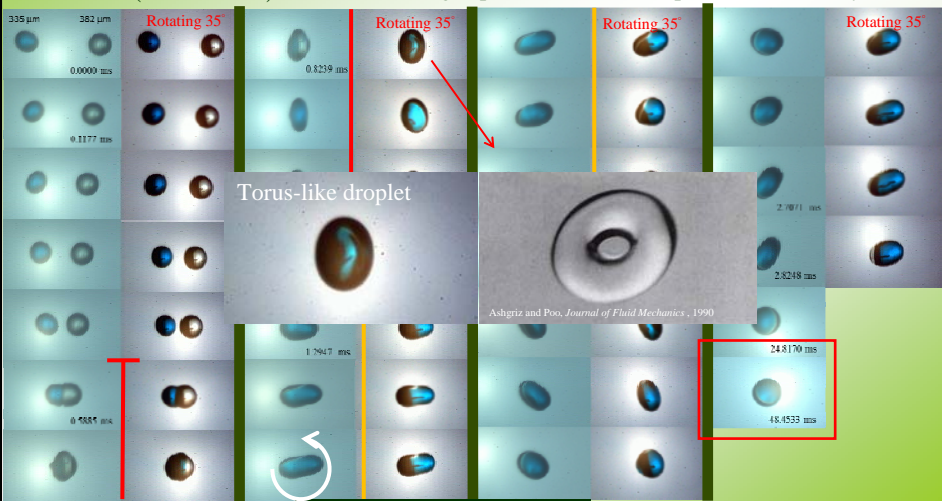
Coalescence (off-center) **Water-Water**, high speed camera, 8496 fps, relative velocity 1.13 m/s



Droplets collision

Department of Mechanical Engineering, National Taiwan University [莊宗穎碩士論文計畫書]

Coalescence (near head-on) **Water-Diesel**, high speed camera, 8496 fps, relative velocity 1.42 m/s

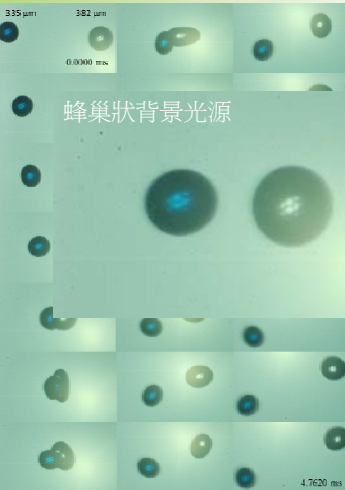




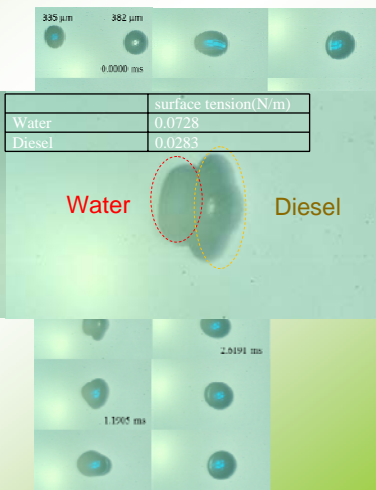
Droplets collision

Department of Mechanical Engineering, National Taiwan University [莊宗穎碩士論文計畫書]

Water-Diesel, high speed camera, 4200 fps
Bouncing (head on)



Water-Diesel, high speed camera, 4200 fps
Coalescence (head on)



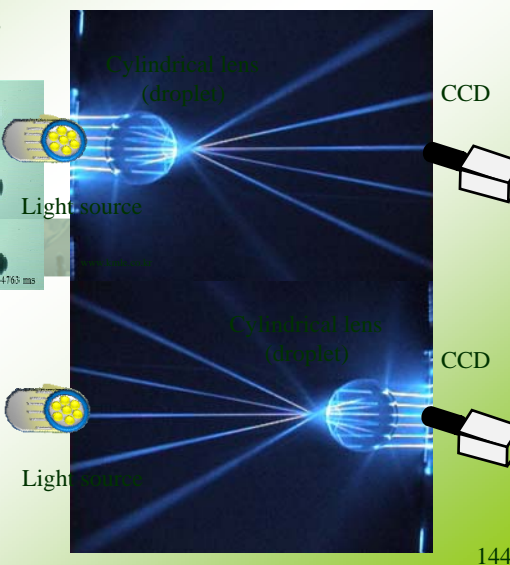
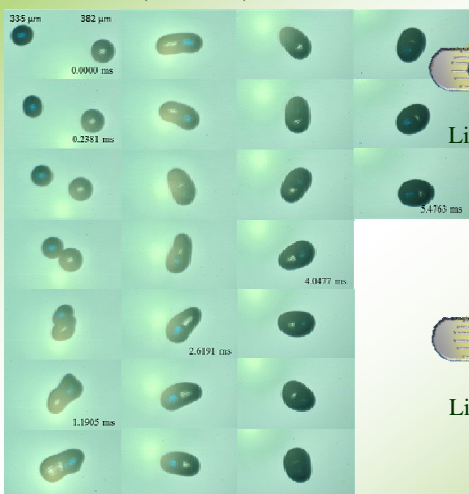
	surface tension(N/m)
Water	0.0728
Diesel	0.0283

Water Diesel

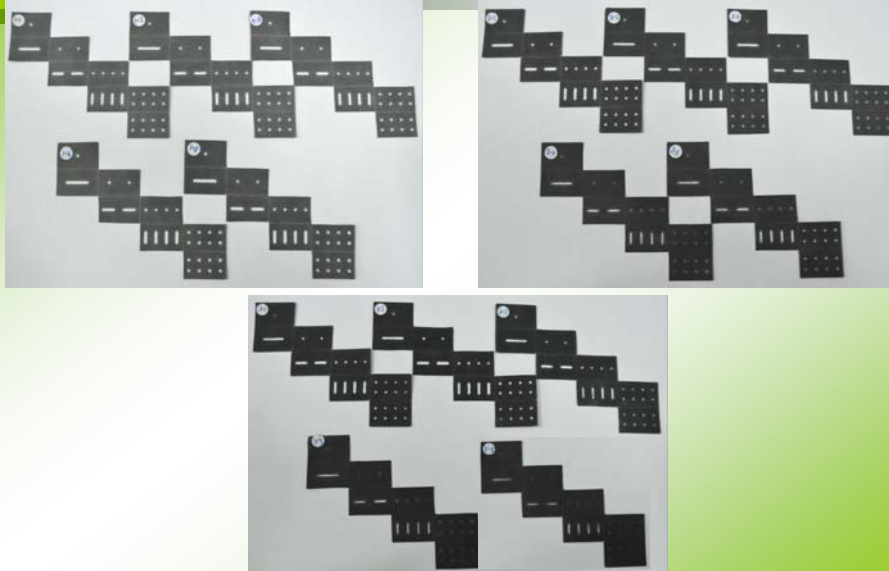


Department of Mechanical Engineering, National Taiwan University [莊宗穎碩士論文計畫書]

Water-Diesel, high speed camera, 4200 fps
Coalescence (off-center)



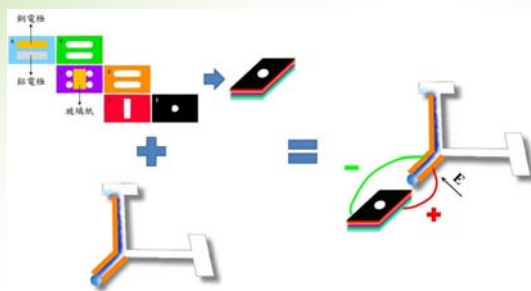
紙基底微流體電池



國立台灣大學 機械工程學系暨研究所 碩士論文計畫書

中華民國101年12月19日

紙基底之可攜式自驅動微流體電泳元件與流道閥

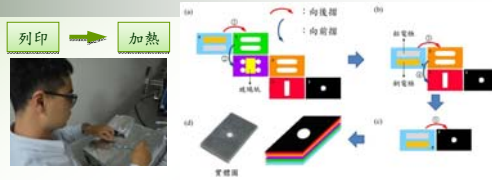


學生：陳崧昇 機械所熱流組

指導教授：楊鏡堂 博士 廖英志 博士

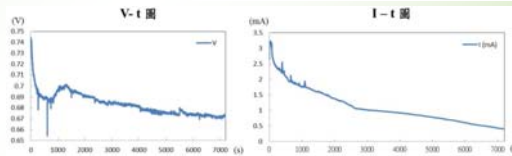
紙基底之可攜式自驅動微流體電泳元件與流道閥

(1) 兩道步驟即可完成紙基底流道，並以摺紙術迅速將流道由2-D摺疊成3-D



(2) 隔膜型紙基底電池(one cell)：

- 降低成本
- 穩定放電電壓 **0.69 V**
- 最大電流 **3.22 mA**
- 平均電流 **2.3 mA**



(3) 以紙濾紙電泳於紙基底流道中進行分離與濃縮

(4) 只需提供**15 V**，即可產生高壓電泳門檻**50 V/cm**的電場強度且具有不錯的分離效果



Thanks for your attention....

Financially supported by NSC projects since 2006....



Locally enhanced concentration and detection of oligonucleotides in a plug-based microdevice

Lab Chip, in revision

Hybridization test

DNA hybridization in a designed device

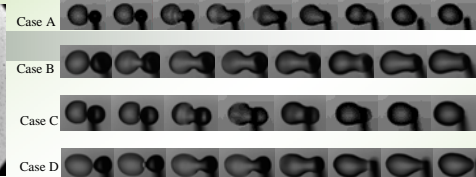
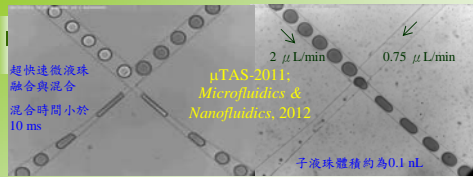
10-mer oligonucleotides
DNA₁
DNA₂
Silicone oil
50 μm
100 μm
One cycle 0.6 mm
45 cycles
45 mm
100 μm
Plug-generation channel
Winding channel for DNA hybridization
Straight channel for DNA concentration

Fluorescence resonance energy transfer (FRET)

FAM-labeled DNA Donor
TAMRA-labeled DNA Acceptor
Excitation (488 nm)
Emission (521 nm) FAM signal
Without FRET (No hybridization)
Emission (583 nm) TAMRA signal (FRET signal)
With FRET (Hybridization)

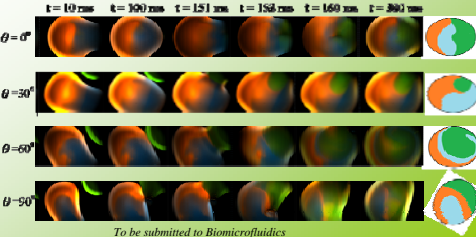
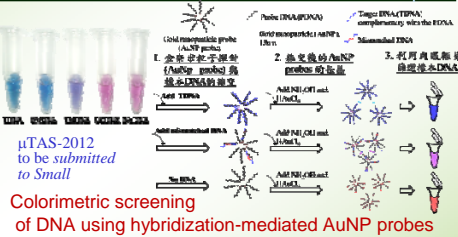
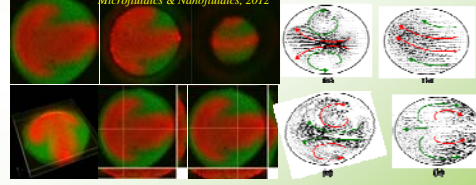
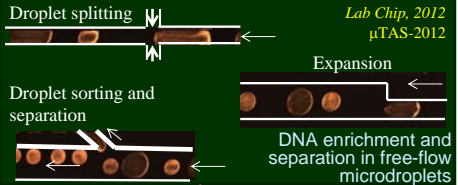
The 15th International Conference on Miniaturized Systems for Chemistry and Life Sciences

Progress of droplet-based microfluidics



Fusion and fission of droplets → 研發糖尿病新藥篩檢的平台奈微液珠細胞包圍與抗癌藥物篩選應用之研究

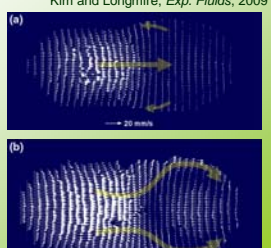
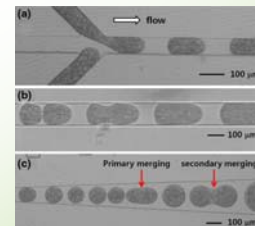
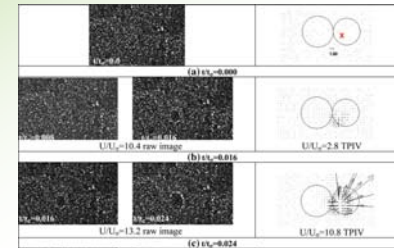
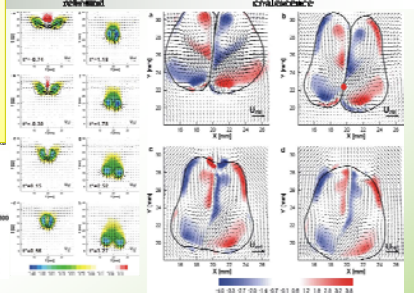
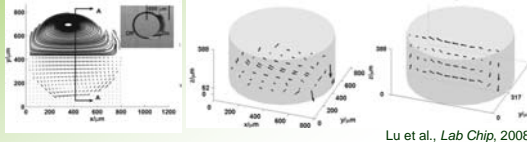
Coalescence and Mixing of Colliding Droplets



微液珠內部流場分析

Introduction

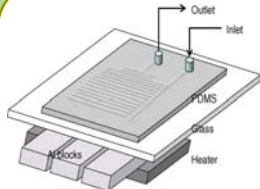
早期的研究是使用micro-PIV觀察流道內液珠內部流場，並用以說明混合現象。近年來利用共軛焦顯微術的輔助，可得到液珠內部三維流場速度變化。



加熱器構型

- 外加金屬塊熱源
- 蜿蜒狀
- 環狀
- ⊗ 條狀
- ⊗ 圍欄狀
- ⊗ 陣列狀

1. 外加金屬塊熱源



Kim et al., *Biochemical Engineering Journal*, 2006

2. 蜿蜒狀 (serpentine-type)

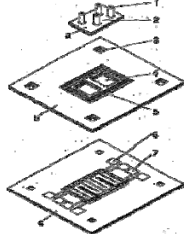
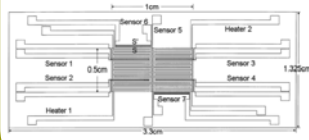


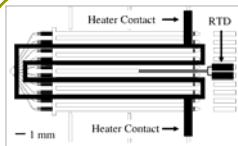
Fig. 4. Schematic representation of the 1. inlet, 2. mixer, 3. microreactor, 4. sensor, 5. outlet, 6. substrate, 7. flow distribution, 8. flow distribution, 9. sensor, 10. outlet, 11. heater.

Poser et al., *Sensors and Actuators A: Physical*, 1997

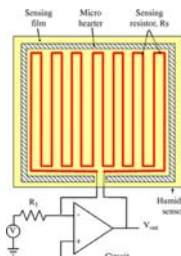


Lao et al., *Sensors and Actuators A: Physical*, 2000

3. 環狀



Losey et al., *Journal of Microelectromechanical Systems*, 2002



Dai et al., *Sensors and Actuators: B Chemical*, 2007

國立台灣大學 機械工程學系暨研究所



網格式微反應器 同步計數細胞並觀測溫度與細胞生長 關係之研究

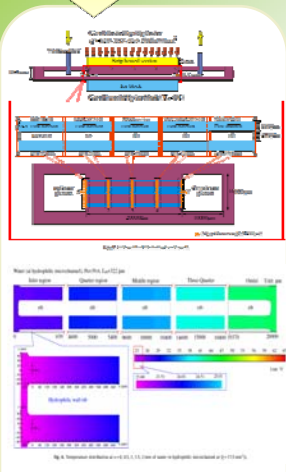
學生：俞又瑄

指導教授：楊鏡堂

日期：2012/11/08

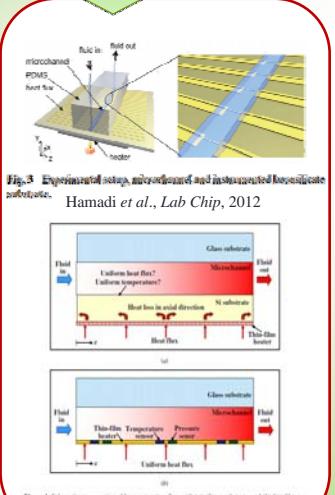
溫度量測

μLIF → 螢光粒子
thermocouple



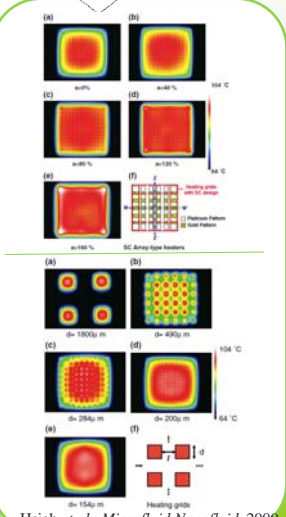
Hsieh et al., International Journal of Heat and Mass Transfer, 2009

溫度感測器搭配溫控程式



Lee et al., J.Micromech. Microeng., 2011

紅外線熱像儀



Hsieh et al., Microfluid Nanofluid, 2009

實驗架構

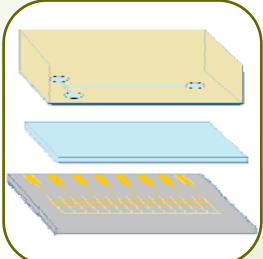
實驗儀器



電源供應器

PCI排線插槽

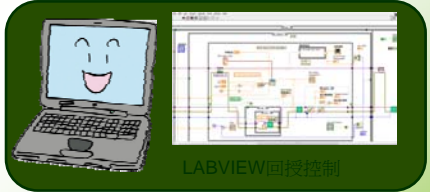
微加熱晶片



實驗量測



共軛焦顯微鏡

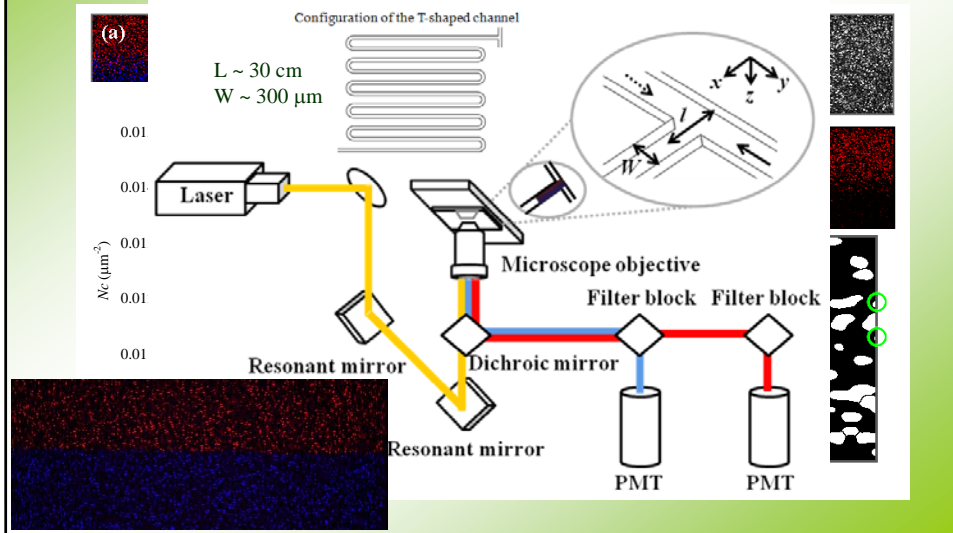


LABVIEW 回授控制

Multi-color Micro-PIV & Species Concentrations

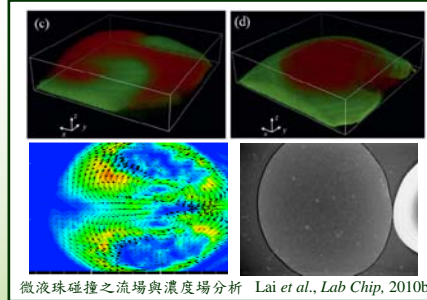
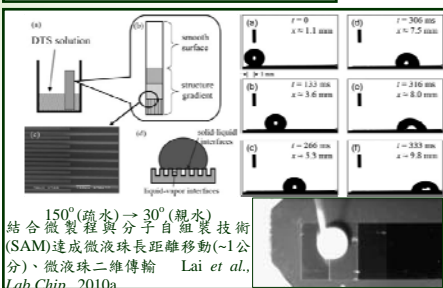
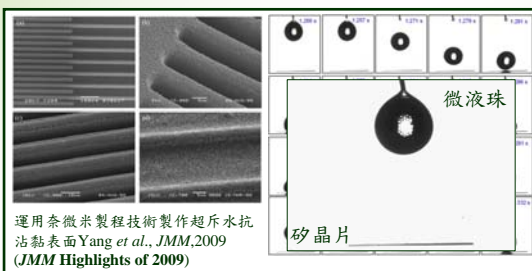
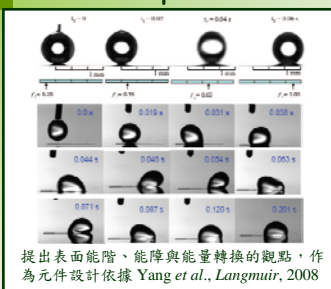
Beam Lab., NTU

Simultaneous measurement (micro-PIV & particle counting method)



Droplet/plug-based microfluidics (open system)

Droplet movement on textured/SAM surfaces

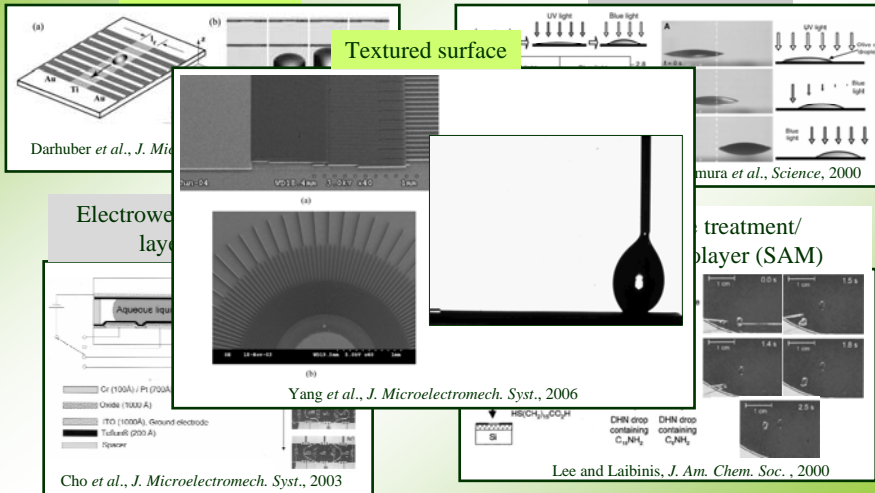


Droplet/plug-based microfluidics (open system)

Thermocapillary

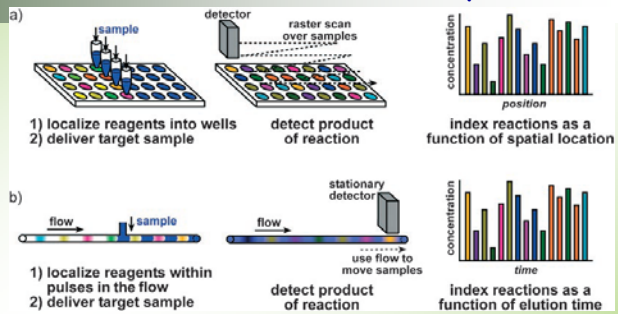
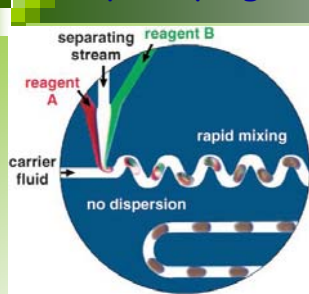
Light illumination

Textured surface



An external field might induce a dilemma!

Droplet/plug-based microfluidics (closed system)

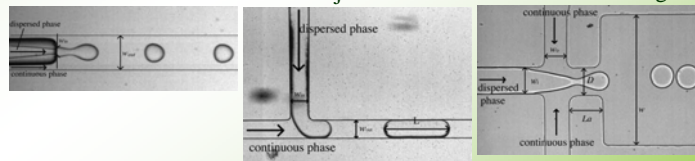


Song et al., *Angew. Chem. Int. Ed.*, 2006

Co-flow

T-junction

Flow-focusing



Baroud et al., *Lab Chip*, 2010

Droplet/plug-based microfluidics (closed system)

Applications

[Multi-emulsion & Janus particles](#)

[Biochemical reaction monitoring](#)

[Advanced materials](#)

